

OIL ANALYSIS REPORT

Area CFG-546 [PM3-2412550] ATLAS COPCO API860403 - PRIMAL PET FOODS

Component Compressor

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

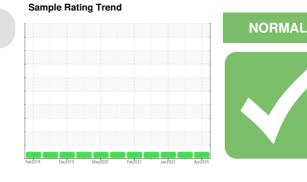
All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

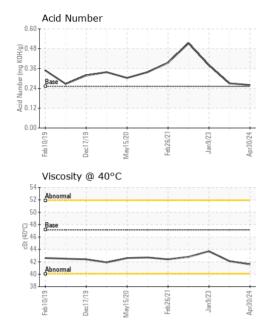
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



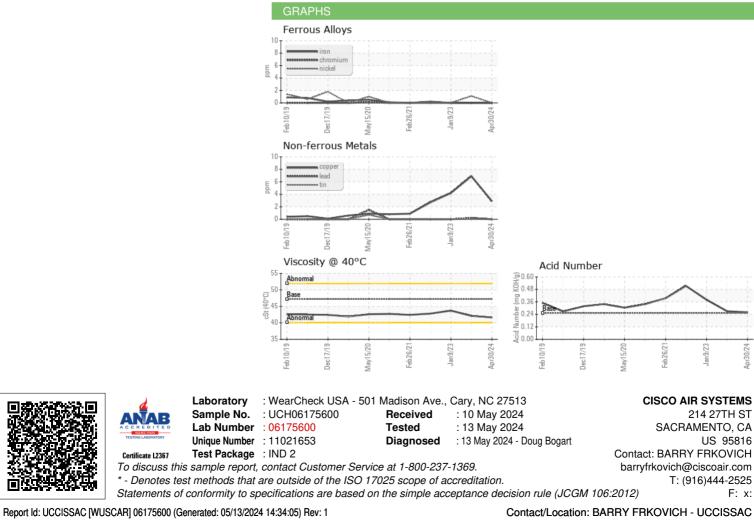
SAMPLE INFORM	1ATION	method	limit/base	current	history1	history2
Sample Number		Client Info		UCH06175600	UCH06093100	UCH05744711
Sample Date		Client Info		30 Apr 2024	31 Jan 2024	09 Jan 2023
Machine Age	hrs	Client Info		38164	38073	34047
Oil Age	hrs	Client Info		51	0	8500
Oil Changed		Client Info		Not Changd	Changed	Changed
Sample Status				NORMAL	NORMAL	NORMAL
CONTAMINATION	١	method	limit/base	current	history1	history2
Water		WC Method	>0.1	NEG	NEG	NEG
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	0	0	0
Chromium	ppm	ASTM D5185m	>5	0	0	0
Nickel	ppm	ASTM D5185m		0	1	0
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>15	0	<1	0
Lead	ppm	ASTM D5185m	>65	0	<1	0
Copper	ppm	ASTM D5185m	>65	3	7	4
Tin	ppm	ASTM D5185m	>10	0	<1	0
Antimony	ppm	ASTM D5185m				
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	0	0
Barium	ppm	ASTM D5185m	0	<1	3	0
Molybdenum	ppm	ASTM D5185m	0	0	0	0
Manganese	ppm	ASTM D5185m	0	0	0	0
Magnesium	ppm	ASTM D5185m	1.2	<1	2	<1
Calcium	ppm	ASTM D5185m	0	0	1	0
Phosphorus	ppm	ASTM D5185m	295	228	216	184
Zinc	ppm	ASTM D5185m	0	55	91	67
Sulfur	ppm	ASTM D5185m	253	1021	760	427
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>35	<1	3	4
Sodium	ppm	ASTM D5185m		2	<1	0
Potassium	ppm	ASTM D5185m	>20	0	2	<1
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.252	0.26	0.27	0.38



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VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
			11 1. 11			
FLUID PROPERT	IES	method				history2
FLUID PROPERT Visc @ 40°C	IES cSt	method ASTM D445	limit/base 47.16	current 41.6	history1 42.1	history2 43.7
	cSt					
Visc @ 40°C	cSt	ASTM D445	47.16	41.6	42.1	43.7



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