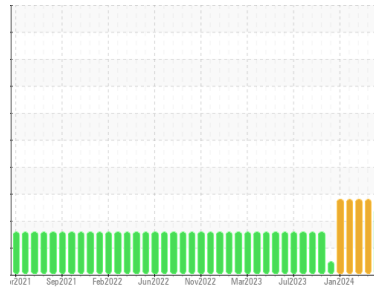




OIL ANALYSIS REPORT

Sample Rating Trend



WATER



Area

MELT SHOP - HYDRAULIC

Machine Id

MELT SHOP GRINDER LUBE TANK (S/N 15-4000-0770)

Component

Tank Bulk Fluid Tank

Fluid

FIRE-RESISTANT FLUID ISO 68 (275 QTS)

DIAGNOSIS

Recommendation

We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a high amount of silt (particulates < 6 microns in size) present in the oil. There is a light concentration of water present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	RP0039059	RP0042720	RP0042647
Sample Date	Client Info	09 May 2024	28 Mar 2024	05 Mar 2024
Machine Age	hrs	Client Info	0	0
Oil Age	hrs	Client Info	0	0
Oil Changed	Client Info	N/A	N/A	N/A
Sample Status		ABNORMAL	ABNORMAL	ABNORMAL

WEAR METALS

method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m	20	16	15
Chromium	ppm	ASTM D5185m	0	<1	0
Nickel	ppm	ASTM D5185m	0	<1	0
Titanium	ppm	ASTM D5185m	<1	<1	0
Silver	ppm	ASTM D5185m	0	0	0
Aluminum	ppm	ASTM D5185m	0	2	0
Lead	ppm	ASTM D5185m	0	<1	0
Copper	ppm	ASTM D5185m	0	<1	0
Tin	ppm	ASTM D5185m	<1	<1	<1
Vanadium	ppm	ASTM D5185m	0	<1	0
Cadmium	ppm	ASTM D5185m	0	<1	0

ADDITIVES

method	limit/base	current	history1	history2		
Boron	ppm	ASTM D5185m	5	0	4	0
Barium	ppm	ASTM D5185m	5	0	0	0
Molybdenum	ppm	ASTM D5185m	5	0	4	0
Manganese	ppm	ASTM D5185m		<1	<1	0
Magnesium	ppm	ASTM D5185m	5	0	13	<1
Calcium	ppm	ASTM D5185m	50	1	31	1
Phosphorus	ppm	ASTM D5185m	175	608	508	511
Zinc	ppm	ASTM D5185m	62	5	14	0

CONTAMINANTS

method	limit/base	current	history1	history2		
Silicon	ppm	ASTM D5185m		<1	2	0
Sodium	ppm	ASTM D5185m		0	2	0
Potassium	ppm	ASTM D5185m	>20	<1	2	0
Water	%	ASTM D6304	>55	▲ 0.131	▲ 0.138	▲ 0.125
ppm Water	ppm	ASTM D6304	>55000	▲ 1317	▲ 1382	▲ 1260

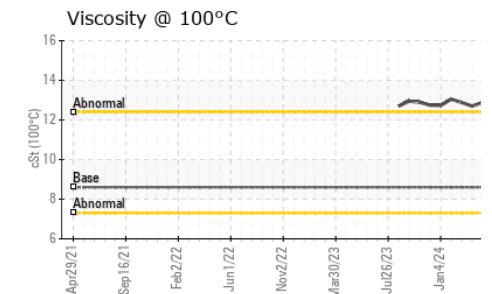
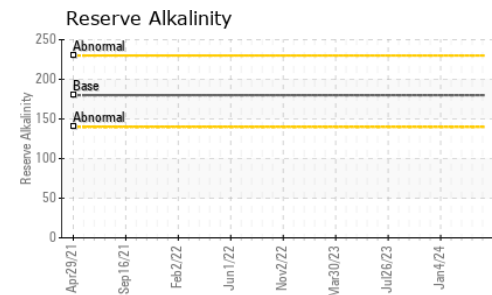
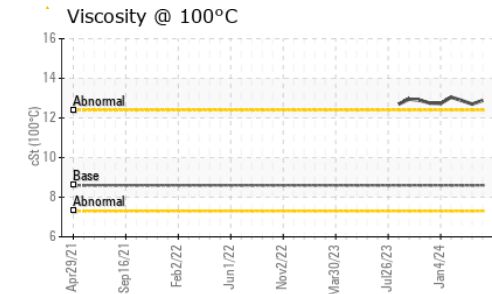
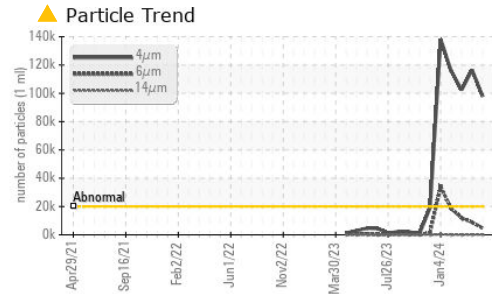
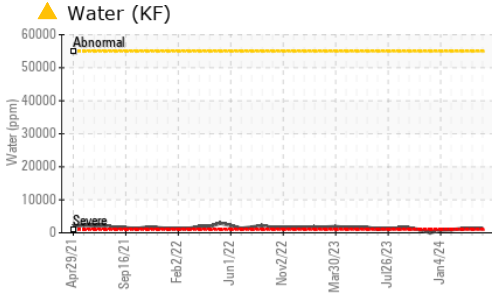
FLUID CLEANLINESS

method	limit/base	current	history1	history2	
Particles >4µm	ASTM D7647	>20000	▲ 97798	▲ 116527	▲ 102427
Particles >6µm	ASTM D7647	>5000	4730	▲ 8838	▲ 11941
Particles >14µm	ASTM D7647	>640	11	85	67
Particles >21µm	ASTM D7647	>160	3	24	11
Particles >38µm	ASTM D7647	>40	0	1	1
Particles >71µm	ASTM D7647	>10	0	0	0
Oil Cleanliness	ISO 4406 (c)	>21/19/16	▲ 24/19/11	▲ 24/20/14	▲ 24/21/13

FLUID DEGRADATION

method	limit/base	current	history1	history2		
Acid Number (AN)	mg KOH/g	ASTM D8045	3.63	0.62	0.61	0.62

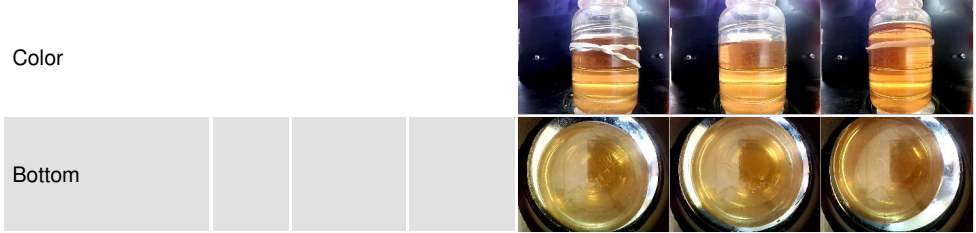
OIL ANALYSIS REPORT



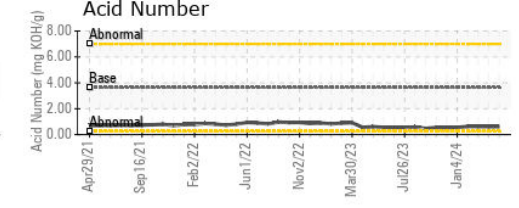
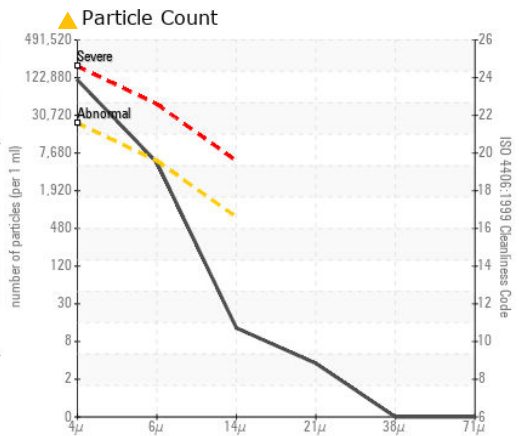
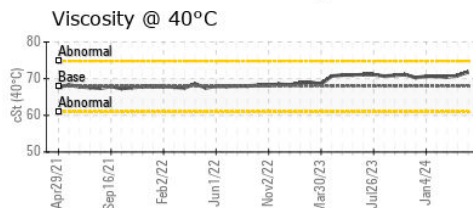
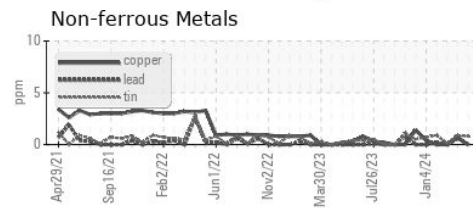
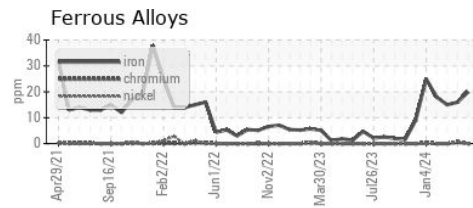
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>55	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	68	71.82	70.86
Visc @ 100°C	cSt	ASTM D445	8.6	12.88	12.7
Viscosity Index (VI)	Scale	ASTM D2270	96	181	186

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : RP0039059
Lab Number : 06175991
Unique Number : 11022044
Test Package : IND 2 (Additional Tests: KV100, pH, PrtCount, ReserveAlk, VI)

Received : 10 May 2024
Tested : 16 May 2024
Diagnosed : 16 May 2024 - Jonathan Hester

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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