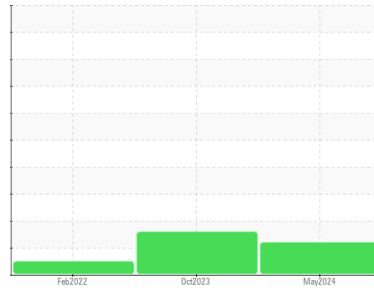




OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id

KAESER 5070645

Component

Compressor

Fluid

KAESER SIGMA (OEM) M-460 (--- QTS)

DIAGNOSIS

Recommendation

No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a moderate amount of particulates present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			KCPA013355	KCPA007651	KCP42006
Sample Date	Client Info			07 May 2024	18 Oct 2023	17 Feb 2022
Machine Age	hrs	Client Info		27751	27750	14692
Oil Age	hrs	Client Info		0	0	3000
Oil Changed	Client Info			Changed	N/A	Changed
Sample Status				ATTENTION	ABNORMAL	NORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	0	0	0
Chromium	ppm	ASTM D5185m	>10	0	0	0
Nickel	ppm	ASTM D5185m	>3	0	<1	0
Titanium	ppm	ASTM D5185m	>3	0	0	0
Silver	ppm	ASTM D5185m	>2	0	0	<1
Aluminum	ppm	ASTM D5185m	>10	0	<1	2
Lead	ppm	ASTM D5185m	>10	0	<1	0
Copper	ppm	ASTM D5185m	>50	0	6	1
Tin	ppm	ASTM D5185m	>10	<1	<1	<1
Antimony	ppm	ASTM D5185m		---	---	0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0

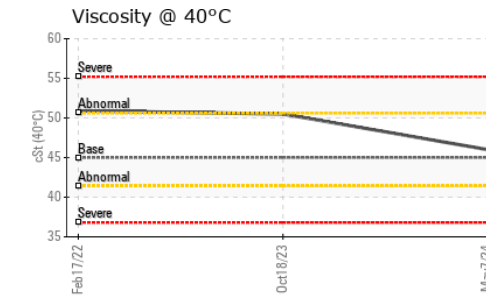
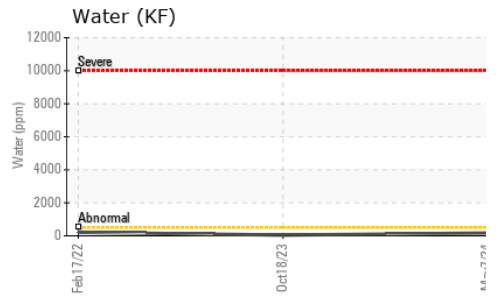
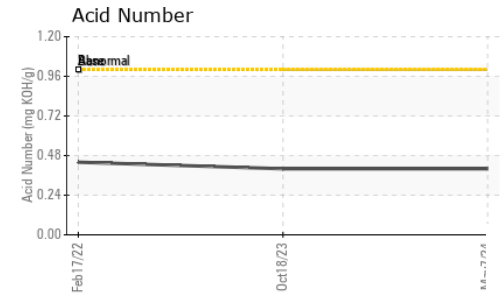
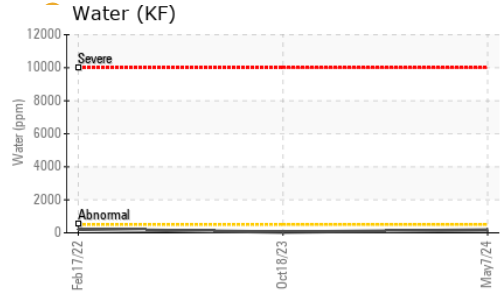
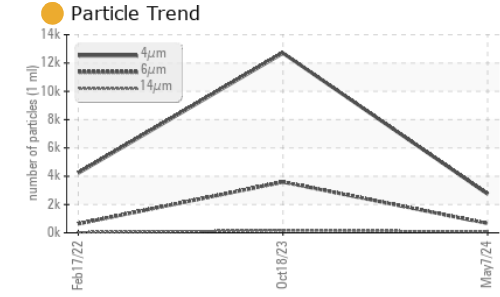
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	0	2
Barium	ppm	ASTM D5185m	90	12	0	67
Molybdenum	ppm	ASTM D5185m	0	0	0	0
Manganese	ppm	ASTM D5185m		0	<1	<1
Magnesium	ppm	ASTM D5185m	100	57	3	92
Calcium	ppm	ASTM D5185m	0	<1	1	2
Phosphorus	ppm	ASTM D5185m	0	2	5	9
Zinc	ppm	ASTM D5185m	0	26	31	<1
Sulfur	ppm	ASTM D5185m	23500	22528	17981	18842

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	2	12	<1
Sodium	ppm	ASTM D5185m		15	2	4
Potassium	ppm	ASTM D5185m	>20	1	0	0
Water	%	ASTM D6304	>0.05	0.017	0.004	0.021
ppm Water	ppm	ASTM D6304	>500	172	42.6	215.6

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		2740	12698	4220
Particles >6µm		ASTM D7647	>1300	661	▲ 3591	640
Particles >14µm		ASTM D7647	>80	● 91	▲ 168	34
Particles >21µm		ASTM D7647	>20	● 23	▲ 35	9
Particles >38µm		ASTM D7647	>4	0	0	0
Particles >71µm		ASTM D7647	>3	0	0	0
Oil Cleanliness		ISO 4406 (c)	>--/17/13	● 19/17/14	▲ 21/19/15	16/12

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	1.0	0.40	0.40	0.44

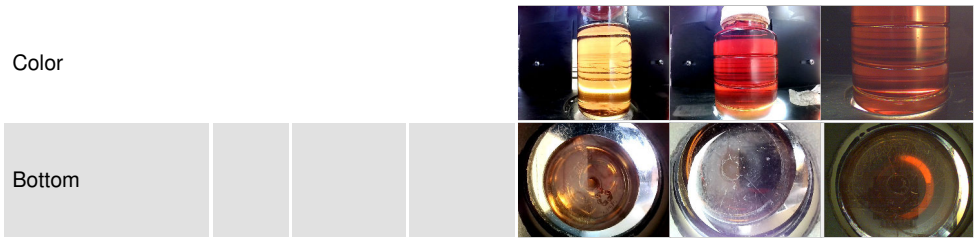
OIL ANALYSIS REPORT



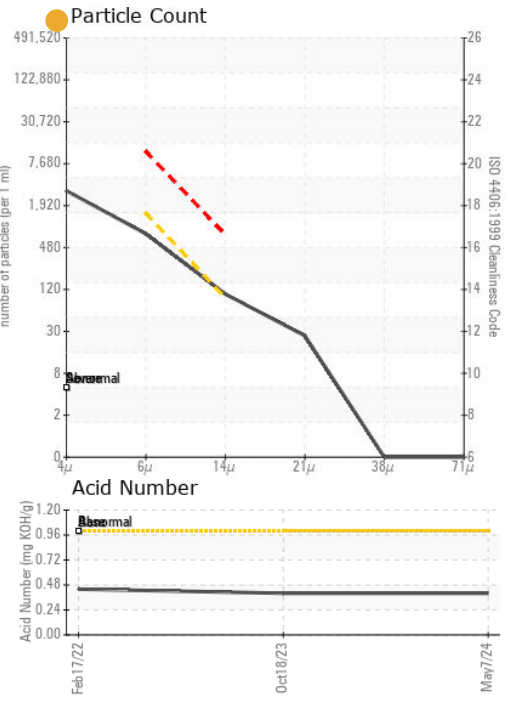
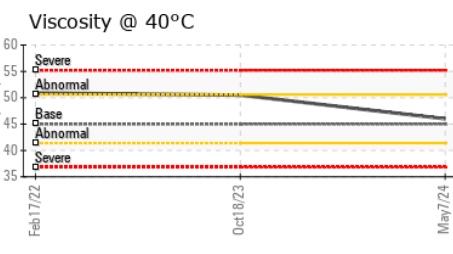
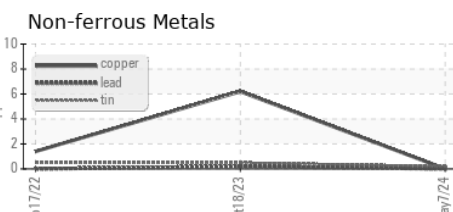
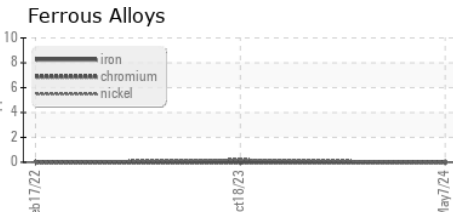
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	LIGHT	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	45	46.0	50.5

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KCPA013355 **Received** : 10 May 2024
Lab Number : 06176110 **Tested** : 14 May 2024
Unique Number : 11022163 **Diagnosed** : 14 May 2024 - Doug Bogart
Test Package : IND 2 (Additional Tests: KF, PrtCount)

CALIFORNIA DENTAL ARTS LLC
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 US 95014
 Contact: MATT
 matt@caldentalarts.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)