



Area  
**PALASYN 45**  
Machine Id  
**PALATEK 1612150002 - SWIFT**  
Component  
**Compressor**



**DIAGNOSIS**

**Recommendation**

Oil and filter change at the time of sampling has been noted. We recommend an early resample to monitor this condition.

**Wear**

All component wear rates are normal.

**Contamination**

Excessive free water present.

**Fluid Condition**

The AN level is acceptable for this fluid.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			<b>UCS06177322</b>	---	---
Sample Date	Client Info			<b>01 May 2024</b>	---	---
Machine Age	hrs	Client Info		<b>7508</b>	---	---
Oil Age	hrs	Client Info		<b>0</b>	---	---
Oil Changed	Client Info			<b>Changed</b>	---	---
Sample Status				<b>ATTENTION</b>	---	---

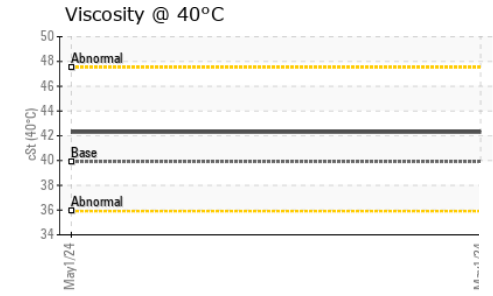
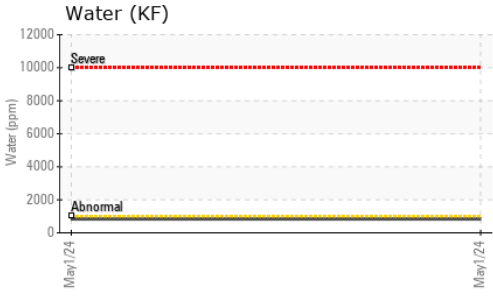
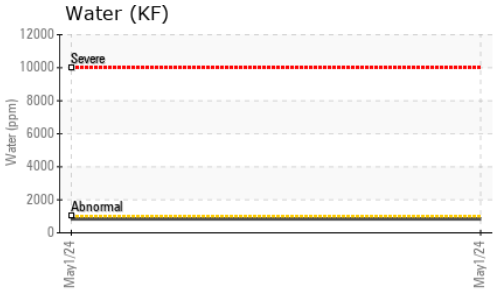
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	<b>&lt;1</b>	---	---
Chromium	ppm	ASTM D5185m	>10	<b>&lt;1</b>	---	---
Nickel	ppm	ASTM D5185m		<b>0</b>	---	---
Titanium	ppm	ASTM D5185m		<b>&lt;1</b>	---	---
Silver	ppm	ASTM D5185m		<b>0</b>	---	---
Aluminum	ppm	ASTM D5185m	>25	<b>2</b>	---	---
Lead	ppm	ASTM D5185m	>25	<b>&lt;1</b>	---	---
Copper	ppm	ASTM D5185m	>50	<b>&lt;1</b>	---	---
Tin	ppm	ASTM D5185m	>15	<b>&lt;1</b>	---	---
Vanadium	ppm	ASTM D5185m		<b>0</b>	---	---
Cadmium	ppm	ASTM D5185m		<b>&lt;1</b>	---	---

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0.0	<b>0</b>	---	---
Barium	ppm	ASTM D5185m	0.0	<b>4</b>	---	---
Molybdenum	ppm	ASTM D5185m	0	<b>&lt;1</b>	---	---
Manganese	ppm	ASTM D5185m	0	<b>0</b>	---	---
Magnesium	ppm	ASTM D5185m	0.0	<b>&lt;1</b>	---	---
Calcium	ppm	ASTM D5185m	0.0	<b>3</b>	---	---
Phosphorus	ppm	ASTM D5185m	966	<b>671</b>	---	---
Zinc	ppm	ASTM D5185m	0	<b>4</b>	---	---
Sulfur	ppm	ASTM D5185m	1309	<b>1258</b>	---	---

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<b>2</b>	---	---
Sodium	ppm	ASTM D5185m		<b>0</b>	---	---
Potassium	ppm	ASTM D5185m	>20	<b>2</b>	---	---
Water	%	ASTM D6304	>0.1	<b>0.084</b>	---	---
ppm Water	ppm	ASTM D6304	>1000	<b>840</b>	---	---

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.172	<b>0.168</b>	---	---



# OIL ANALYSIS REPORT



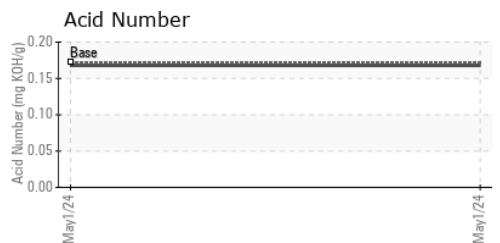
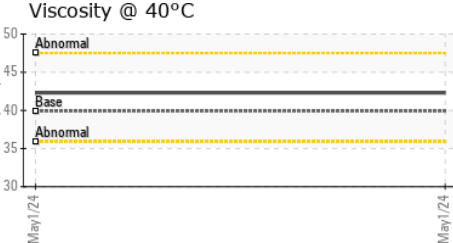
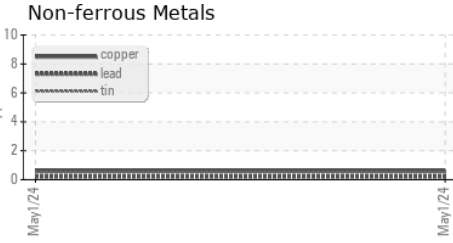
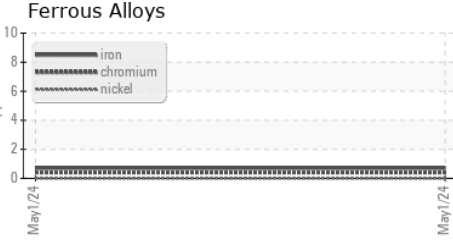
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.1	0.2%	---
Free Water	scalar	*Visual		>10%	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	39.9	42.3	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Color				no image	no image
Bottom				no image	no image

## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : UCS06177322      **Received** : 13 May 2024  
**Lab Number** : 06177322      **Tested** : 15 May 2024  
**Unique Number** : 11023375      **Diagnosed** : 15 May 2024 - Don Baldrige  
**Test Package** : IND 2 ( Additional Tests: KF )

**BLAKE AND PENDLETON**  
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 US 38133  
 Contact: JAY GIANNINI  
 JGIANNINI@BLAKEANDPENDLETON.COM

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)