

OIL ANALYSIS REPORT

Sample Rating Trend



Machine Id

SAVAGE PRESS Hydraulic System AW32/DTE 24 (--- GAL)

DIAGNOSIS

A Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor. Please note that this is a corrected copy for diagnostic comment updates.

A Wear

The copper level is abnormal. All other component wear rates are normal.

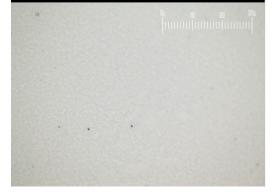
Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Particle Filter (Magn: 200 x)



SAMPLE INFORM	IATION	method	limit/base	current	history1	history2	
Sample Number		Client Info		PH0003414			
Sample Date		Client Info		07 May 2024			
Machine Age	hrs	Client Info		0			
Oil Age	hrs	Client Info		0			
Oil Changed		Client Info		Filtered			
Sample Status				ABNORMAL			
CONTAMINATION	٧	method	limit/base	current	history1	history2	
Water	ter		>0.05	NEG			
WEAR METALS		method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m	>20	0			
Chromium	ppm	ASTM D5185m	>20	0			
Nickel	ppm	ASTM D5185m	>20	0			
Titanium	ppm	ASTM D5185m		0			
Silver	ppm	ASTM D5185m		0			
Aluminum	ppm	ASTM D5185m	>20	<1			
Lead	ppm	ASTM D5185m	>20	0			
Copper	ppm	ASTM D5185m	>20	<u> </u>			
Tin	ppm	ASTM D5185m	>20	<1			
Vanadium	ppm	ASTM D5185m		0			
Cadmium	ppm	ASTM D5185m		0			
	1-1-			-			
ADDITIVES		method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m		0			
Barium	ppm	ASTM D5185m		0			
Molybdenum	ppm	ASTM D5185m		0			
Manganese	ppm	ASTM D5185m		1			
Magnesium	ppm	ASTM D5185m		2			
Calcium	ppm	ASTM D5185m		58			
Phosphorus	ppm	ASTM D5185m		127			
Zinc	ppm	ASTM D5185m		99			
Sulfur	ppm	ASTM D5185m		810			
CONTAMINANTS		method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m	>15	<1			
Sodium	ppm	ASTM D5185m		1			
Potassium	ppm	ASTM D5185m	>20	0			
FLUID CLEANLIN	ESS	method	limit/base	current	history1	history2	
Particles >4µm		ASTM D7647	>10000	4938			
Particles >6µm		ASTM D7647	>2500	993			
Particles >14µm		ASTM D7647	>320	62			
Particles >21µm		ASTM D7647	>80	15			
Particles >38µm		ASTM D7647	>20	1			
Particles >71µm		ASTM D7647	>4	0			
Oil Cleanliness		ISO 4406 (c)	>20/18/15	19/17/13			
FLUID DEGRADA	TION	method	limit/base	current	history1	history2	
Acid Number (ANI)	ma KOH/a	ASTM D80/5		0.281			

Acid Number (AN)

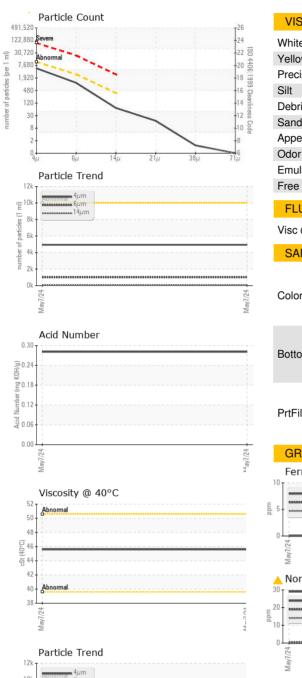
mg KOH/g ASTM D8045

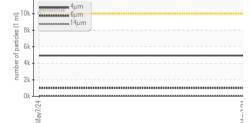
0.281

Report Id: HENELI [WUSCAR] 06177097 (Generated: 06/22/2024 18:41:27) Rev: 2

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OIL ANALYSIS REPORT





VISUAL		method	limit/base	current	history1	history
White Metal	scalar	*Visual	NONE	NONE		
Yellow Metal Precipitate Silt Debris	scalar	*Visual	NONE	NONE		
Precipitate	scalar	*Visual	NONE	NONE		
Silt	scalar	*Visual	NONE	NONE		
Debris	scalar	*Visual	NONE	NONE		
Sand/Dirt	scalar	*Visual	NONE	NONE		
Appearance	scalar	*Visual	NORML	NORML		
Odor	scalar	*Visual	NORML	NORML		
Emulsified Water	scalar	*Visual	>0.05	NEG		
Free Water	scalar	*Visual	, 0100	NEG		
FLUID PROPERT		method	limit/base		history1	history
Visc @ 40°C	cSt	ASTM D445	iinii/base	current 45.6		
			line it /le e e e			la la ta m
SAMPLE IMAGE	5	method	limit/base	current	history1	history
Color					no image	no image
Bottom				(BEN)	no image	no image
Bollom					noimage	no image
PrtFilter					no image	no image
GRAPHS						
Ferrous Alloys						
10 iron 1			Pa	rticle Filter (Ma	an: 200 x)	
E 5-				(() ()	100 000
May7/24			May7/24 -			
-			×			
Non-ferrous Meta 30-	s					
30 copper			1			
E 20 + management lead						
				• •	•	
0			4			
May7/24			May7/24			
			2			
Viscosity @ 40°C			\$0.00	Acid Number		
So - Abnormal			0.00 01.0 under 01.0 April 10 01.0 Jack Konthol 01.0 Jack Konthol 02.0 Jack Konthol			
() 50 + Abnormal			<u>E</u> 0.20			
²³ 40 Abnormal			4 0.10			
35			00.0 Acid	54		
May7/24			May7/24	May7/24		
2			2	2		
· MoorChook USA 50	1 Madia		NC 07510			
: WearCheck USA - 50	I IVIADISC	m ave., Cary	7, ING 27513		н	ENDRICKS
	Reco	ived 10	3 May 2024		950 N RI ACI	K BRANCH
: PH0003414 : 06177097	Rece Teste		3 May 2024 6 May 2024		950 N BLACI ELIZABI	K BRANCH



Certificate L2367

Test Package : PLANT (Additional Tests: PrtFilter)

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

To discuss this sample report, contact Customer Service at 1-800-237-1369.

Contact/Location: FABIAN FLORES - HENELI Page 2 of 2

Contact: FABIAN FLORES

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