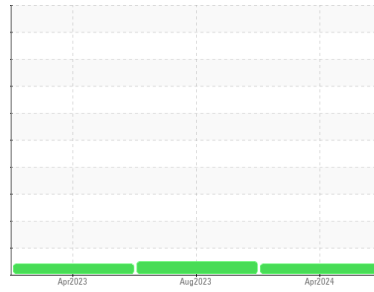




OIL ANALYSIS REPORT

Sample Rating Trend



VIS DEBRIS



Machine Id
8789957 (S/N 1052)
 Component
Compressor
 Fluid
KAESER SIGMA (OEM) S-460 (--- GAL)

DIAGNOSIS

Recommendation

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

Moderate concentration of visible dirt/debris present in the oil. The amount and size of particulates present in the system are acceptable.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			KC127375	KC112235	KC103795
Sample Date	Client Info			18 Apr 2024	31 Aug 2023	10 Apr 2023
Machine Age	hrs	Client Info		12333	6787	3397
Oil Age	hrs	Client Info		0	0	3397
Oil Changed		Client Info		N/A	Not Changd	Changed
Sample Status				ABNORMAL	NORMAL	ABNORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	0	<1	0
Chromium	ppm	ASTM D5185m	>10	0	0	0
Nickel	ppm	ASTM D5185m	>3	0	0	0
Titanium	ppm	ASTM D5185m	>3	0	<1	0
Silver	ppm	ASTM D5185m	>2	0	0	0
Aluminum	ppm	ASTM D5185m	>10	0	4	<1
Lead	ppm	ASTM D5185m	>10	0	0	0
Copper	ppm	ASTM D5185m	>50	8	11	5
Tin	ppm	ASTM D5185m	>10	<1	0	0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0

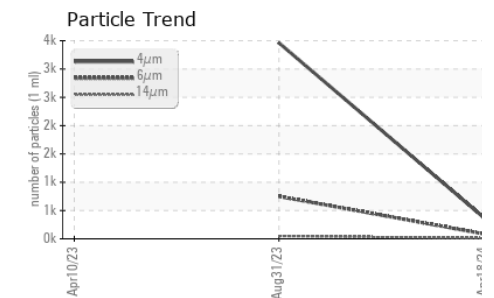
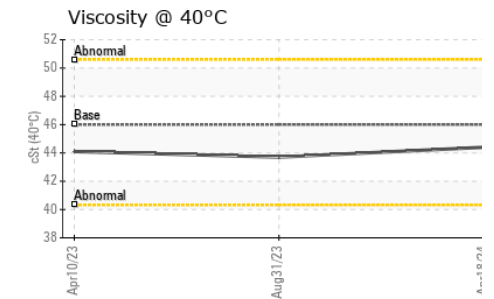
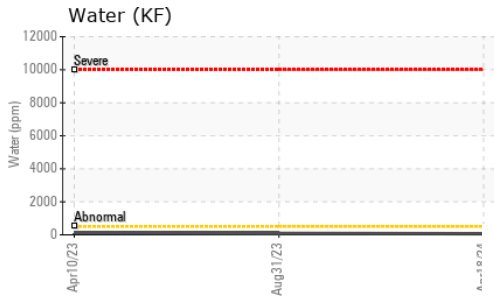
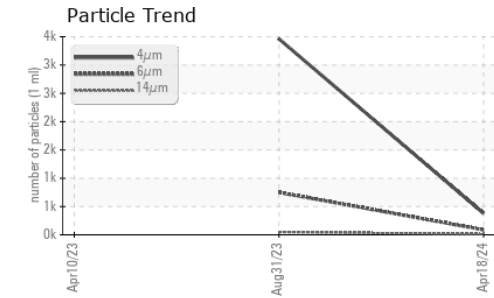
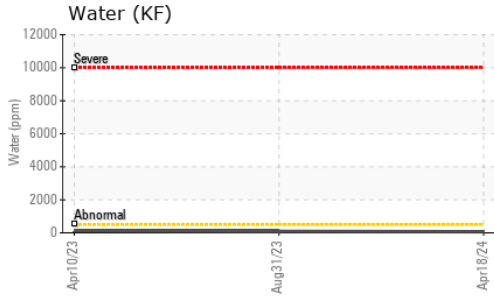
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m	90	0	0	0
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		1	<1	0
Magnesium	ppm	ASTM D5185m	90	0	4	13
Calcium	ppm	ASTM D5185m	2	0	0	0
Phosphorus	ppm	ASTM D5185m		0	3	0
Zinc	ppm	ASTM D5185m		0	2	0

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	0	<1	0
Sodium	ppm	ASTM D5185m		1	4	3
Potassium	ppm	ASTM D5185m	>20	0	1	0
Water	%	ASTM D6304	>0.05	0.006	0.008	0.012
ppm Water	ppm	ASTM D6304	>500	66	88.5	122.9

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		377	3462	---
Particles >6µm		ASTM D7647	>1300	87	749	---
Particles >14µm		ASTM D7647	>80	10	49	---
Particles >21µm		ASTM D7647	>20	3	12	---
Particles >38µm		ASTM D7647	>4	0	0	---
Particles >71µm		ASTM D7647	>3	0	0	---
Oil Cleanliness		ISO 4406 (c)	>--/17/13	16/14/10	19/17/13	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.4	0.38	0.32	0.42

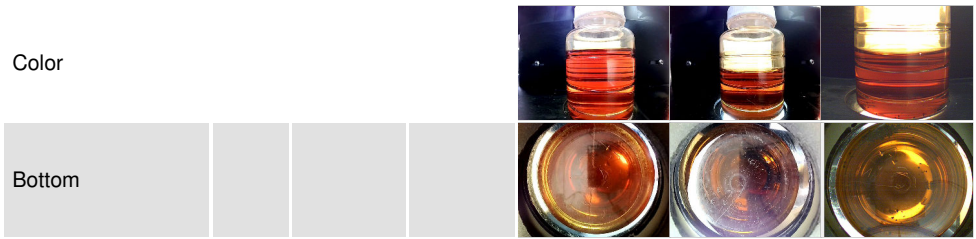
OIL ANALYSIS REPORT



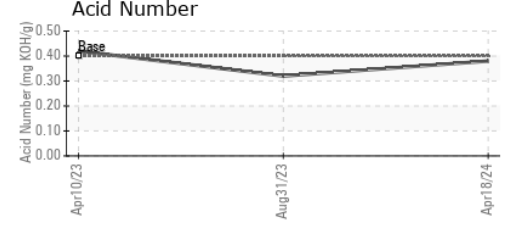
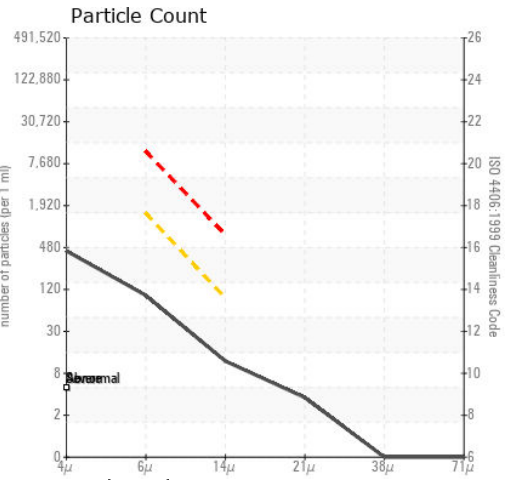
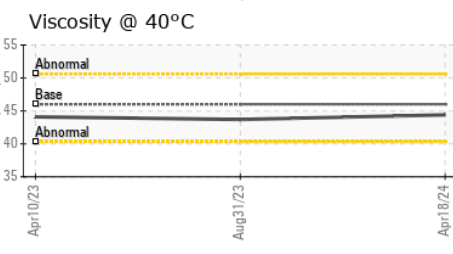
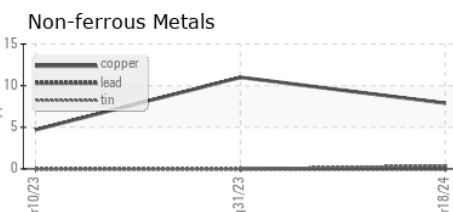
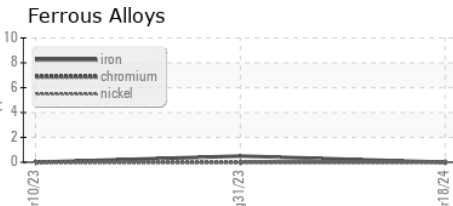
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	▲ MODER	▲ MODER
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	44.4	43.7

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KC127375
Lab Number : 06177151
Unique Number : 11023204
Test Package : IND 2
Received : 13 May 2024
Tested : 14 May 2024
Diagnosed : 14 May 2024 - Don Baldrige

CERAMET
 2175 AVENUE C
 BETHLEHEM, PA
 US 18017
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)