



OIL ANALYSIS REPORT

Sample Rating Trend



Machine Id
L23 DRIVE
 Component
Vacuum Pump
 Fluid
ROYAL PURPLE SYNFILM GT 220 (--- LTR)

DIAGNOSIS

Recommendation
 Resample at the next service interval to monitor.

Wear
 All component wear rates are normal.

Contamination
 There is no indication of any contamination in the oil.

Fluid Condition
 The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

| | method | limit/base | current | history1 | history2 |
|---------------|-------------|-------------|--------------------|----------|----------|
| Sample Number | Client Info | | RP0042226 | --- | --- |
| Sample Date | Client Info | | 08 May 2024 | --- | --- |
| Machine Age | hrs | Client Info | 0 | --- | --- |
| Oil Age | hrs | Client Info | 0 | --- | --- |
| Oil Changed | Client Info | | N/A | --- | --- |
| Sample Status | | | NORMAL | --- | --- |

WEAR METALS

| | method | limit/base | current | history1 | history2 |
|----------|--------|-----------------|--------------|----------|----------|
| Iron | ppm | ASTM D5185m >20 | <1 | --- | --- |
| Chromium | ppm | ASTM D5185m >20 | <1 | --- | --- |
| Nickel | ppm | ASTM D5185m >20 | 0 | --- | --- |
| Titanium | ppm | ASTM D5185m | <1 | --- | --- |
| Silver | ppm | ASTM D5185m | 0 | --- | --- |
| Aluminum | ppm | ASTM D5185m >20 | 2 | --- | --- |
| Lead | ppm | ASTM D5185m >20 | <1 | --- | --- |
| Copper | ppm | ASTM D5185m >20 | 1 | --- | --- |
| Tin | ppm | ASTM D5185m >20 | <1 | --- | --- |
| Vanadium | ppm | ASTM D5185m | 0 | --- | --- |
| Cadmium | ppm | ASTM D5185m | <1 | --- | --- |

ADDITIVES

| | method | limit/base | current | history1 | history2 |
|------------|--------|-------------|--------------|----------|----------|
| Boron | ppm | ASTM D5185m | 0 | --- | --- |
| Barium | ppm | ASTM D5185m | 2 | --- | --- |
| Molybdenum | ppm | ASTM D5185m | <1 | --- | --- |
| Manganese | ppm | ASTM D5185m | 0 | --- | --- |
| Magnesium | ppm | ASTM D5185m | 47 | --- | --- |
| Calcium | ppm | ASTM D5185m | 4 | --- | --- |
| Phosphorus | ppm | ASTM D5185m | 7 | --- | --- |
| Zinc | ppm | ASTM D5185m | 2 | --- | --- |

CONTAMINANTS

| | method | limit/base | current | history1 | history2 |
|-----------|--------|------------------|--------------|----------|----------|
| Silicon | ppm | ASTM D5185m >15 | <1 | --- | --- |
| Sodium | ppm | ASTM D5185m | 0 | --- | --- |
| Potassium | ppm | ASTM D5185m >20 | 2 | --- | --- |
| Water | % | ASTM D6304 >.1 | 0.001 | --- | --- |
| ppm Water | ppm | ASTM D6304 >1000 | 9 | --- | --- |

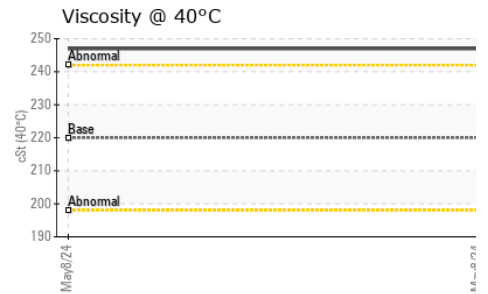
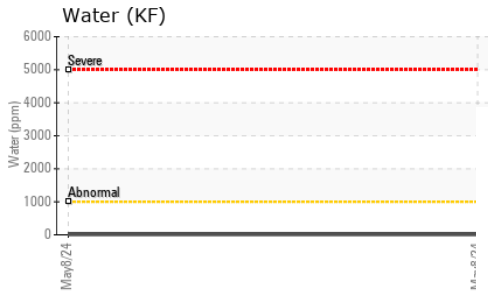
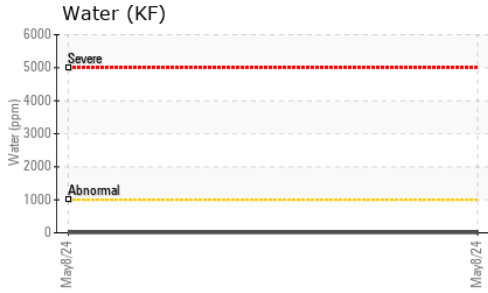
FLUID DEGRADATION

| | method | limit/base | current | history1 | history2 |
|------------------|----------|------------|-------------|----------|----------|
| Acid Number (AN) | mg KOH/g | ASTM D8045 | 0.40 | --- | --- |

VISUAL

| | method | limit/base | current | history1 | history2 |
|------------------|--------|---------------|--------------|----------|----------|
| White Metal | scalar | *Visual NONE | NONE | --- | --- |
| Yellow Metal | scalar | *Visual NONE | NONE | --- | --- |
| Precipitate | scalar | *Visual NONE | NONE | --- | --- |
| Silt | scalar | *Visual NONE | NONE | --- | --- |
| Debris | scalar | *Visual NONE | NONE | --- | --- |
| Sand/Dirt | scalar | *Visual NONE | NONE | --- | --- |
| Appearance | scalar | *Visual NORML | NORML | --- | --- |
| Odor | scalar | *Visual NORML | NORML | --- | --- |
| Emulsified Water | scalar | *Visual >.1 | NEG | --- | --- |
| Free Water | scalar | *Visual | NEG | --- | --- |

OIL ANALYSIS REPORT

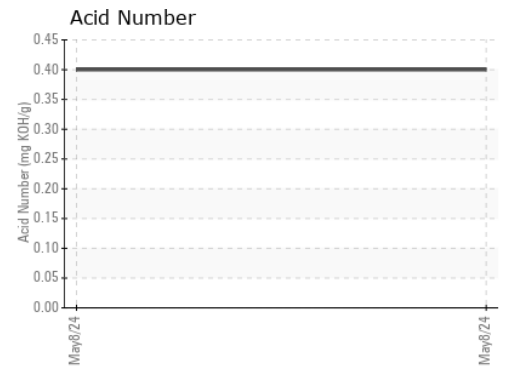
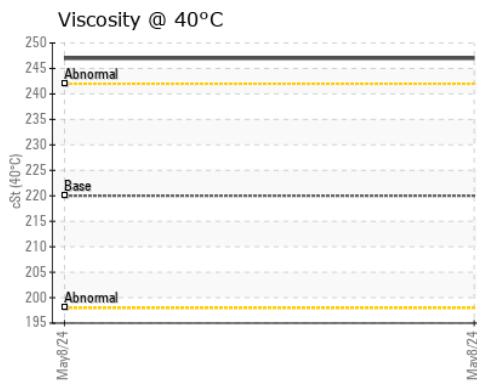
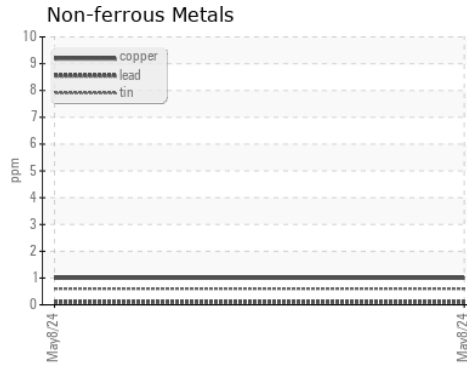
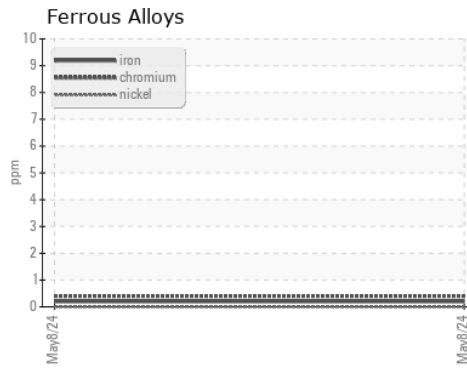


| FLUID PROPERTIES | | method | limit/base | current | history1 | history2 |
|------------------|-----|-----------|------------|------------|----------|----------|
| Visc @ 40°C | cSt | ASTM D445 | 220 | 247 | --- | --- |

| SAMPLE IMAGES | | method | limit/base | current | history1 | history2 |
|---------------|--|--------|------------|---------|----------|----------|
|---------------|--|--------|------------|---------|----------|----------|

| | | | | | | |
|--------|--|--|--|--|----------|----------|
| Color | | | | | no image | no image |
| Bottom | | | | | no image | no image |

GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513

Sample No. : RP0042226

Lab Number : **06177280**

Unique Number : 11023333

Test Package : IND 2

Received : 13 May 2024

Tested : 14 May 2024

Diagnosed : 15 May 2024 - Doug Bogart

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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