

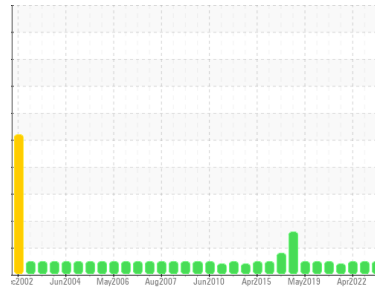


OIL ANALYSIS REPORT



Machine Id
CATERPILLAR 325L 404 (S/N 7LM00949)
 Component
Diesel Engine
 Fluid
DIESEL ENGINE OIL SAE 15W40 (6 GAL)

Sample Rating Trend



NORMAL



DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The BN result indicates that there is suitable alkalinity remaining in the oil. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		RW0005145	RW0003824	RW0003160
Sample Date	Client Info		18 Apr 2024	29 Sep 2022	22 Apr 2022
Machine Age	hrs	Client Info	18892	18559	18267
Oil Age	hrs	Client Info	333	292	342
Oil Changed	Client Info		Changed	Changed	Changed
Sample Status			NORMAL	NORMAL	NORMAL

CONTAMINATION

	method	limit/base	current	history1	history2
Fuel	WC Method	>5	<1.0	<1.0	<1.0
Water	WC Method	>0.2	NEG	NEG	NEG
Glycol	WC Method		NEG	NEG	NEG

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >100	14	13	17
Chromium	ppm	ASTM D5185m >20	<1	1	2
Nickel	ppm	ASTM D5185m >2	0	0	<1
Titanium	ppm	ASTM D5185m >2	0	0	<1
Silver	ppm	ASTM D5185m >2	0	0	<1
Aluminum	ppm	ASTM D5185m >25	1	3	3
Lead	ppm	ASTM D5185m >40	<1	<1	2
Copper	ppm	ASTM D5185m >330	10	4	4
Tin	ppm	ASTM D5185m >15	1	1	2
Antimony	ppm	ASTM D5185m	---	---	---
Vanadium	ppm	ASTM D5185m	0	0	0
Cadmium	ppm	ASTM D5185m	0	0	<1

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 250	9	12	43
Barium	ppm	ASTM D5185m 10	<1	0	0
Molybdenum	ppm	ASTM D5185m 100	77	76	95
Manganese	ppm	ASTM D5185m	<1	<1	<1
Magnesium	ppm	ASTM D5185m 450	1096	1090	775
Calcium	ppm	ASTM D5185m 3000	1333	1582	2278
Phosphorus	ppm	ASTM D5185m 1150	1236	1228	1403
Zinc	ppm	ASTM D5185m 1350	1461	1561	1888
Sulfur	ppm	ASTM D5185m 4250	3383	3745	3788

CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	3	5	4
Sodium	ppm	ASTM D5185m >158	4	1	3
Potassium	ppm	ASTM D5185m >20	0	2	1

INFRA-RED

	method	limit/base	current	history1	history2
Soot %	%	*ASTM D7844 >3	0.2	0.3	0.2
Nitration	Abs/cm	*ASTM D7624 >20	11.8	14.1	14.0
Sulfation	Abs/.1mm	*ASTM D7415 >30	24.9	29.0	29.4

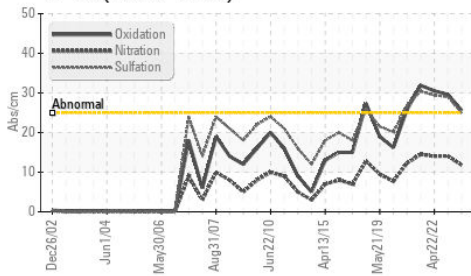
FLUID DEGRADATION

	method	limit/base	current	history1	history2
Oxidation	Abs/.1mm	*ASTM D7414 >25	25.6	29.6	30.5
Base Number (BN)	mg KOH/g	ASTM D2896 8.5	8.94	8.76	8.15

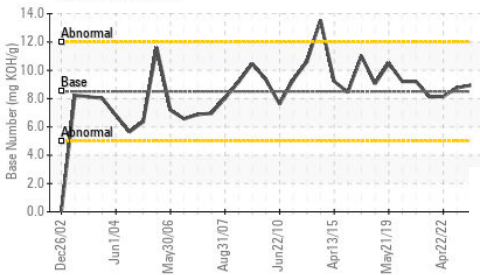


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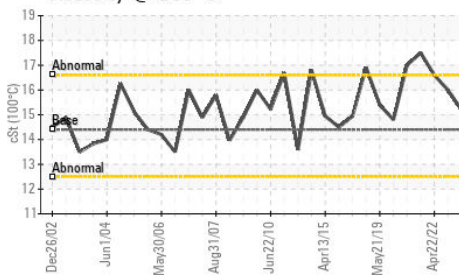
FT-IR (Direct Trend)



Base Number



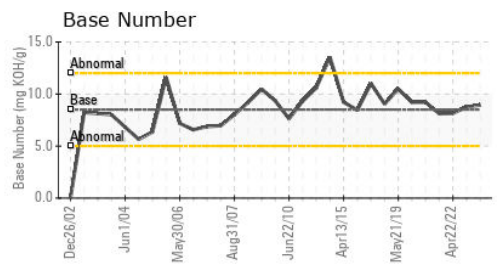
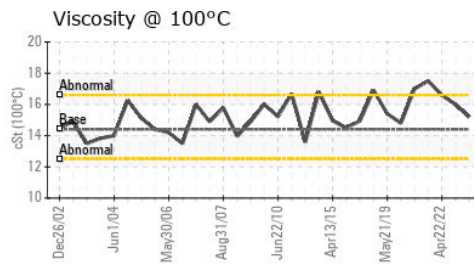
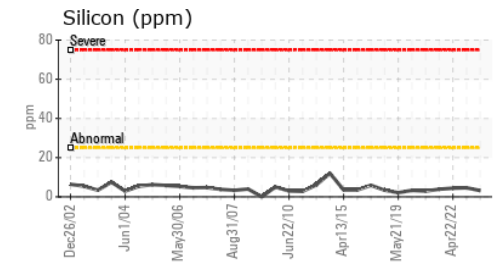
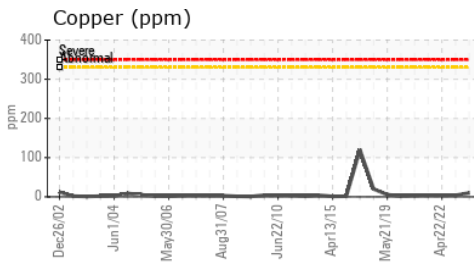
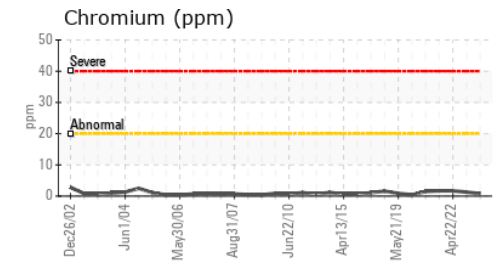
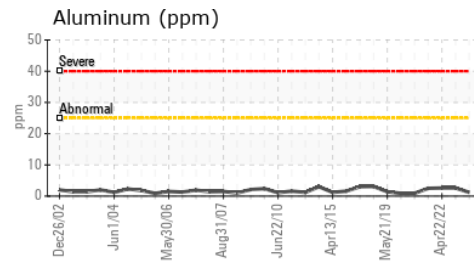
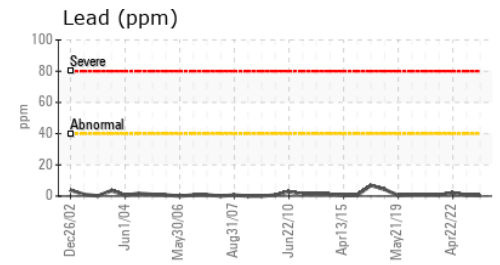
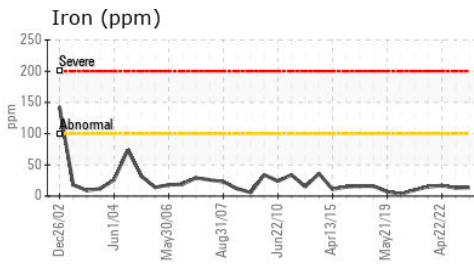
Viscosity @ 100°C



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 100°C	cSt	ASTM D445	14.4	15.2	16.0

GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : RW0005145
Lab Number : 06176222
Unique Number : 11022275
Test Package : MOB 2

Received : 10 May 2024
Tested : 13 May 2024
Diagnosed : 14 May 2024 - Sean Felton

HALLACK CONTRACTING, INC.
 4223 W POLK
 HART, MI
 US 49420

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Contact: DAN HALLACK KARL BUTCHER
 shop@hallackcontracting.com

T: (231)873-5081

F: (231)873-2889