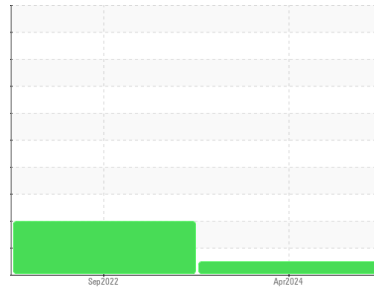




OIL ANALYSIS REPORT

Sample Rating Trend



Machine Id
KAESER SK20 8363665 (S/N 2230)
 Component
Compressor
 Fluid
KAESER SIGMA (OEM) M-460 (--- QTS)

DIAGNOSIS

Recommendation
 No corrective action is recommended at this time. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear
 All component wear rates are normal.

Contamination
 There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

Fluid Condition
 The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			KCPA017154	KCP50661	---
Sample Date	Client Info			23 Apr 2024	22 Sep 2022	---
Machine Age	hrs	Client Info		8230	2153	---
Oil Age	hrs	Client Info		8230	2153	---
Oil Changed	Client Info			Changed	Not Changd	---
Sample Status				NORMAL	ABNORMAL	---

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	0	<1	---
Chromium	ppm	ASTM D5185m	>10	0	0	---
Nickel	ppm	ASTM D5185m	>3	0	0	---
Titanium	ppm	ASTM D5185m	>3	0	0	---
Silver	ppm	ASTM D5185m	>2	0	0	---
Aluminum	ppm	ASTM D5185m	>10	0	<1	---
Lead	ppm	ASTM D5185m	>10	0	0	---
Copper	ppm	ASTM D5185m	>50	32	9	---
Tin	ppm	ASTM D5185m	>10	<1	0	---
Vanadium	ppm	ASTM D5185m		0	0	---
Cadmium	ppm	ASTM D5185m		0	0	---

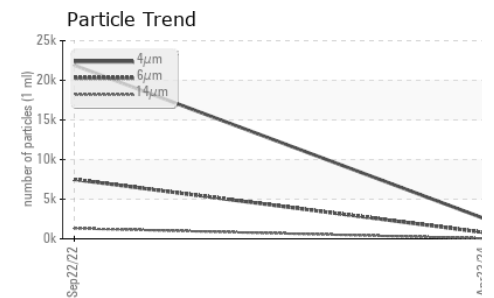
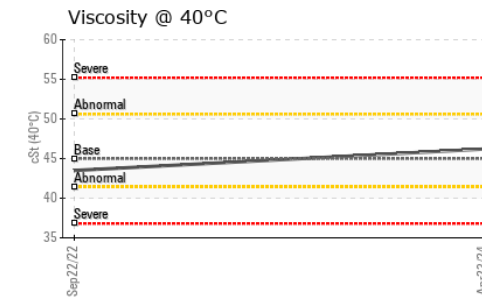
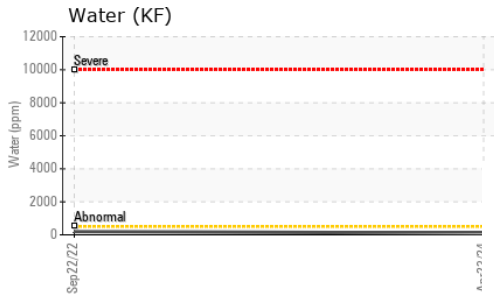
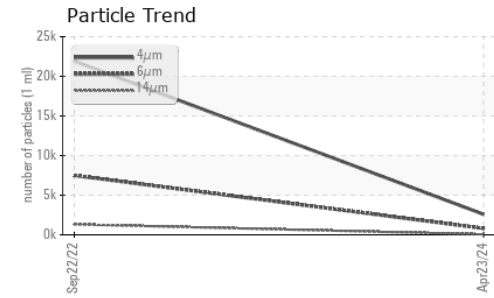
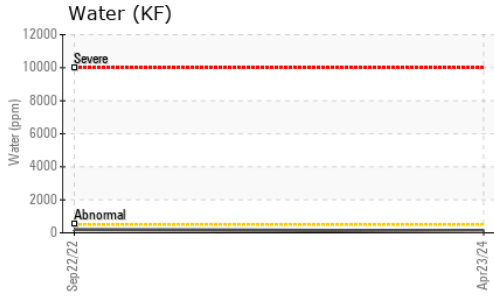
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	0	---
Barium	ppm	ASTM D5185m	90	<1	0	---
Molybdenum	ppm	ASTM D5185m	0	0	0	---
Manganese	ppm	ASTM D5185m		<1	<1	---
Magnesium	ppm	ASTM D5185m	100	10	46	---
Calcium	ppm	ASTM D5185m	0	0	<1	---
Phosphorus	ppm	ASTM D5185m	0	0	4	---
Zinc	ppm	ASTM D5185m	0	44	12	---
Sulfur	ppm	ASTM D5185m	23500	20471	21017	---

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	0	<1	---
Sodium	ppm	ASTM D5185m		6	11	---
Potassium	ppm	ASTM D5185m	>20	<1	6	---
Water	%	ASTM D6304	>0.05	0.010	0.020	---
ppm Water	ppm	ASTM D6304	>500	104	200.9	---

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		2584	21909	---
Particles >6µm		ASTM D7647	>1300	810	▲ 7494	---
Particles >14µm		ASTM D7647	>80	53	▲ 1321	---
Particles >21µm		ASTM D7647	>20	11	▲ 457	---
Particles >38µm		ASTM D7647	>4	0	▲ 26	---
Particles >71µm		ASTM D7647	>3	0	1	---
Oil Cleanliness		ISO 4406 (c)	>--/17/13	19/17/13	▲ 22/20/18	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	1.0	0.33	0.32	---

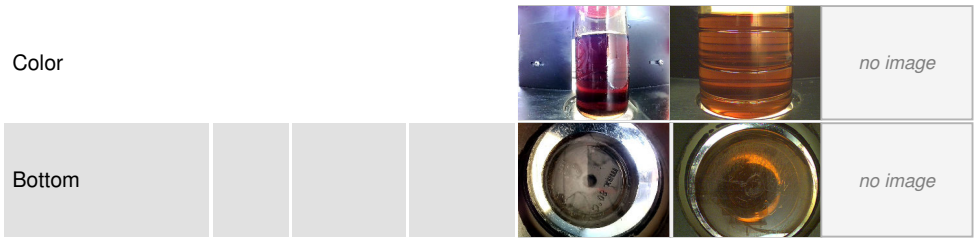
OIL ANALYSIS REPORT



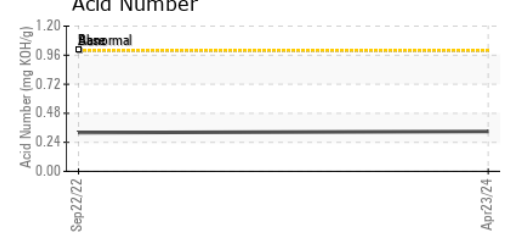
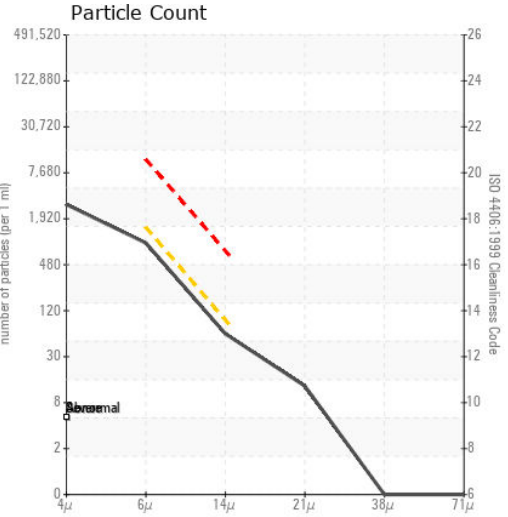
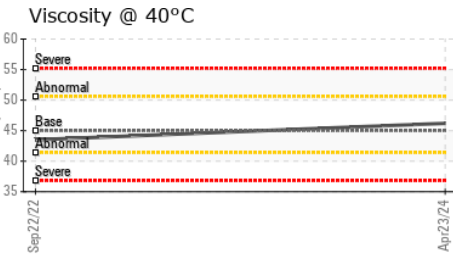
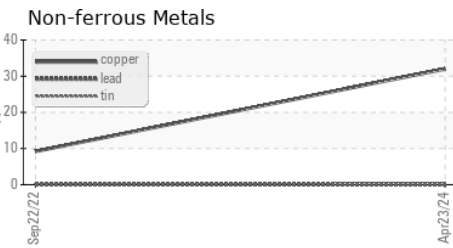
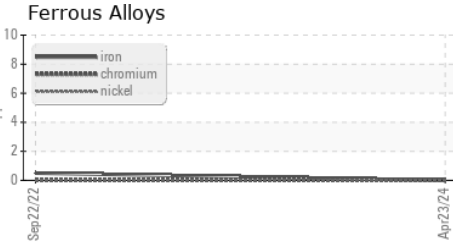
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	LIGHT
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.05	NEG	---
Free Water	scalar	*Visual		NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	45	46.2	43.5

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KCPA017154 **Received** : 10 May 2024
Lab Number : 06176123 **Tested** : 14 May 2024
Unique Number : 11022176 **Diagnosed** : 14 May 2024 - Doug Bogart
Test Package : IND 2 (Additional Tests: KF, PrtCount)

UPS SERVICE LOGISTICS
 7137 SOUTH LAKE PKWY, SUITE B
 MORROW, GA
 US 30260
 Contact: SERVICE MANAGER
 kwasigray@ups.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)