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NORMAL

Machine Id

E-1 - RICHLAND CREEK

Biogas Engine

MAHLER Q8 Mahler G8 SAE 40 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil. The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

	NUTIWAL
May2023 Jun2023 Oct2023 Nov2023 Dec2023 Jan2024 Apr2024	

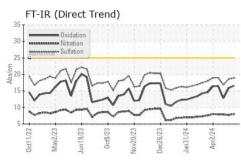
SAMPLE INFORMATION method WC0914260 WC0914274 WC0914314 Sample Number **Client Info** Sample Date Client Info 06 May 2024 23 Apr 2024 22 Apr 2024 44637 Machine Age hrs **Client Info** 44526 20883 Oil Age hrs Client Info 2108 1997 275 Oil Changed Client Info Not Changd N/A Not Changd Sample Status NORMAL NORMAL NORMAL CONTAMINATION Fuel >4.0 WC Method <1.0 <1.0 <1.0 Water WC Method >0.1 NEG NEG NEG Glycol WC Method NEG NEG NEG WEAR METALS >45 13 13 3 Iron ppm ASTM D5185m Chromium ASTM D5185m >2 <1 ppm <1 <1 0 0 Nickel ASTM D5185m >2 0 ppm Titanium ppm ASTM D5185m 0 <1 <1 Silver ASTM D5185m >5 0 0 <1 ppm Aluminum 5 5 4 ppm ASTM D5185m >10 0 0 Lead ASTM D5185m >5 2 ppm ASTM D5185m >14 2 2 Copper ppm <1 5 5 1 Tin ppm ASTM D5185m >13 Vanadium ppm ASTM D5185m 0 0 <1 Cadmium 0 0 ASTM D5185m <1 ppm Boron mag ASTM D5185m 0 0 <1 Barium ASTM D5185m 0 0 ppm <1 0 Molybdenum ASTM D5185m 0 2 ppm ASTM D5185m <1 Manganese ppm <1 <1 Magnesium ASTM D5185m 4 3 11 ppm Calcium ppm ASTM D5185m 1514 1648 2461 Phosphorus ASTM D5185m 380 421 493 ppm 470 534 Zinc ppm ASTM D5185m 442 Sulfur ASTM D5185m 2176 2443 2879 ppm 37 5 Silicon ASTM D5185m >200 38 ppm Sodium ASTM D5185m 10 9 0 ppm Potassium ASTM D5185m >20 3 1 3 ppm INFRA-RED 0 0 % 0.1 Soot % *ASTM D7844 Nitration Abs/cm *ASTM D7624 >20 8.0 7.7 7.9 18.9 18.6 Sulfation *ASTM D7415 >30 16.8 Abs/.1mm FLUID DEGRADATION *ASTM D7414 >25 16.6 15.9 Oxidation Abs/.1mm 12.8 mg KOH/g ASTM D8045 1.84 Acid Number (AN) 2.05 1.742 Base Number (BN) mg KOH/g ASTM D2896 8.0 3.49 3.31 6.77

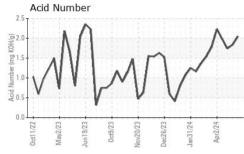
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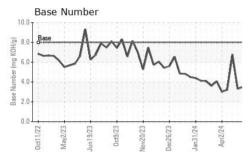
Contact/Location: RYAN INGALLS - CUBBUF

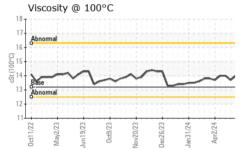


OIL ANALYSIS REPORT

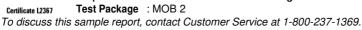








	VISUAL		method	limit/base	current	history1	history2
	White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
	Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
- 22	Silt	scalar	*Visual	NONE	NONE	NONE	NONE
V	Debris	scalar	*Visual	NONE	NONE	NONE	NONE
anotona contractor and the second sec	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
an31/24 - Apr2/24 -	Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Jan31/24 Apr2/24	Odor	scalar	*Visual	NORML	NORML	NORML	NORML
	Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	NEG
	Free Water	scalar	*Visual		NEG	NEG	NEG
N	FLUID PROPERT	IES	method	limit/base	current	history1	history2
~	Visc @ 100°C	cSt	ASTM D445	13.2	14.0	13.7	14.0
/	GRAPHS						
	Iron (ppm)				Lead (ppm)		
or a constant of	100 80 Severe				0 Severe		
Jan31/24 Apr2/24					8-		
Jai A	Abnormal			udo	6 Abnormal		
		n					
		/W	\sim	\sim		\sim	m
	0ct11/22 May2/23 Jun19/23	Nov20/23	Dec26/23 Jan31/24 Aor2/24		0ct11/22 May2/23 Jun19/23	0ct9/23 . Nov20/23 . Dec26/23 .	Jan 31/24 Apr2/24
٨		Nov	Jan Ar			2 0	Jar Aı
11~	Aluminum (ppm)				Chromium (p	pm)	
V-	Severe				4 Severe		
	15-				2		
Jan31/24 -	E 10 Abnorped		7	udd	2 Abnormal		
Jan3 Apr	5 V V	M	1.1	\sim	Han	- MAA	٨
	3 3 3 0	~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~	4 4 4			V V V V	m
	0ct11/22 May2/23 Jun19/23 0ct9/23	Nov20/23	Dec26/23 Jan31/24 Aor2/24		0ct11/22 May2/23 Jun19/23	0ct9/23 Vov20/23 Dec26/23	Jan 31/24 Apr2/24
	1000 C. 100	No	Di Ja			De No	eL.
	Copper (ppm)		170000000000000	40	Silicon (ppm)	1007/000000000000000000	00050511110000
	25 -			30	0 - Severe		
	20- Esc Abnormal						
	E 15 Abnormal	-		튭 20			
24	5 UVV	IMAN	1 .	10			
Jan31/24 Apr2/24		N.V.		~			
7	0ct11/22 May2/23 Jun19/23 0ct9/23	Nov20/23	Dec26/23 Jan31/24 Aor2/24	ar Ri	0ct11/22 May2/23 Jun19/23	0ct9/23 Nov20/23 Dec26/23	Jan 31/24 Apr2/24
	S ≥ ⊰ Viscosity @ 100°C		Ω Γ		ੱ ≥ ਤ Base Number	2 0	<u>ي</u> ار رو
	18 T		12000050000		.0 ₁		100000000000000000000000000000000000000
	Abnormal			Base Number (mg KOH/g)	0 Base	~~~~	
	0-00114 43	~			0	·vh	L 1
	Rabnormal			4.	.0		M
	12-			ase 2.	and the second se		
	10 10 10 10 10 10 10 10 10 10	/23 -	/23 + /24 +	0.		/23 - /23 -	/24 -
	0ct11/22 May2/23 Jun19/23 0ct9/23	Nov20/23	Dec26/23 Jan31/24 Aor2/24	6	0ct11/22 May2/23 Jun19/23	0ct9/23 Nov20/23 Dec26/23	Jan31/24 Apr2/24
			1999 - 1999 - 1999 - 1999 - 1999 - 1999 - 1999 - 1999 - 1999 - 1999 - 1999 - 1999 - 1999 - 1999 - 1999 - 1999 -				- 195 -
Laboratory	: WearCheck USA - 50	1 Madiso	n Ave., Cary	, NC 27513	CUBE DIST	RICT ENERGY - MAS GEO	RGIA LFG PLANT SITE
Sample No.	: WC0914260	Rece	ived : 10	May 2024		5691 S RICHLAN	ID CREEK RD
	: 06175700	Teste		May 2024	F -1		BUFORD, GA
Unique Number Test Package		Diagr	nosed : 13	May 2024 - S	ean ⊢elton	Contact: P	US 30518 YAN INGALLS
	. NOD 2	aa at 1 (00 007 1000	,	n/on i		



* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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Contact/Location: RYAN INGALLS - CUBBUF

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