<u>Sullivan</u> Palatek.

OIL ANALYSIS REPORT

Sample Rating Trend

NORMAL

PALEXTRA 44 Machine To PALATEK 1602020008 - PRATTS INDUSTRIES

Component Compressor

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

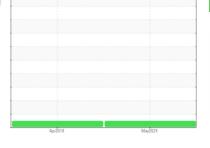
Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

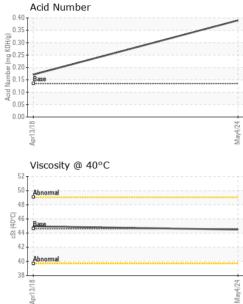
| SAMPLE INFORM | 1ATION | method | limit/base | current | history1 | history2 |
|------------------|----------|-------------|------------|-------------|-------------|----------|
| Sample Number | | Client Info | | UCS06177326 | UCS04468568 | |
| Sample Date | | Client Info | | 04 May 2024 | 13 Apr 2018 | |
| Machine Age | hrs | Client Info | | 47000 | 4128 | |
| Oil Age | hrs | Client Info | | 4000 | 4128 | |
| Oil Changed | | Client Info | | Not Changd | Not Changd | |
| Sample Status | | | | NORMAL | NORMAL | |
| CONTAMINATION | ١ | method | limit/base | current | history1 | history2 |
| Water | | WC Method | >0.1 | NEG | NEG | |
| WEAR METALS | | method | limit/base | current | history1 | history2 |
| Iron | ppm | ASTM D5185m | >50 | 0 | 0 | |
| Chromium | ppm | ASTM D5185m | >10 | <1 | 0 | |
| Nickel | ppm | ASTM D5185m | | 0 | <1 | |
| Titanium | ppm | ASTM D5185m | | <1 | 0 | |
| Silver | ppm | ASTM D5185m | | 0 | 0 | |
| Aluminum | ppm | ASTM D5185m | >25 | 2 | <1 | |
| Lead | ppm | ASTM D5185m | >25 | <1 | <1 | |
| Copper | ppm | ASTM D5185m | >50 | <1 | 0 | |
| Tin | ppm | ASTM D5185m | >15 | <1 | <1 | |
| Antimony | ppm | ASTM D5185m | | | 0 | |
| Vanadium | ppm | ASTM D5185m | | <1 | <1 | |
| Cadmium | ppm | ASTM D5185m | | <1 | 0 | |
| ADDITIVES | | method | limit/base | current | history1 | history2 |
| Boron | ppm | ASTM D5185m | 0 | 0 | 0 | |
| Barium | ppm | ASTM D5185m | 0.3 | 2 | 0 | |
| Molybdenum | ppm | ASTM D5185m | 0 | <1 | 0 | |
| Manganese | ppm | ASTM D5185m | 0.3 | 0 | 0 | |
| Magnesium | ppm | ASTM D5185m | 0.4 | 0 | 0 | |
| Calcium | ppm | ASTM D5185m | 0 | 4 | 0 | |
| Phosphorus | ppm | ASTM D5185m | 689 | 472 | 340 | |
| Zinc | ppm | ASTM D5185m | 0 | 2 | 0 | |
| Sulfur | ppm | ASTM D5185m | 1237 | 569 | 127 | |
| CONTAMINANTS | | method | limit/base | current | history1 | history2 |
| Silicon | ppm | ASTM D5185m | >25 | 4 | 5 | |
| Sodium | ppm | ASTM D5185m | | 0 | <1 | |
| Potassium | ppm | ASTM D5185m | >20 | 1 | 0 | |
| FLUID DEGRADA | TION | method | limit/base | current | history1 | history2 |
| Acid Number (AN) | mg KOH/g | ASTM D8045 | 0.135 | 0.39 | 0.171 | |







OIL ANALYSIS REPORT



| | White Metal | scalar | *Visual | NONE | NONE | LIGHT | |
|--|--|--------|-----------|--|-------------|----------|-----------|
| | Yellow Metal | scalar | *Visual | NONE | NONE | NONE | |
| 1 | Precipitate | scalar | *Visual | NONE | NONE | NONE | |
| | Silt | scalar | *Visual | NONE | NONE | NONE | |
| | Debris | scalar | *Visual | NONE | NONE | NONE | |
| | Sand/Dirt | scalar | *Visual | NONE | NONE | NONE | |
| /24 - | Appearance | scalar | *Visual | NORML | NORML | NORML | |
| May4,/24 | Odor | scalar | *Visual | NORML | NORML | NORML | |
| | Emulsified Water | scalar | *Visual | >0.1 | NEG | NEG | |
| | Free Water | scalar | *Visual | 20.1 | NEG | NEG | |
| | | | VISUAI | | NEG | NEG | |
| | FLUID PROPER | TIES | method | limit/base | current | history1 | history2 |
| | Visc @ 40°C | cSt | ASTM D445 | 44.62 | 44.5 | 44.96 | |
| | SAMPLE IMAGE | S | method | limit/base | current | history1 | history2 |
| May4/24 | Color | | | | | | no image |
| | Bottom | | | | | .51 | no image |
| | E 6 4 | | | | | | |
| | E 4 | ls | | May4/24 | | | |
| | Non-ferrous Meta | ls | | May4/24 | | | |
| | Non-ferrous Meta | ls | | May4/24 | Acid Number | | |
| | Non-ferrous Meta | ls | | May4/24 | Acid Number | | |
| | Non-ferrous Meta | ls | | May4/24 | Acid Number | | |
| | Non-ferrous Meta | ls | | May4/24 | | | |
| | Non-ferrous Meta | IS | | Munber (mg K0H(g)) 0.20 (mg K0H(g)) 0.20 (mg K0H(g)) | | | |
| | Non-ferrous Meta | IS . | | (ind Number (mg KOH/g) 0.10 0.10 0.10 0.10 0.10 0.10 0.10 0.10 | | | |
| | Non-ferrous Meta Non-ferrous Meta | ls | | (b)H0X 0.30 (b)H0X 0.30 (b)H0X 0.10 (c)H0X | <u>Base</u> | | |
| | Non-ferrous Meta | ls | | (ind Number (mg KOH/g) 0.10 0.10 0.10 0.10 0.10 0.10 0.10 0.10 | | | |
| Laboratory Sample No. Lab Number | Non-ferrous Meta Non-ferrous Meta Non-ferrous Meta Viscosity @ 40°C Solution Non-ferrous Meta Non-ferrous Meta Comper- Solution Non-ferrous Meta Solution Non-ferrous Meta Non-ferrous Meta Solution Non-ferrous Meta Non-ferrous Meta Solution Non-ferrous Meta Solution Non-ferrous Meta Non-ferrous Meta Non-f | | ived : 13 | May4/24 Acid Number (mg K0H(g) 0000 Acid Number (mg K0H(g) 0700 0700 0700 0700 0700 0700 0700 07 | <u>Base</u> | | JASSCO IN |

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Contact/Location: JOHN ? - UCJASNEW