

COOLANT REPORT

NORMAL

Sample Rating Trend



DIAGNOSIS

Corrosion

coolant.

Recommendation

in the cooling system.

Coolant Condition

acceptable limits.

Contaminants

Coolant

Fluid CATERPILLAR ELC (--- GAL)

SAMPLE INFORMATION method WC0935205 WC0819896 WC0848916 Sample Number **Client Info** No corrective action is recommended at this time. Sample Date Client Info 26 Apr 2024 09 Nov 2023 14 Sep 2023 The fluid is suitable for further service. 3028 Machine Age hrs **Client Info** 2766 2603 Oil Age hrs Client Info 3028 2766 2603 All metal levels are normal indicating no corrosion Oil Changed **Client Info** N/A N/A Not Changd NORMAL Sample Status NORMAL NORMAL There is no indication of any contamination in the FT-IR Glycol Type ___ Specific Gravity *ASTM D1298 1.071 1.072 1.072 Carboxylate test failed. Glycol and nitrite levels are pН Scale 0-14 ASTM D1287 7.88 7.99 7.90 acceptable. The pH level of this fluid is within the Nitrites ppm AP-053:2009 560 524 560 **Reserve Alkalinity** Scale 0-20 *ASTM D1121 ---Percentage Glycol % ASTM D3321 53.3 53.7 53.5 **Freezing Point** °F ASTM D3321 -43 -43 -43 384.0 350.0 **Total Dissolved Solids** 346.0 Carboxylate fail pass pass 0 22 23 54 Silicon ASTM D6130 ppm Phosphorus ASTM D6130 0 28 33 44 ppm Boron 0 8 ASTM D6130 0 0 ppm Molybdenum ppm ASTM D6130 950 706 719 1093 CORROSION 0 >15 0 <1 Iron ppm ASTM D6130 Aluminum ppm ASTM D6130 >10 <1 0 <1 ASTM D6130 1 2 2 Copper ppm >10 Lead ppm ASTM D6130 >10 <1 <1 <1 >10 0 1 Tin ppm ASTM D6130 <1 Zinc ASTM D6130 0 <1 ppm <1 11 12 17 Chlorine ppm **ASTM D6130 CARRIER SALTS** ASTM D6130 Sodium 4347 3794 5859 ppm Potassium ppm ASTM D6130 161 208 363 SCALE POTENTIAL 2 ASTM D6130 0 2 Calcium ppm Magnesium ASTM D6130 <1 2 ppm

OKLAHOMA/102 69.105L [OKLAHOMA^102]



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Certificate 12367

Submitted By: BOBBY JONES

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