

## **OIL ANALYSIS REPORT**

Sample Rating Trend



Machine Id

SAVAGE PRESS Hydraulic System AW32/DTE 24 (--- GAL)

#### DIAGNOSIS

#### A Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor. Please note that this is a corrected copy for diagnostic comment updates.

### A Wear

The copper level is abnormal. All other component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

#### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Particle Filter (Magn: 200 x)



SAMPLE INFORM	IATION	method	limit/base	current	history1	history2	
Sample Number		Client Info		PH0003414			
Sample Date		Client Info		07 May 2024			
Machine Age	hrs	Client Info		0			
Oil Age	hrs	Client Info		0			
Oil Changed		Client Info		Filtered			
Sample Status				ABNORMAL			
CONTAMINATION	٧	method	limit/base	current	history1	history2	
Water	ter		>0.05	NEG			
WEAR METALS		method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m	>20	0			
Chromium	ppm	ASTM D5185m	>20	0			
Nickel	ppm	ASTM D5185m	>20	0			
Titanium	ppm	ASTM D5185m		0			
Silver	ppm	ASTM D5185m		0			
Aluminum	ppm	ASTM D5185m	>20	<1			
Lead	ppm	ASTM D5185m	>20	0			
Copper	ppm	ASTM D5185m	>20	<u> </u>			
Tin	ppm	ASTM D5185m	>20	<1			
Vanadium	ppm	ASTM D5185m		0			
Cadmium	ppm	ASTM D5185m		0			
	1-1-			-			
ADDITIVES		method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m		0			
Barium	ppm	ASTM D5185m		0			
Molybdenum	ppm	ASTM D5185m		0			
Manganese	ppm	ASTM D5185m		1			
Magnesium	ppm	ASTM D5185m		2			
Calcium	ppm	ASTM D5185m		58			
Phosphorus	ppm	ASTM D5185m		127			
Zinc	ppm	ASTM D5185m		99			
Sulfur	ppm	ASTM D5185m		810			
CONTAMINANTS		method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m	>15	<1			
Sodium	ppm	ASTM D5185m		1			
Potassium	ppm	ASTM D5185m	>20	0			
FLUID CLEANLIN	ESS	method	limit/base	current	history1	history2	
Particles >4µm		ASTM D7647	>10000	4938			
Particles >6µm		ASTM D7647	>2500	993			
Particles >14µm		ASTM D7647	>320	62			
Particles >21µm		ASTM D7647	>80	15			
Particles >38µm		ASTM D7647	>20	1			
Particles >71µm		ASTM D7647	>4	0			
Oil Cleanliness		ISO 4406 (c)	>20/18/15	19/17/13			
FLUID DEGRADA	TION	method	limit/base	current	history1	history2	
Acid Number (ANI)	ma KOH/a	ASTM D80/5		0.281			

Acid Number (AN)

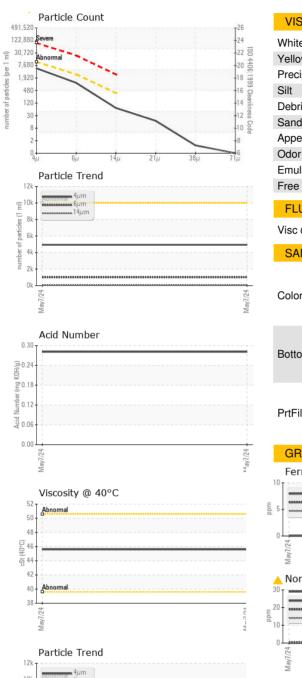
mg KOH/g ASTM D8045

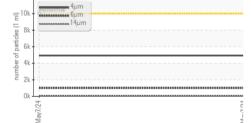
0.281

Report Id: HENELI [WUSCAR] 06177097 (Generated: 06/22/2024 18:41:27) Rev: 2

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# **OIL ANALYSIS REPORT**





VISUAL		method	limit/base	current	history1	history
White Metal	scalar	*Visual	NONE	NONE		
Yellow Metal Precipitate Silt Debris	scalar	*Visual	NONE	NONE		
Precipitate	scalar	*Visual	NONE	NONE		
Silt	scalar	*Visual	NONE	NONE		
Debris	scalar	*Visual	NONE	NONE		
Sand/Dirt	scalar	*Visual	NONE	NONE		
Appearance	scalar	*Visual	NORML	NORML		
Odor	scalar	*Visual	NORML	NORML		
Emulsified Water	scalar	*Visual	>0.05	NEG		
Free Water	scalar	*Visual	, 0100	NEG		
FLUID PROPERT		method	limit/base		history1	history
Visc @ 40°C	cSt	ASTM D445	iinii/base	current 45.6		
			line it /le e e e			la la ta m
SAMPLE IMAGE	5	method	limit/base	current	history1	history
Color					no image	no image
Bottom				(BEN )	no image	no image
Bollom					noimage	no image
PrtFilter					no image	no image
GRAPHS						
Ferrous Alloys						
10 iron 1			Pa	rticle Filter (Ma	an: 200 x)	
E 5-				(	() ()	100 000
May7/24			May7/24 -			
-			×			
Non-ferrous Meta 30-	s					
30 copper			1			
E 20 + management lead						
				• •	•	
0			4			
May7/24			May7/24			
			2			
Viscosity @ 40°C			\$0.00	Acid Number		
So - Abnormal			0.00 01.0 under 01.0 April 10 01.0 Jack Konthol 01.0 Jack Konthol 02.0 Jack Konthol			
() 50 + Abnormal			<u>E</u> 0.20			
<sup>23</sup> 40 Abnormal			4 0.10			
35			00.0 Acid	54		
May7/24			May7/24	May7/24		
2			2	2		
· MoorChook USA 50	1 Madia		NC 07510			
: WearCheck USA - 50	I IVIADISC	m ave., Cary	7, ING 27513		н	ENDRICKS
	Reco	ived 10	3 May 2024		950 N RI ACI	K BRANCH
: PH0003414 : 06177097	Rece Teste		3 May 2024 6 May 2024		950 N BLACI ELIZABI	K BRANCH



Certificate L2367

Test Package : PLANT ( Additional Tests: PrtFilter )

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

To discuss this sample report, contact Customer Service at 1-800-237-1369.

Contact/Location: FABIAN FLORES - HENELI Page 2 of 2

Contact: FABIAN FLORES

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