



OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Machine Id
EXTRUDER-025 (S/N 00105853-1-1)
 Component
Gearbox
 Fluid
CIRCULATING OIL ISO 150 (--- GAL)

DIAGNOSIS

Recommendation

The oil change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			WC0877127	WC0877124	---
Sample Date	Client Info			11 May 2024	15 Jan 2024	---
Machine Age	hrs	Client Info		0	0	---
Oil Age	hrs	Client Info		0	5	---
Oil Changed	Client Info			Changed	Changed	---
Sample Status				NORMAL	NORMAL	---

CONTAMINATION		method	limit/base	current	history1	history2
Water	WC Method		>0.2	NEG	NEG	---

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>200	4	2	---
Chromium	ppm	ASTM D5185m	>15	0	0	---
Nickel	ppm	ASTM D5185m	>15	0	0	---
Titanium	ppm	ASTM D5185m		0	0	---
Silver	ppm	ASTM D5185m		0	0	---
Aluminum	ppm	ASTM D5185m	>25	0	0	---
Lead	ppm	ASTM D5185m	>100	0	0	---
Copper	ppm	ASTM D5185m	>200	<1	<1	---
Tin	ppm	ASTM D5185m	>25	0	<1	---
Vanadium	ppm	ASTM D5185m		0	0	---
Cadmium	ppm	ASTM D5185m		0	0	---

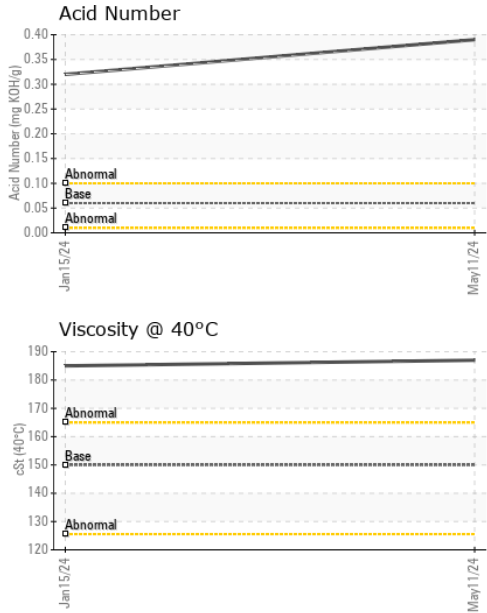
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	5	8	6	---
Barium	ppm	ASTM D5185m	5	<1	0	---
Molybdenum	ppm	ASTM D5185m	5	0	0	---
Manganese	ppm	ASTM D5185m		0	<1	---
Magnesium	ppm	ASTM D5185m	5	<1	2	---
Calcium	ppm	ASTM D5185m	7	2	5	---
Phosphorus	ppm	ASTM D5185m	15	86	90	---
Zinc	ppm	ASTM D5185m	10	9	2	---
Sulfur	ppm	ASTM D5185m	3500	6330	5893	---

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	17	19	---
Sodium	ppm	ASTM D5185m		2	1	---
Potassium	ppm	ASTM D5185m	>20	0	0	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.06	0.39	0.32	---



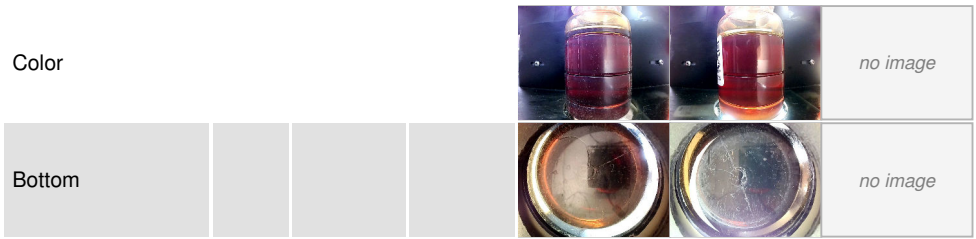
OIL ANALYSIS REPORT



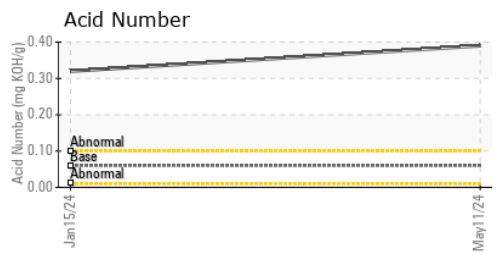
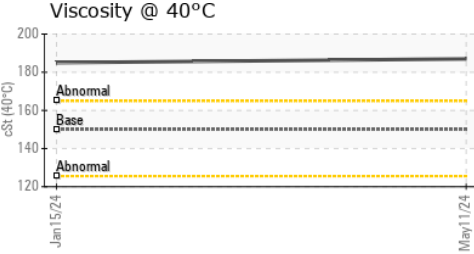
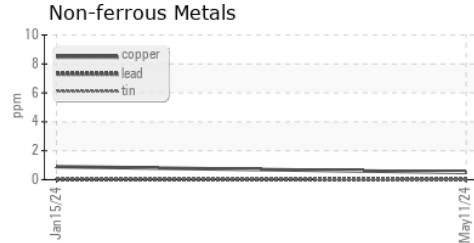
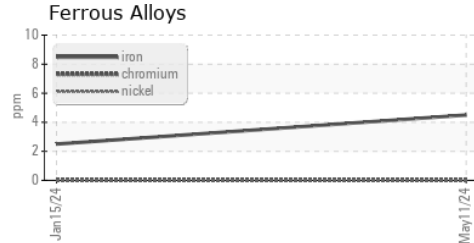
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.2	NEG	---
Free Water	scalar	*Visual		NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D445	150	187	185	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0877127 **Received** : 10 May 2024
Lab Number : **06175669** **Tested** : 14 May 2024
Unique Number : 11021722 **Diagnosed** : 14 May 2024 - Don Baldrige
Test Package : IND 2

PRINSCO - JESUP
 850 HAWKEYE RD
 JESUP, IA
 US 50648

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Contact: Spencer Reedy
spencer.reedy@prinsco.com

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