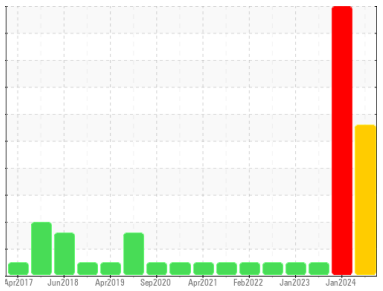
OIL ANALYSIS REPORT

Sample Rating Trend



WATER

Machine Id
WWTP IR (S/N CBV403858)
Component
Air Compressor
Fluid
INGERSOLL-RAND SSR ULTRA COOLANT (--- GAL)

DIAGNOSIS

Recommendation
We recommend that you drain the oil from the component if this has not already been done. Resample at the next service interval to monitor.

Wear
The copper level is abnormal. All other component wear rates are normal.

Contamination
There is a moderate amount of silt (particulates < 14 microns in size) present in the oil. There is a moderate concentration of water present in the oil.

Fluid Condition
The AN level is above the recommended limit. Additive levels indicate the addition of a different brand or type of oil. Confirmed.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**USPM36114**	USPM30718	USPM29850
Sample Date		Client Info		**08 May 2024**	22 Jan 2024	03 Oct 2023
Machine Age	hrs	Client Info		**11155**	0	0
Oil Age	hrs	Client Info		**0**	0	0
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**ABNORMAL**	SEVERE	NORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	**4**	16	2
Chromium	ppm	ASTM D5185m	>4	**<1**	<1	0
Nickel	ppm	ASTM D5185m	>4	**<1**	1	0
Titanium	ppm	ASTM D5185m		**<1**	<1	<1
Silver	ppm	ASTM D5185m		**0**	0	0
Aluminum	ppm	ASTM D5185m	>10	**3**	2	0
Lead	ppm	ASTM D5185m	>20	**3**	▲ 11	<1
Copper	ppm	ASTM D5185m	>40	▲ **45**	▲ 368	4
Tin	ppm	ASTM D5185m	>5	**<1**	1	<1
Vanadium	ppm	ASTM D5185m		**<1**	<1	<1
Cadmium	ppm	ASTM D5185m		**<1**	<1	<1

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	**3**	14	0
Barium	ppm	ASTM D5185m	500	● **91**	● 37	508
Molybdenum	ppm	ASTM D5185m	0	**0**	1	0
Manganese	ppm	ASTM D5185m		**<1**	2	<1
Magnesium	ppm	ASTM D5185m	0	**3**	2	0
Calcium	ppm	ASTM D5185m	0	● **30**	● 26	5
Phosphorus	ppm	ASTM D5185m	20	**50**	4	2
Zinc	ppm	ASTM D5185m	0	● **323**	● 423	55
Sulfur	ppm	ASTM D5185m	200	**200**	● 0	392

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	**3**	1	2
Sodium	ppm	ASTM D5185m		**6**	22	9
Potassium	ppm	ASTM D5185m	>20	**3**	5	7
Water	%	ASTM D6304	>0.6	▲ **0.903**	0.087	0.181
ppm Water	ppm	ASTM D6304	>6000	▲ **9030**	876	1818.1

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000	● **18930**	● 13923	1382
Particles >6µm		ASTM D7647	>2500	**657**	2133	360
Particles >14µm		ASTM D7647	>320	**28**	48	17
Particles >21µm		ASTM D7647	>80	**6**	8	6
Particles >38µm		ASTM D7647	>20	**0**	0	1
Particles >71µm		ASTM D7647	>4	**0**	0	0
Oil Cleanliness		ISO 4406 (c)	>20/18/15	● **21/17/12**	● 21/18/13	18/16/11

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		▲ **2.46**	▲ 3.34	0.31

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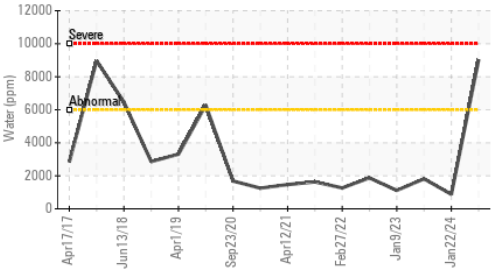
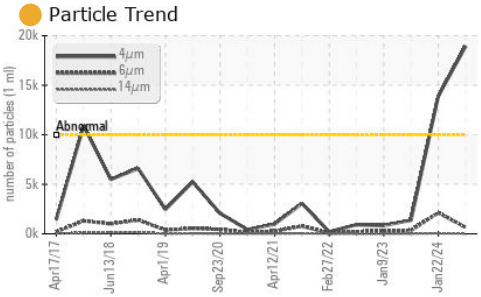
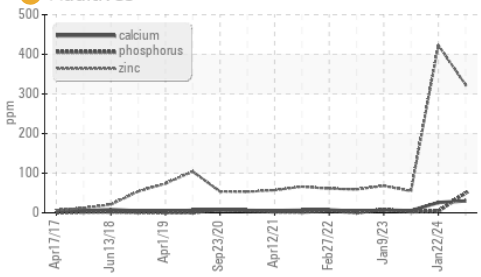
Water (KF)



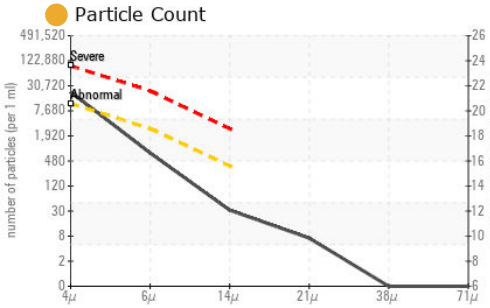
Particle Trend



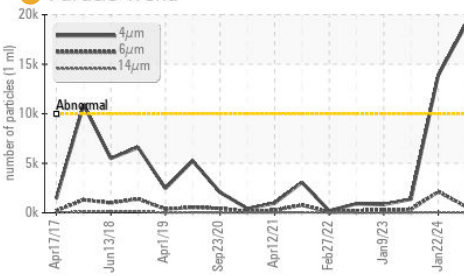
Additives



Particle Count



Particle Trend



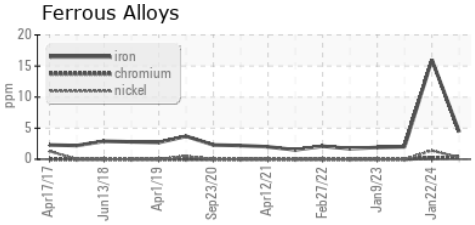
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.6	**0.2%**	NEG	NEG
Free Water	scalar	*Visual		**NEG**	NEG	NEG

FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	49.4	**50.4**	53.9	51.3

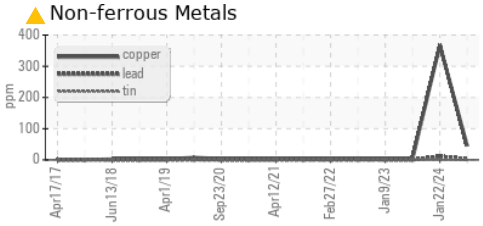
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

GRAPHS

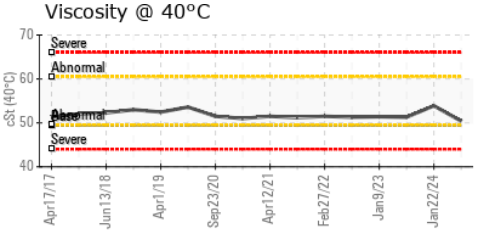
Ferrous Alloys



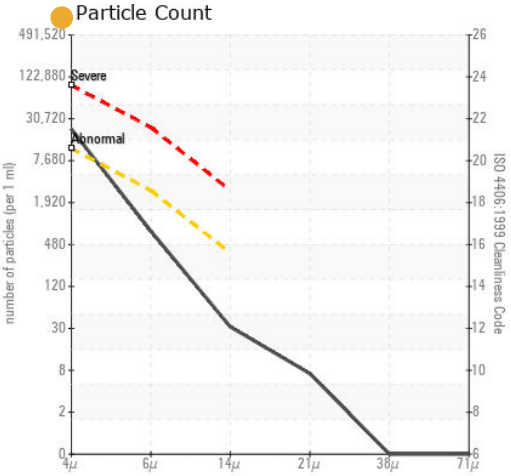
Non-ferrous Metals



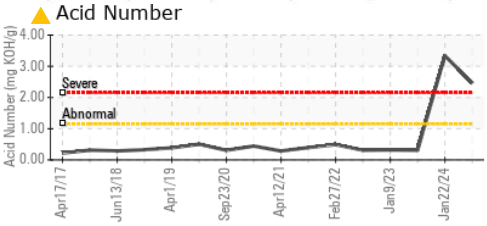
Viscosity @ 40°C



Particle Count



Acid Number



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : USPM36114
Lab Number : 06175501
Unique Number : 11021554
Test Package : IND 2

Received : 10 May 2024
Tested : 16 May 2024
Diagnosed : 16 May 2024 - Doug Bogart

Certificate L2367

SMITHFIELD FOODS - GRAYSON
800 C W STEVENS BLVD
GRAYSON, KY
US 41143
Contact:

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
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