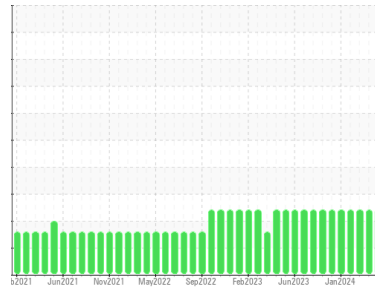




# OIL ANALYSIS REPORT

Sample Rating Trend



**WEAR**



Area

**CRM54**

Machine Id

**CRM 54 DIRTY OIL TANK (S/N 16-2200-1025)**

Component

**Tank Oil**

Fluid

**W8 BACH RSA 4 (54000 GAL)**

## DIAGNOSIS

### Recommendation

No corrective action is recommended at this time. We recommend an early resample to monitor this condition.

### Wear

Bearing and/or gear wear is indicated.

### Contamination

There is no indication of any contamination in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>RP0042063</b>	RP0042674	RP0042602
Sample Date	Client Info		<b>09 May 2024</b>	26 Mar 2024	29 Feb 2024
Machine Age	hrs	Client Info	<b>0</b>	0	0
Oil Age	hrs	Client Info	<b>0</b>	0	0
Oil Changed	Client Info		<b>N/A</b>	N/A	N/A
Sample Status			<b>ATTENTION</b>	ATTENTION	ATTENTION

## WEAR METALS

	method	limit/base	current	history1	history2
PQ	ASTM D8184		<b>20</b>	17	21
Iron	ppm	ASTM D5185m >20	<b>351</b>	333	357
Chromium	ppm	ASTM D5185m >20	<b>77</b>	77	81
Nickel	ppm	ASTM D5185m >20	<b>21</b>	22	23
Titanium	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Silver	ppm	ASTM D5185m	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >20	<b>0</b>	<1	0
Lead	ppm	ASTM D5185m >20	<b>&lt;1</b>	0	0
Copper	ppm	ASTM D5185m >20	<b>87</b>	86	87
Tin	ppm	ASTM D5185m >20	<b>0</b>	1	0
Vanadium	ppm	ASTM D5185m	<b>&lt;1</b>	<1	0
Cadmium	ppm	ASTM D5185m	<b>0</b>	0	0

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	<b>0</b>	0	0
Barium	ppm	ASTM D5185m	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m	<b>1</b>	2	1
Manganese	ppm	ASTM D5185m	<b>21</b>	20	21
Magnesium	ppm	ASTM D5185m	<b>0</b>	0	0
Calcium	ppm	ASTM D5185m	<b>8</b>	6	8
Phosphorus	ppm	ASTM D5185m	<b>1281</b>	1269	1457
Zinc	ppm	ASTM D5185m	<b>40</b>	35	40

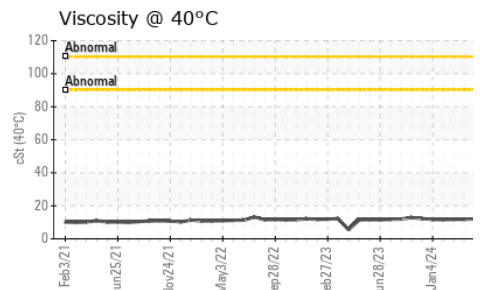
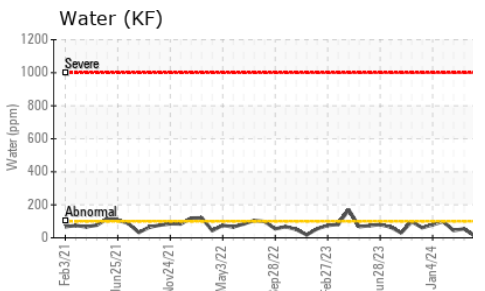
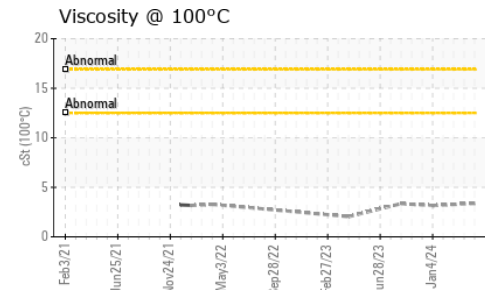
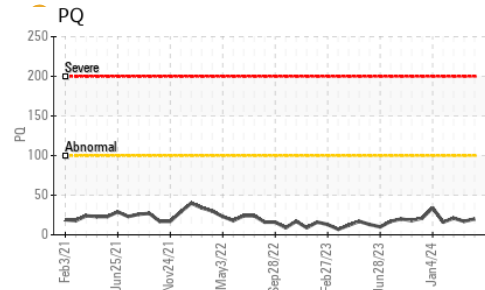
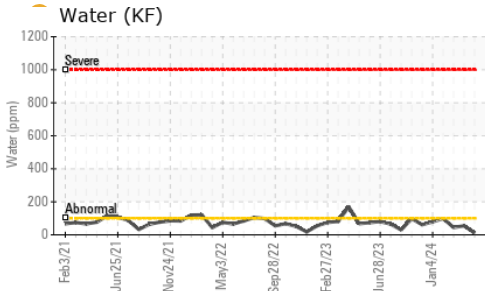
## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >15	<b>6</b>	4	5
Sodium	ppm	ASTM D5185m	<b>2</b>	3	2
Potassium	ppm	ASTM D5185m >20	<b>&lt;1</b>	<1	0
Water	%	ASTM D6304	<b>0.001</b>	0.005	0.004
ppm Water	ppm	ASTM D6304	<b>11</b>	55	44

## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	<b>0.279</b>	0.269	0.214

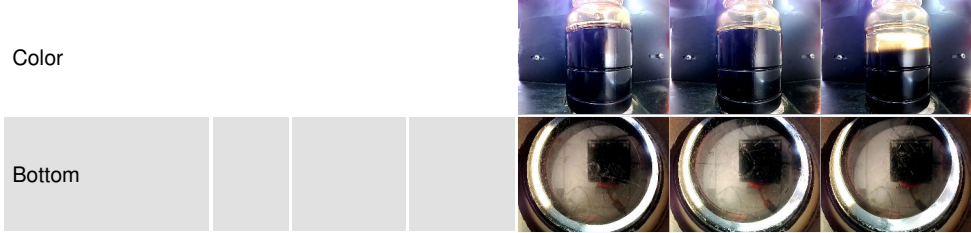
# OIL ANALYSIS REPORT



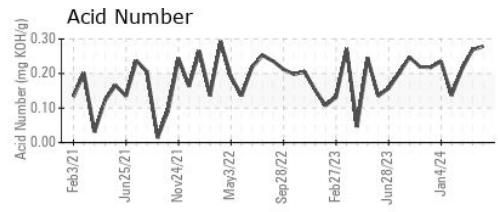
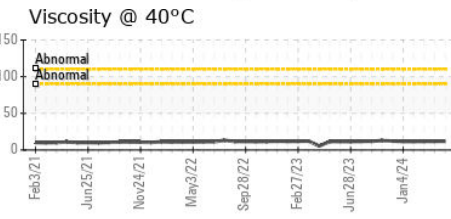
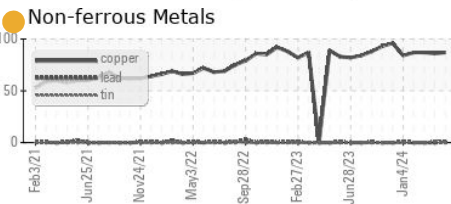
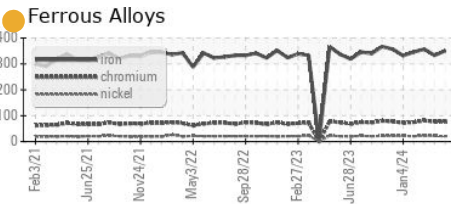
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	NEG	NEG	NEG
Free Water	scalar	*Visual	NEG	NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	12.00	11.8	11.8
Visc @ 100°C	cSt	ASTM D445	3.38	---	---
Viscosity Index (VI)	Scale	ASTM D2270	167	---	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
---------------	--------	------------	---------	----------	----------



## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : RP0042063  
**Lab Number** : 06176641  
**Unique Number** : 11022694  
**Test Package** : IND 2 ( Additional Tests: KV100, PQ, PrtCount, VI )  
**Received** : 10 May 2024  
**Tested** : 14 May 2024  
**Diagnosed** : 14 May 2024 - Angela Borella

**OUTOKUMPU STAINLESS USA**  
 HWY 43 N  
 CALVERT, AL  
 US 36513  
 Contact: MARIO JOHNSON  
 Mario.johnson@outokumpu.com  
 T: (251)321-4105  
 F: x:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)