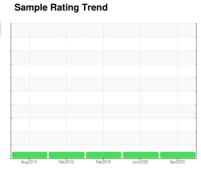


OIL ANALYSIS REPORT







Recommendation

Resample at the next service interval to monitor.

All component wear rates are normal.

Contamination

There is no indication of any contamination in the

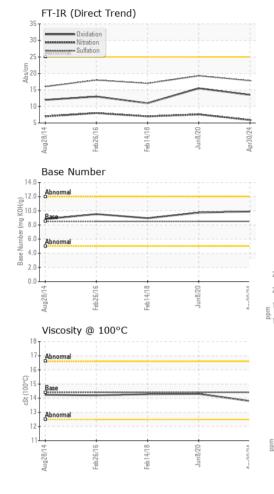
Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

AL 15W40 (4 GA	·-/				•	
SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		RW0004987	RW0000965	RWM2308908
Sample Date		Client Info		30 Apr 2024	08 Jun 2020	14 Feb 2018
Machine Age	hrs	Client Info		4428	4237	4024
Oil Age	hrs	Client Info		191	213	237
Oil Changed		Client Info		Changed	Changed	Changed
Sample Status				NORMAL	NORMAL	NORMAL
CONTAMINATIO	Ν	method	limit/base	current	history1	history2
Fuel		WC Method	>5	<1.0	<1.0	<1.0
Water		WC Method	>0.2	NEG	NEG	NEG
Glycol		WC Method		NEG	NEG	NEG
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>100	15	14	46
Chromium	ppm	ASTM D5185m	>20	0	<1	<1
Nickel	ppm	ASTM D5185m	>2	0	0	1
Titanium	ppm	ASTM D5185m	>2	0	<1	<1
Silver	ppm	ASTM D5185m	>2	0	0	0
Aluminum	ppm	ASTM D5185m	>25	1	2	3
Lead	ppm	ASTM D5185m	>40	0	0	6
Copper	ppm	ASTM D5185m	>330	<1	2	6
Tin	ppm	ASTM D5185m	>15	<1	0	4
Antimony	ppm	ASTM D5185m			3	0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	250	35	5	7
Barium	ppm	ASTM D5185m	10	<1	0	0
Molybdenum	ppm	ASTM D5185m	100	63	65	70
Manganese	ppm	ASTM D5185m		<1	<1	<1
Magnesium	ppm	ASTM D5185m	450	812	1013	956
Calcium	ppm	ASTM D5185m	3000	1239	1116	1307
Phosphorus	ppm	ASTM D5185m	1150	1078	1097	999
Zinc	ppm	ASTM D5185m	1350	1215	1258	1181
Sulfur	ppm	ASTM D5185m	4250	3685	2700	2749
CONTAMINANTS	5	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	5	5	6
Sodium	ppm	ASTM D5185m	>158	<1	2	5
Potassium	ppm	ASTM D5185m	>20	0	4	5
INFRA-RED		method	limit/base	current	history1	history2
Soot %	%	*ASTM D7844	>3	0.1	0.2	0.2
Nitration	Abs/cm	*ASTM D7624	>20	5.9	7.6	7.
Sulfation	Abs/.1mm	*ASTM D7415	>30	17.8	19.3	17.
FLUID DEGRADA	NOITA	method	limit/base	current	history1	history2
Oxidation	Abs/.1mm	*ASTM D7414	>25	13.5	15.5	11.
Base Number (BN)	mg KOH/g	ASTM D2896	8.5	9.89	9.74	8.96
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OIL ANALYSIS REPORT



VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPER	TIES	method	limit/base	current	history1	history2
Visc @ 100°C	cSt	ASTM D445	14.4	13.8	14.3	14.28
GRAPHS						
Iron (ppm)				Lead (ppm)		
Severe			100	Severe		
] † 		!	80	1		
Abnormal			60 E 40	Abnormal		
	:	: :	40	+ 0	: :	: :
			20			
4 69	81/18	Jun8/20 +		8/16	81/18	Jun8/20 -
Aug28/14 Feb26/16	Feb14/18	Jung	Apr30/24	Aug28/14 Feb26/16	Feb14/18	Jun8/20
Aluminum (ppm)			-	Chromium (p	pm)	
Severe			50	Severe		
		!	40	1		
Abnormal		~~~~~	30 20	Abnormal		
				+ 0	: :	: :
			10			
4 9	-eb14/18 -	Jun8/20 -		44 60	eb14/18	Jun8/20 -
Aug28/1	Feb14	Jun	Apr30/24	Aug28/1-	Feb14	Jun8/20
Copper (ppm)				Silicon (ppm)		
Severe			80	Severe		
)						
0			E 40			
			20	Abnormal	 	
)						
Aug28/14	Feb14/18	Jun8/20	Apr30/24	Aug28/14		Jun8/20





Certificate 12367

Sample No.

Lab Number : 06176214 Unique Number : 11022267 Test Package : MOB 2

:St (100°C)

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 : RW0004987

Received : 10 May 2024 **Tested** : 13 May 2024 Diagnosed

: 13 May 2024 - Wes Davis

0.0

Apr30/24

Base Number

HALLACK CONTRACTING, INC. 4223 W POLK HART, MI US 49420

Contact: DAN HALLACK KARL BUTCHER shop@hallackcontracting.com

To discuss this sample report, contact Customer Service at 1-800-237-1369. * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Viscosity @ 100°C

T: (231)873-5081 F: (231)873-2889

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012) Report Id: HALHAR [WUSCAR] 06176214 (Generated: 05/13/2024 17:48:44) Rev: 1

Contact/Location: DAN HALLACK KARL BUTCHER - HALHAR