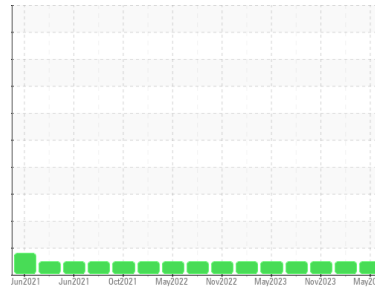




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Machine Id
SEW EURODRIVE BLOOD DRYER (S/N 01.1844313101.0001.13)
 Component
Gearbox
 Fluid
USPI GEAR 320 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			USPM36093	USPM30041	USPM31138
Sample Date	Client Info			09 May 2024	15 Feb 2024	01 Nov 2023
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed	Client Info			N/A	N/A	N/A
Sample Status				NORMAL	NORMAL	NORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>200	27	17	20
Chromium	ppm	ASTM D5185m	>15	<1	0	<1
Nickel	ppm	ASTM D5185m	>15	0	<1	0
Titanium	ppm	ASTM D5185m		<1	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>25	2	<1	<1
Lead	ppm	ASTM D5185m	>100	0	<1	0
Copper	ppm	ASTM D5185m	>200	<1	<1	<1
Tin	ppm	ASTM D5185m	>25	<1	<1	0
Vanadium	ppm	ASTM D5185m		<1	0	0
Cadmium	ppm	ASTM D5185m		<1	0	<1

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		0	0	<1
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		<1	<1	0
Magnesium	ppm	ASTM D5185m		2	2	1
Calcium	ppm	ASTM D5185m		2	3	2
Phosphorus	ppm	ASTM D5185m		280	158	149
Zinc	ppm	ASTM D5185m		26	14	16
Sulfur	ppm	ASTM D5185m		9552	5407	6254

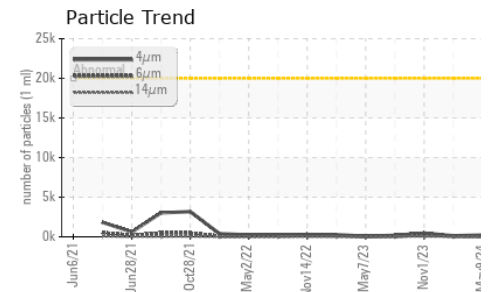
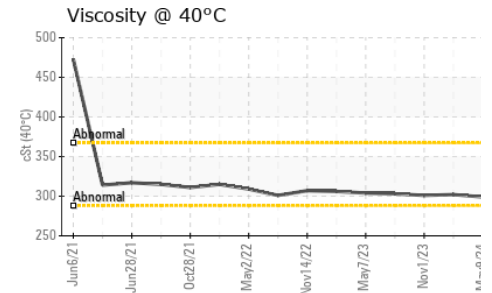
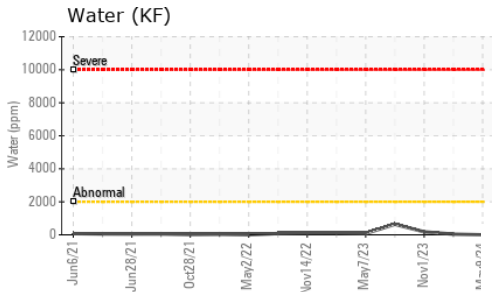
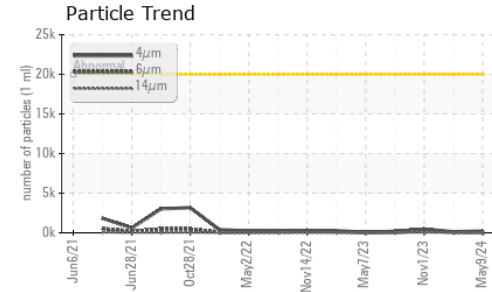
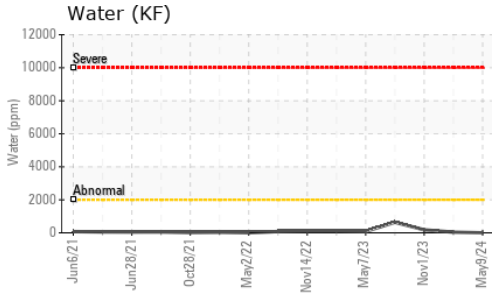
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	<1	<1	0
Sodium	ppm	ASTM D5185m		4	2	0
Potassium	ppm	ASTM D5185m	>20	1	1	2
Water	%	ASTM D6304	>0.2	0.00	0.004	0.018
ppm Water	ppm	ASTM D6304	>2000	0	41	180.5

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>20000	222	136	473
Particles >6µm		ASTM D7647	>5000	34	51	271
Particles >14µm		ASTM D7647	>640	6	8	51
Particles >21µm		ASTM D7647	>160	3	3	12
Particles >38µm		ASTM D7647	>40	1	0	0
Particles >71µm		ASTM D7647	>10	0	0	0
Oil Cleanliness		ISO 4406 (c)	>21/19/16	15/12/10	14/13/10	16/15/13

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.52	0.44	0.42



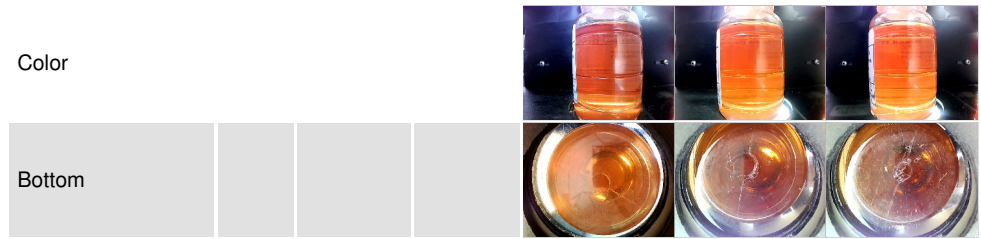
OIL ANALYSIS REPORT



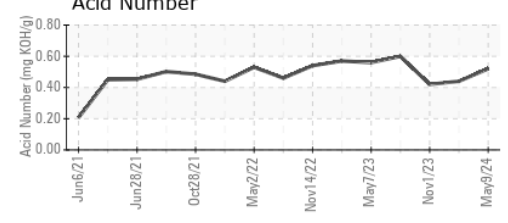
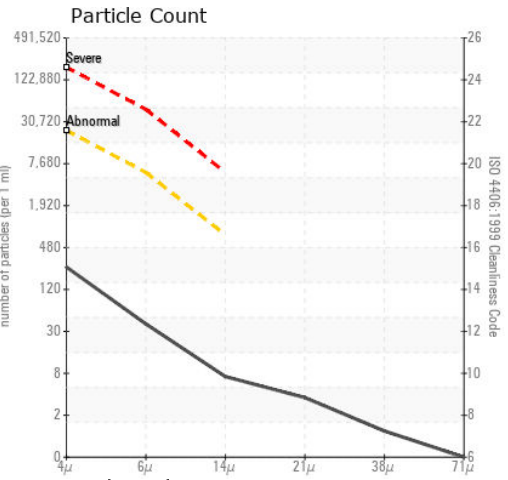
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	299	302	301

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : USPM36093
Lab Number : 06175521
Unique Number : 11021574
Test Package : IND 2
Received : 10 May 2024
Tested : 13 May 2024
Diagnosed : 13 May 2024 - Doug Bogart

TYSON-LEXINGTON-USP - MAIN PLANT
 PO BOX 920, PROSPECT ROAD US 283
 LEXINGTON, NE
 US 68850
 Contact: SCOTT NIERMAN

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T: (308)324-8221
 F: (308)324-8233