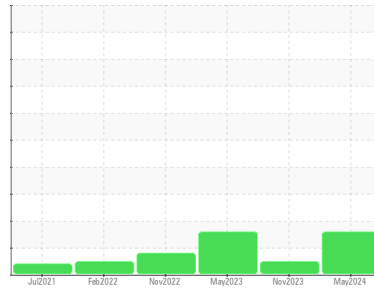




OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id
7402397 (S/N 1579)

Component
Compressor
Fluid
KAESER SIGMA (OEM) S-460 (--- GAL)

DIAGNOSIS

Recommendation

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a high amount of particulates present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			KC129199	KC110952	KC107779
Sample Date	Client Info			01 May 2024	23 Nov 2023	04 May 2023
Machine Age	hrs	Client Info		12611	10798	8475
Oil Age	hrs	Client Info		1813	4123	1800
Oil Changed	Client Info			Not Changed	Changed	Not Changed
Sample Status				ABNORMAL	NORMAL	ABNORMAL

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	0	0	0
Chromium	ppm	ASTM D5185m	>10	0	0	0
Nickel	ppm	ASTM D5185m	>3	0	0	0
Titanium	ppm	ASTM D5185m	>3	0	0	0
Silver	ppm	ASTM D5185m	>2	0	0	0
Aluminum	ppm	ASTM D5185m	>10	0	0	0
Lead	ppm	ASTM D5185m	>10	0	0	0
Copper	ppm	ASTM D5185m	>50	12	11	5
Tin	ppm	ASTM D5185m	>10	<1	0	0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m		0	0	0

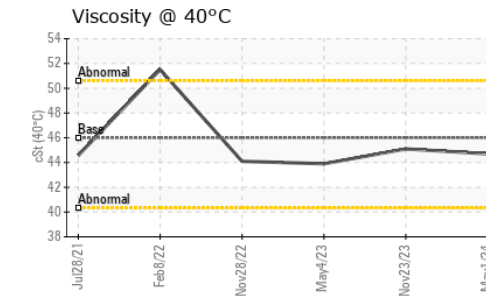
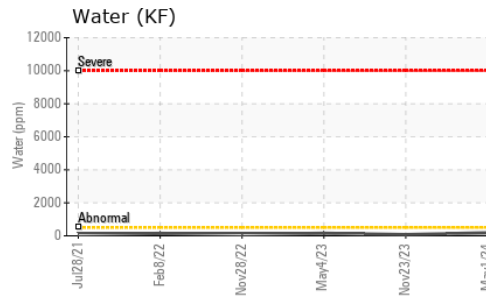
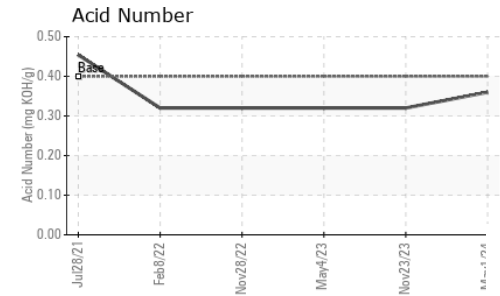
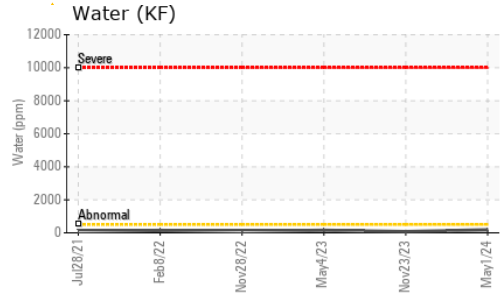
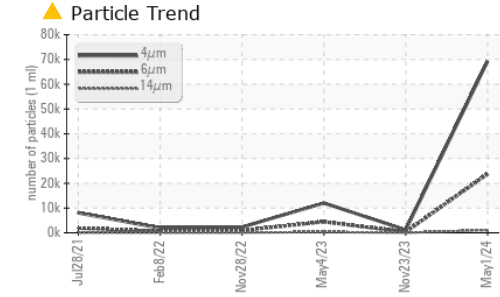
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m	90	26	0	51
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		1	0	0
Magnesium	ppm	ASTM D5185m	90	30	0	53
Calcium	ppm	ASTM D5185m	2	0	0	<1
Phosphorus	ppm	ASTM D5185m		7	0	<1
Zinc	ppm	ASTM D5185m		0	0	3

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<1	0	0
Sodium	ppm	ASTM D5185m		9	<1	17
Potassium	ppm	ASTM D5185m	>20	1	0	8
Water	%	ASTM D6304	>0.05	0.018	0.006	0.015
ppm Water	ppm	ASTM D6304	>500	183	70	152.8

FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		69352	1160	12018
Particles >6µm		ASTM D7647	>1300	▲ 23815	323	▲ 4467
Particles >14µm		ASTM D7647	>80	▲ 1101	17	▲ 327
Particles >21µm		ASTM D7647	>20	▲ 158	5	▲ 46
Particles >38µm		ASTM D7647	>4	1	0	3
Particles >71µm		ASTM D7647	>3	0	0	0
Oil Cleanliness		ISO 4406 (c)	>--/17/13	▲ 23/22/17	17/16/11	▲ 21/19/16

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.4	0.36	0.32	0.32

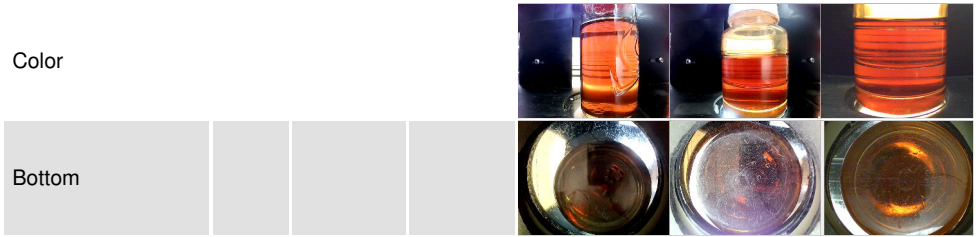
OIL ANALYSIS REPORT



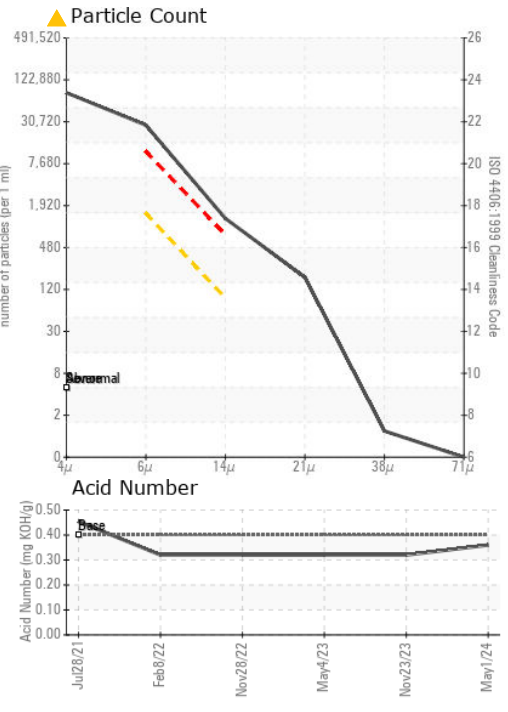
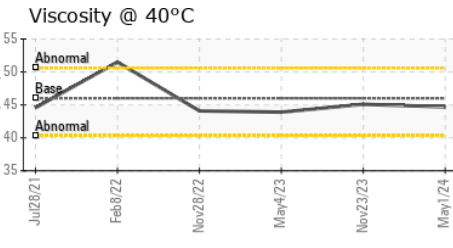
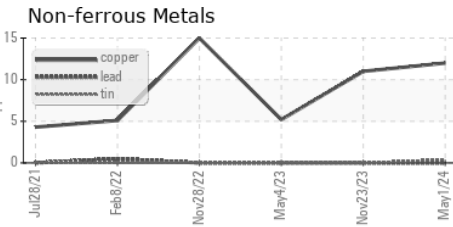
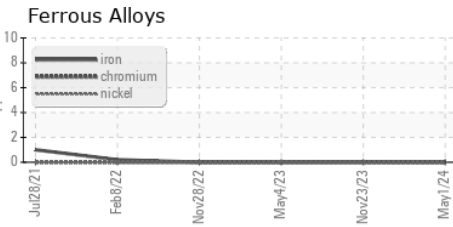
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	44.7	45.1

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KC129199
Lab Number : 06177153
Unique Number : 11023206
Test Package : IND 2
Received : 13 May 2024
Tested : 14 May 2024
Diagnosed : 14 May 2024 - Don Baldrige

CONAGRA - ARDENT MILLS
 4888 S DELAWARE DR
 EASTON, PA
 US 18040
 Contact: SERVICE MANAGER

To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)