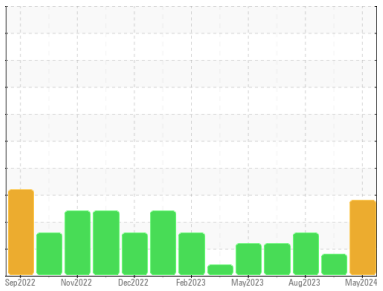
OIL ANALYSIS REPORT

Sample Rating Trend



VISUAL METAL

Area
Paper Cup Machines
Machine Id
PMC 1003 POS-126 (S/N 193566)
Component
Circulating System
Fluid
SUMMIT Syngear SH-1032 320 (85 GAL)

DIAGNOSIS

Recommendation
We recommend you service the filters on this component. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.

Wear
Moderate concentration of visible metal present. All component wear rates are normal.

Contamination
Appearance is hazy. There is a moderate amount of visible silt present in the sample.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**TO50002248**	TO50001960	TO50001780
Sample Date		Client Info		**06 May 2024**	07 Nov 2023	25 Aug 2023
Machine Age	hrs	Client Info		**0**	0	0
Oil Age	hrs	Client Info		**0**	0	0
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**ABNORMAL**	ABNORMAL	ATTENTION

WEAR METALS		method	limit/base	current	history1	history2
PQ		ASTM D8184		**443**	431	17
Iron	ppm	ASTM D5185m		**31**	42	12
Chromium	ppm	ASTM D5185m		**<1**	<1	0
Nickel	ppm	ASTM D5185m		**10**	10	8
Titanium	ppm	ASTM D5185m		**<1**	<1	0
Silver	ppm	ASTM D5185m		**0**	0	0
Aluminum	ppm	ASTM D5185m		**2**	2	1
Lead	ppm	ASTM D5185m		**0**	<1	0
Copper	ppm	ASTM D5185m		**2**	2	2
Tin	ppm	ASTM D5185m		**<1**	<1	<1
Vanadium	ppm	ASTM D5185m		**<1**	0	<1
Cadmium	ppm	ASTM D5185m		**<1**	0	<1

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		**75**	66	78
Barium	ppm	ASTM D5185m		**0**	0	0
Molybdenum	ppm	ASTM D5185m		**0**	0	0
Manganese	ppm	ASTM D5185m		**<1**	<1	<1
Magnesium	ppm	ASTM D5185m		**<1**	0	4
Calcium	ppm	ASTM D5185m		**4**	0	<1
Phosphorus	ppm	ASTM D5185m		**429**	405	444
Zinc	ppm	ASTM D5185m		**2**	0	1
Sulfur	ppm	ASTM D5185m		**5635**	5722	6605

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m		**8909**	4743	4572
Sodium	ppm	ASTM D5185m		**0**	<1	1
Potassium	ppm	ASTM D5185m	>20	**2**	2	<1
Water	%	ASTM D6304		**0.016**	0.020	0.016
ppm Water	ppm	ASTM D6304		**170**	204.4	166.1

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		**0.75**	0.64	0.66

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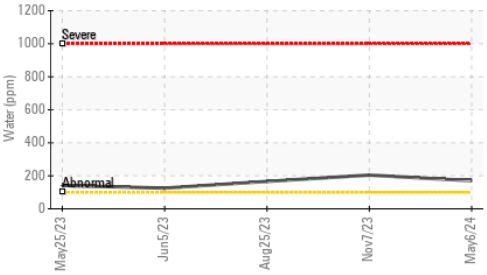
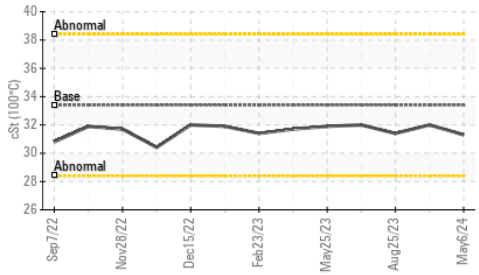
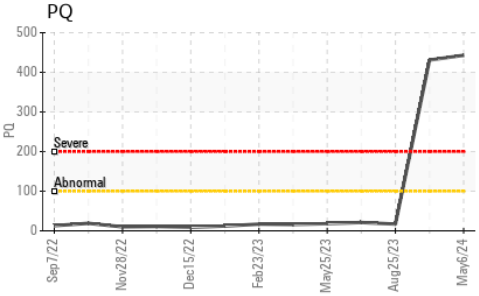
Water (KF)



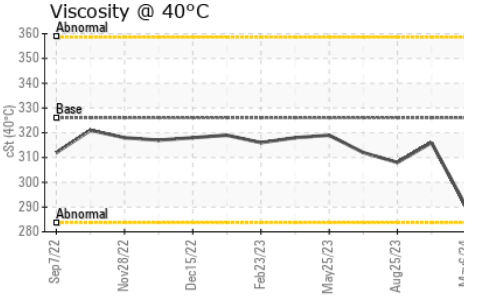
Viscosity @ 100°C



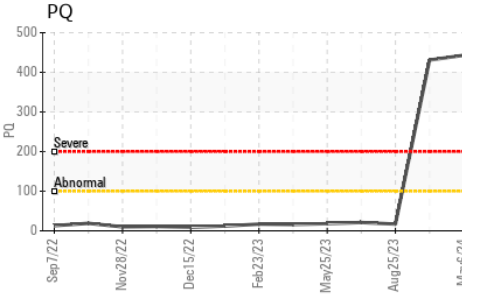
PQ



Viscosity @ 40°C



PQ



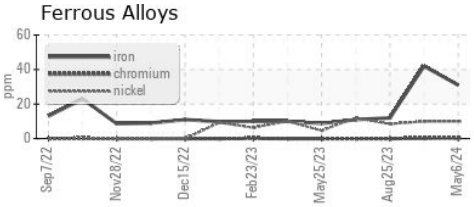
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	▲ **MODER**	MODER	LIGHT
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	▲ **MODER**	▲ MODER	▲ MODER
Debris	scalar	*Visual	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	● **HAZY**	NORML	● HAZY
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual		**NEG**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	326	**290.5**	316	308
Visc @ 100°C	cSt	ASTM D445	33.4	**31.3**	32.0	31.4
Viscosity Index (VI)	Scale	ASTM D2270	145	**147**	140	140

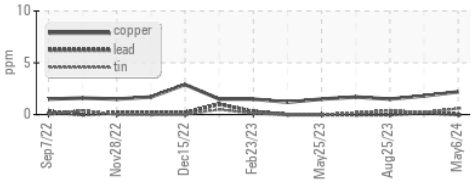
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS

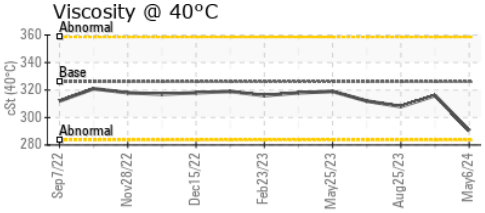
Ferrous Alloys



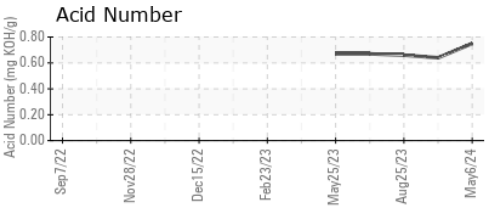
Non-ferrous Metals



Viscosity @ 40°C



Acid Number



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : TO50002248
Lab Number : 06175459
Unique Number : 11021512
Test Package : IND 2 (Additional Tests: KF, KV100, PQ, PrtCount, VI)

Received : 10 May 2024
Tested : 18 May 2024
Diagnosed : 18 May 2024 - Jonathan Hester

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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Report Id: DARDALTX [WUSCAR] 06175459 (Generated: 05/18/2024 13:59:06) Rev: 1

Submitted By: YON PALOMINO