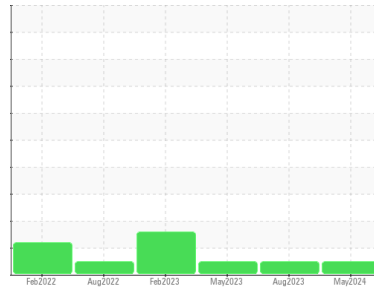




# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Machine Id  
**KAESER 7361746**  
 Component  
**Compressor**  
 Fluid  
**KAESER SIGMA (OEM) S-460 (--- GAL)**

**DIAGNOSIS**

**Recommendation**

No corrective action is recommended at this time. Resample at the next service interval to monitor.

**Wear**

All component wear rates are normal.

**Contamination**

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

**Fluid Condition**

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>KC128354</b>	KC106621	KC102757
Sample Date	Client Info			<b>03 May 2024</b>	10 Aug 2023	04 May 2023
Machine Age	hrs	Client Info		<b>4522</b>	3207	3007
Oil Age	hrs	Client Info		<b>1315</b>	835	635
Oil Changed	Client Info			<b>Not Changed</b>	Changed	Not Changed
Sample Status				<b>NORMAL</b>	NORMAL	NORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	<b>0</b>	<1	0
Chromium	ppm	ASTM D5185m	>10	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m	>3	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m	>3	<b>0</b>	0	0
Silver	ppm	ASTM D5185m	>2	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m	>10	<b>0</b>	<1	2
Lead	ppm	ASTM D5185m	>10	<b>0</b>	<1	0
Copper	ppm	ASTM D5185m	>50	<b>0</b>	4	4
Tin	ppm	ASTM D5185m	>10	<b>0</b>	0	0
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	0
Cadmium	ppm	ASTM D5185m		<b>0</b>	0	0

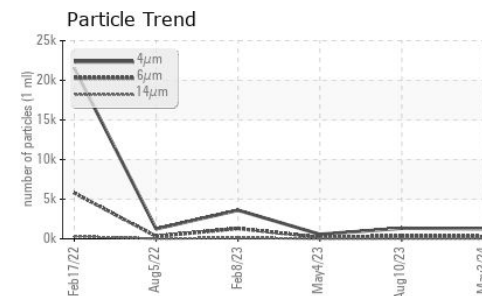
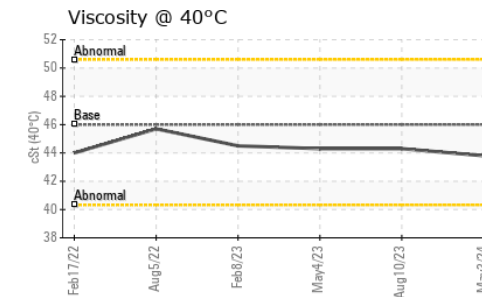
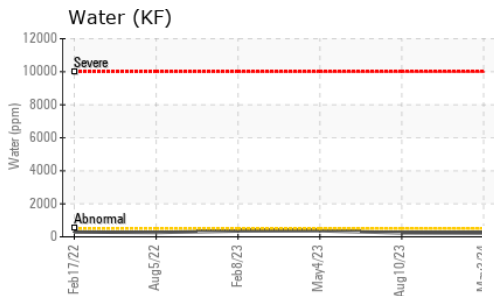
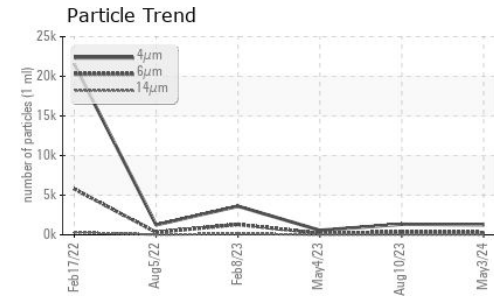
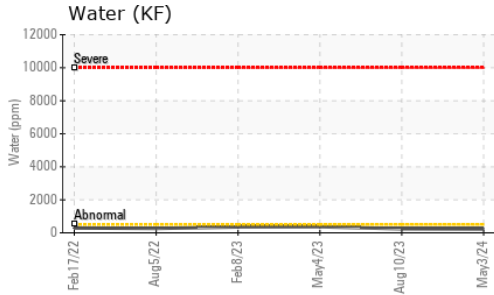
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		<b>0</b>	0	0
Barium	ppm	ASTM D5185m	90	<b>6</b>	0	0
Molybdenum	ppm	ASTM D5185m		<b>0</b>	0	0
Manganese	ppm	ASTM D5185m		<b>0</b>	0	0
Magnesium	ppm	ASTM D5185m	90	<b>69</b>	60	64
Calcium	ppm	ASTM D5185m	2	<b>&lt;1</b>	<1	<1
Phosphorus	ppm	ASTM D5185m		<b>8</b>	<1	8
Zinc	ppm	ASTM D5185m		<b>2</b>	3	0

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<b>4</b>	<1	1
Sodium	ppm	ASTM D5185m		<b>19</b>	21	27
Potassium	ppm	ASTM D5185m	>20	<b>2</b>	7	5
Water	%	ASTM D6304	>0.05	<b>0.022</b>	0.024	0.036
ppm Water	ppm	ASTM D6304	>500	<b>224</b>	241.2	368.1

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		<b>1264</b>	1335	566
Particles >6µm		ASTM D7647	>1300	<b>290</b>	374	174
Particles >14µm		ASTM D7647	>80	<b>29</b>	30	15
Particles >21µm		ASTM D7647	>20	<b>10</b>	8	4
Particles >38µm		ASTM D7647	>4	<b>1</b>	1	0
Particles >71µm		ASTM D7647	>3	<b>0</b>	0	0
Oil Cleanliness		ISO 4406 (c)	>--/17/13	<b>17/15/12</b>	18/16/12	16/15/11

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.4	<b>0.32</b>	0.31	0.29

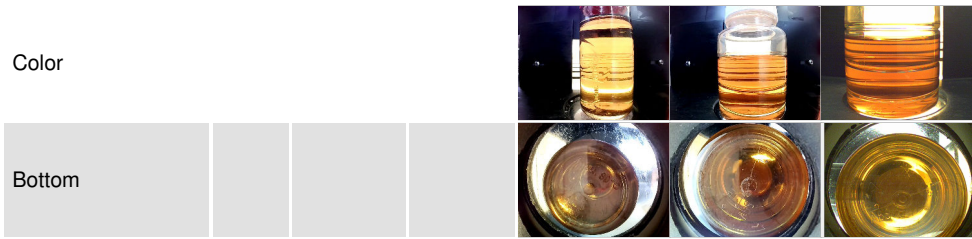
# OIL ANALYSIS REPORT



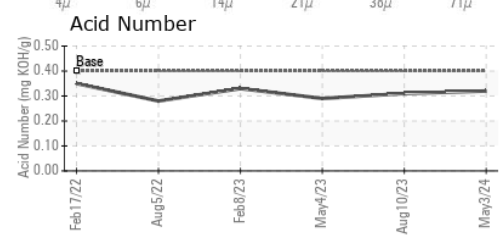
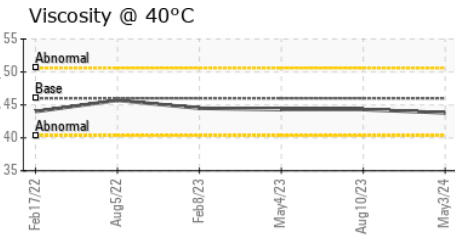
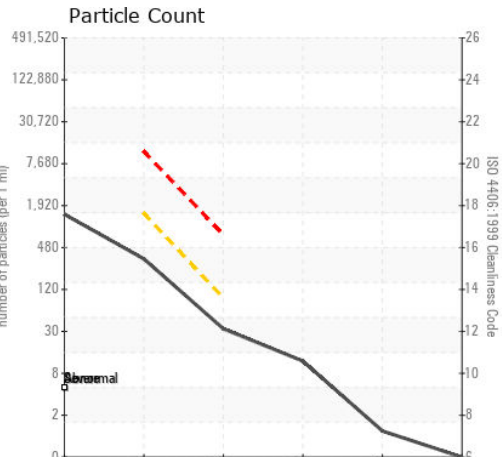
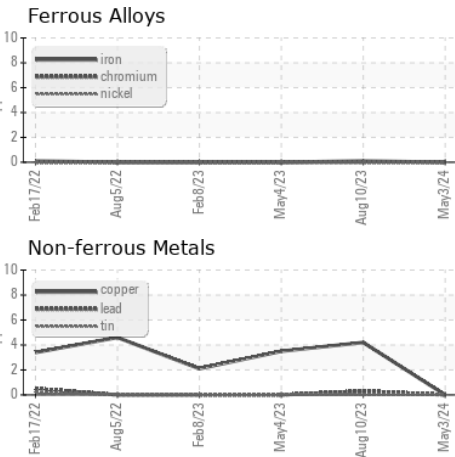
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	43.8	44.3

SAMPLE IMAGES	method	limit/base	current	history1	history2
---------------	--------	------------	---------	----------	----------



## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : KC128354  
**Lab Number** : 06176115  
**Unique Number** : 11022168  
**Test Package** : IND 2  
**Received** : 10 May 2024  
**Tested** : 14 May 2024  
**Diagnosed** : 14 May 2024 - Doug Bogart

**AMAZON**  
 4075 KIDRON RD  
 LAKELAND, FL  
 US 33811  
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)