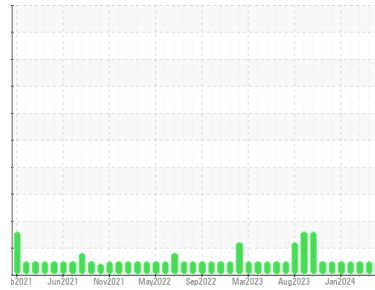




# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Area  
**CONNECTION BAY**  
 Machine Id  
**HBB HYDRAULIC**  
 Component  
**Hydraulic System**  
 Fluid  
**AW HYDRAULIC OIL ISO 46 (--- QTS)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

The water content is negligible. There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	<b>RP0042064</b>	RP0042714	RP0042645
Sample Date	Client Info	<b>09 May 2024</b>	28 Mar 2024	05 Mar 2024
Machine Age	hrs Client Info	<b>0</b>	0	0
Oil Age	hrs Client Info	<b>0</b>	0	0
Oil Changed	Client Info	<b>N/A</b>	N/A	N/A
Sample Status		<b>NORMAL</b>	NORMAL	NORMAL

## WEAR METALS

method	limit/base	current	history1	history2
Iron ppm ASTM D5185m	>20	<b>2</b>	0	<1
Chromium ppm ASTM D5185m	>20	<b>&lt;1</b>	0	<1
Nickel ppm ASTM D5185m	>20	<b>0</b>	0	0
Titanium ppm ASTM D5185m		<b>&lt;1</b>	0	0
Silver ppm ASTM D5185m		<b>0</b>	0	0
Aluminum ppm ASTM D5185m	>20	<b>2</b>	0	2
Lead ppm ASTM D5185m	>20	<b>0</b>	0	0
Copper ppm ASTM D5185m	>20	<b>5</b>	3	4
Tin ppm ASTM D5185m	>20	<b>&lt;1</b>	0	<1
Vanadium ppm ASTM D5185m		<b>&lt;1</b>	0	0
Cadmium ppm ASTM D5185m		<b>0</b>	0	0

## ADDITIVES

method	limit/base	current	history1	history2
Boron ppm ASTM D5185m	5	<b>0</b>	0	0
Barium ppm ASTM D5185m	5	<b>0</b>	0	0
Molybdenum ppm ASTM D5185m	5	<b>0</b>	0	<1
Manganese ppm ASTM D5185m		<b>0</b>	0	0
Magnesium ppm ASTM D5185m	25	<b>2</b>	0	1
Calcium ppm ASTM D5185m	200	<b>73</b>	48	50
Phosphorus ppm ASTM D5185m	300	<b>502</b>	330	311
Zinc ppm ASTM D5185m	370	<b>607</b>	402	407

## CONTAMINANTS

method	limit/base	current	history1	history2
Silicon ppm ASTM D5185m	>15	<b>8</b>	<1	2
Sodium ppm ASTM D5185m		<b>0</b>	<1	0
Potassium ppm ASTM D5185m	>20	<b>1</b>	0	<1
Water % ASTM D6304	>0.05	<b>0.002</b>	0.004	0.003
ppm Water ppm ASTM D6304	>500	<b>18</b>	40	27

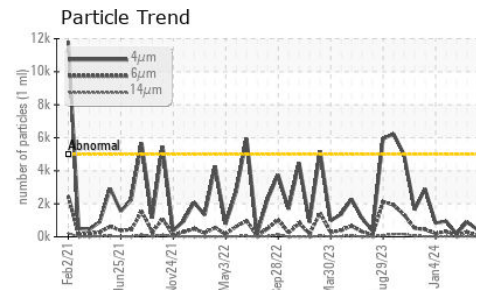
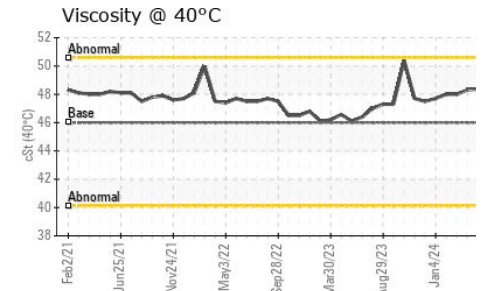
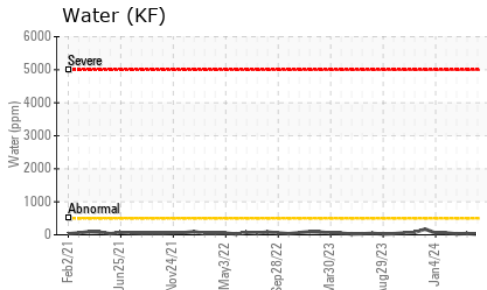
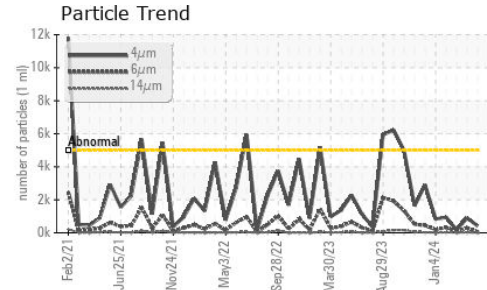
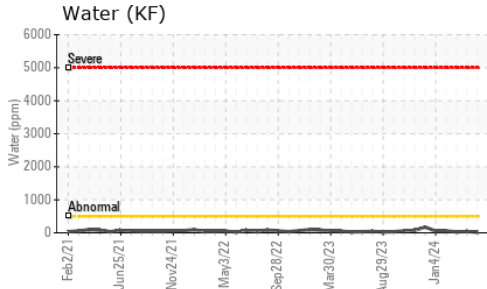
## FLUID CLEANLINESS

method	limit/base	current	history1	history2
Particles >4µm ASTM D7647	>5000	<b>421</b>	895	170
Particles >6µm ASTM D7647	>1300	<b>65</b>	300	62
Particles >14µm ASTM D7647	>160	<b>5</b>	34	9
Particles >21µm ASTM D7647	>40	<b>1</b>	10	3
Particles >38µm ASTM D7647	>10	<b>0</b>	0	0
Particles >71µm ASTM D7647	>3	<b>0</b>	0	0
Oil Cleanliness ISO 4406 (c)	>19/17/14	<b>16/13/10</b>	17/15/12	15/13/10

## FLUID DEGRADATION

method	limit/base	current	history1	history2
Acid Number (AN) mg KOH/g ASTM D8045	0.57	<b>0.28</b>	0.24	0.26

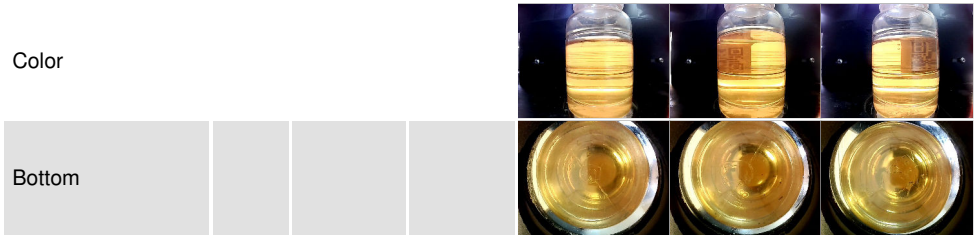
# OIL ANALYSIS REPORT



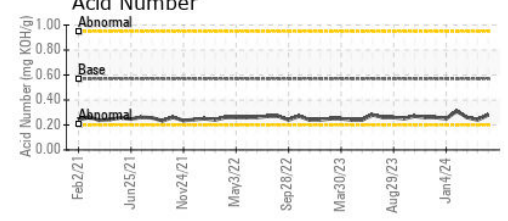
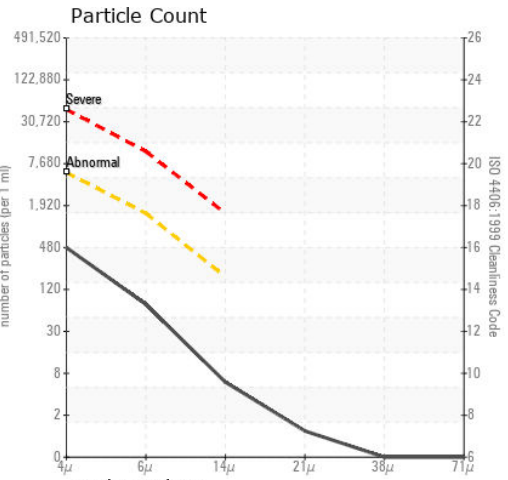
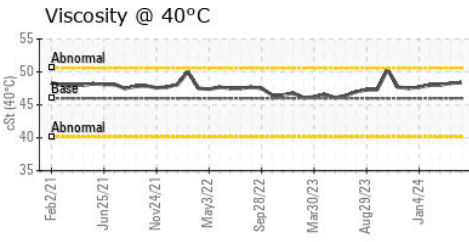
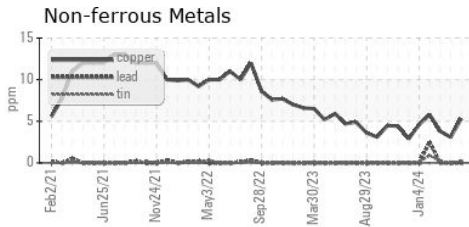
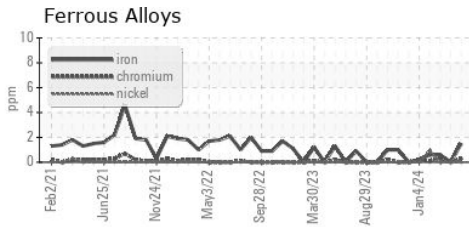
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	LIGHT	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D445	46	48.38	48.3	48.0

SAMPLE IMAGES	method	limit/base	current	history1	history2
---------------	--------	------------	---------	----------	----------



## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : RP0042064 **Received** : 10 May 2024  
**Lab Number** : 06175461 **Tested** : 16 May 2024  
**Unique Number** : 11021514 **Diagnosed** : 16 May 2024 - Jonathan Hester  
**Test Package** : IND 2

**OUTOKUMPU STAINLESS USA**  
 HWY 43 N  
 CALVERT, AL 36513  
 Contact: MARIO JOHNSON  
 Mario.johnson@outokumpu.com  
 T: (251)321-4105  
 F: x:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)