

OIL ANALYSIS REPORT

Sample Rating Trend



Machine Id

8753497 (S/N 1462) Component Compressor

Compressor Fluid KAESER SIGMA (OEM) M-460 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil.

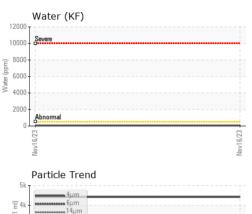
Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

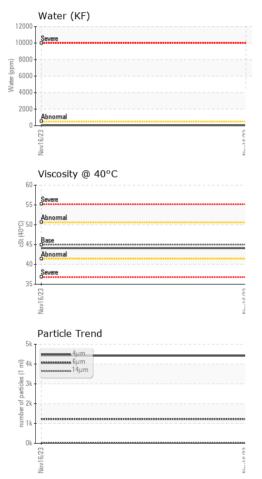
SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		KCPA011351		
Sample Date		Client Info		16 Nov 2023		
Machine Age	hrs	Client Info		7217		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		N/A		
Sample Status				NORMAL		
WEAR METALS		ing a bla a cl	line it //s a a a		la la tanun d	la i at a muQ
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	0		
Chromium	ppm	ASTM D5185m	>10	0		
Nickel	ppm	ASTM D5185m	>3	0		
Titanium	ppm	ASTM D5185m	>3	0		
Silver	ppm	ASTM D5185m	>2	0		
Aluminum	ppm	ASTM D5185m	>10	0		
Lead	ppm	ASTM D5185m	>10	0		
Copper	ppm	ASTM D5185m	>50	8		
Tin	ppm	ASTM D5185m	>10	<1		
Vanadium	ppm	ASTM D5185m		0		
Cadmium	ppm	ASTM D5185m		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0		
Barium	ppm	ASTM D5185m	90	37		
Molybdenum	ppm	ASTM D5185m	0	0		
Manganese	ppm	ASTM D5185m	U	1		
Magnesium	ppm	ASTM D5185m	100	40		
Calcium	ppm	ASTM D5185m	0	0		
		ASTM D5185m	0	0		
Phosphorus	ppm	ASTM D5185m	0	0		
Zinc	ppm			-		
Sulfur	ppm	ASTM D5185m	23500	20484		
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<1		
Sodium	ppm	ASTM D5185m		13		
Potassium	ppm	ASTM D5185m	>20	4		
Water	%	ASTM D6304	>0.05	0.004		
ppm Water	ppm	ASTM D6304	>500	45		
FLUID CLEANLIN	IESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		4416		
Particles >6µm		ASTM D7647	>1300	1224		
Particles >14µm		ASTM D7647	>80	39		
Particles >21µm		ASTM D7647	>20	6		
Particles >38µm		ASTM D7647	>4	1		
Particles >71µm		ASTM D7647		0		
Oil Cleanliness		ISO 4406 (c)	>/17/13	19/17/12		
FLUID DEGRADA		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	1.0	0.36		
	niy NOLiy	AUTINI DOU40	1.0	0.50		

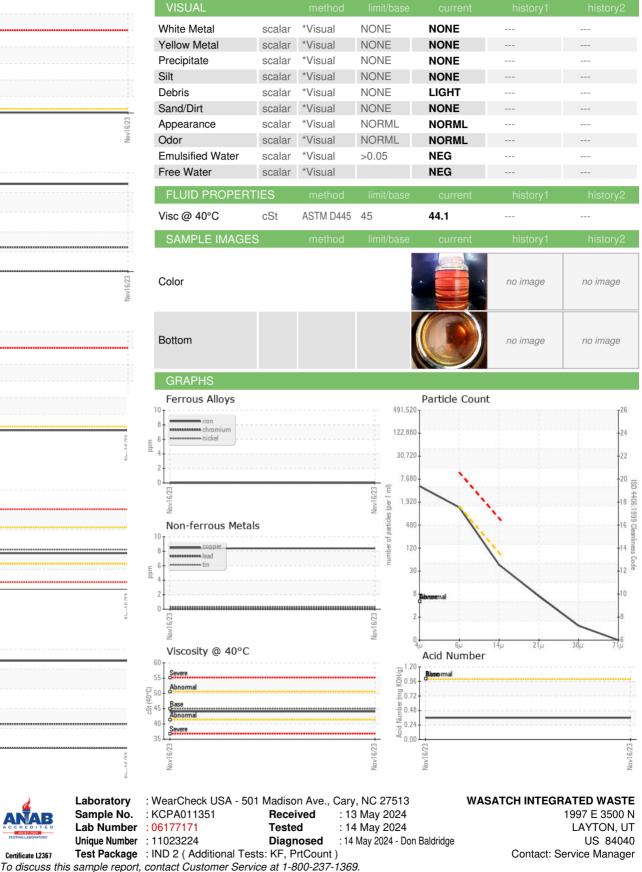


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* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Certificate 12367

Laboratory

Sample No.

Contact/Location: Service Manager - WASLAYUT Page 2 of 2

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