

OIL ANALYSIS REPORT

Area VACUUM PUMP VACPUMP-059

Vacuum Pump Fluid {not provided} (--- GAL)

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service. NORMAL

Sample Rating Trend

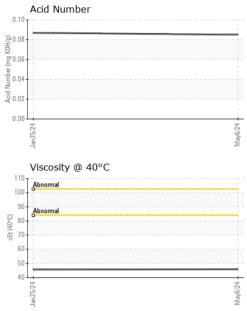


SAMPLE INFORM	/IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0904423	WC0849069	
Sample Date		Client Info		06 May 2024	25 Jan 2024	
Machine Age	hrs	Client Info		641	457	
Oil Age	hrs	Client Info		641	457	
Oil Changed		Client Info		N/A	Not Changd	
Sample Status				NORMAL	NORMAL	
CONTAMINATIO	N	method	limit/base	current	history1	history2
Water		WC Method	>.1	NEG	NEG	
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	1	0	
Chromium	ppm	ASTM D5185m	>20	<1	0	
Nickel	ppm	ASTM D5185m	>20	11	7	
Titanium	ppm	ASTM D5185m		<1	0	
Silver	ppm	ASTM D5185m		0	0	
Aluminum	ppm	ASTM D5185m	>20	2	1	
Lead	ppm	ASTM D5185m	>20	<1	<1	
Copper	ppm	ASTM D5185m	>20	2	<1	
Tin	ppm	ASTM D5185m	>20	1	<1	
Vanadium	ppm	ASTM D5185m		<1	0	
Cadmium	ppm	ASTM D5185m		<1	0	
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	
Barium	ppm	ASTM D5185m		2	0	
Molybdenum	ppm	ASTM D5185m		<1	0	
Manganese	ppm	ASTM D5185m		<1	<1	
Magnesium	ppm	ASTM D5185m		3	3	
Calcium	ppm	ASTM D5185m		18	13	
Phosphorus	ppm	ASTM D5185m		38	23	
Zinc	ppm	ASTM D5185m		23	8	
Sulfur	ppm	ASTM D5185m		0	86	
CONTAMINANTS	;	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	5	2	
Sodium	ppm	ASTM D5185m		12	9	
Potassium	ppm	ASTM D5185m	>20	2	2	
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.085	0.087	



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VISUAL



	White Metal	scalar	*Visual	NONE	NONE	NONE	
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
	Precipitate	scalar	*Visual	NONE	NONE	NONE	
	Silt	scalar	*Visual	NONE	NONE	NONE	
	Debris	scalar	*Visual	NONE	NONE	NONE	
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
May6/24	Appearance	scalar	*Visual	NORML	NORML	NORML	
Mar	Odor	scalar	*Visual	NORML	NORML	NORML	
	Emulsified Water	scalar	*Visual	>.1	NEG	NEG	
	Free Water	scalar	*Visual		NEG	NEG	
	FLUID PROPER	RTIES	method	limit/base	current	history1	history2
	Visc @ 40°C	cSt	ASTM D445		45.9	45.6	
	SAMPLE IMAG	ES	method	limit/base	current	history1	history2
May6/24 +	Color						no image
	Bottom						no image
	GRAPHS						
	Ferrous Alloys						
	15 iron						
	10 - interview chromium		Constant on Constant and and and				
	E	and and and an explored processing the second se	and the stand back and t				
	U + neurona nickel						
	5						
	5	and an all of the S o		y6/24			
	U d 5 		1	May6/24			
	Non-ferrous Met	tals	20000000000000000000000000000000000000	May6/24			
	U d 5 	tals		May6/24			
	Non-ferrous Met	tals		May6/24			
	Non-ferrous Met	tals		May6/24			
	Non-ferrous Met	tals		May6/24			
	Non-ferrous Met	tals					
	Non-ferrous Met	tals					
	Non-ferrous Met			May6/24 May6/24			
	Non-ferrous Met			May6/24	Acid Number		
	Non-ferrous Met			May6/24	Acid Number		
	Non-ferrous Met			May6/24	Acid Number		
	Non-ferrous Met			May6/24	Acid Number	-	
	Non-ferrous Met			May6/24	Acid Number	-	
	Non-ferrous Met				Acid Number	-	
	Non-ferrous Met			May6/24 90.0 Add Number 90.0 A			
	Non-ferrous Met			(0.10 (0)HOX 0.08 (0)HOX 0.08 (0).04	Acid Number	-	
	Non-ferrous Met	C		May6/24 9000 9000 9000 9000 9000 9000 9000 90			
aboratory	Non-ferrous Met Non-ferrous Met Viscosity @ 40°0 Viscosity @ 40°0 Viscosity @ 40°0 Viscosity @ 40°0	C 501 Madiso		b/Jg/kew b/2/g/		PRINSCO	
ple No.	Non-ferrous Met Non-ferrous Met Viscosity @ 40°0 Viscosity @ 40°0 Viscosity @ 40°0 Viscosity @ 40°0 Viscosity @ 40°0	C 501 Madiso Recei	ived : 13	(0,10) (0,10) (0,10) (0,10) (0,10) (0,00) (0		PRINSCO 6401 M	D - HUBBAR MILLER ROA
mple No. b Number	Non-ferrous Met Non-ferrous Met Viscosity @ 40°0 Viscosity @ 40°0 Non-ferrous Met Viscosity @ 40°0 Non-ferrous Met Example Viscosity @ 40°0 Non-ferrous Met Example Viscosity @ 40°0 Non-ferrous Met Non-ferrous Met	501 Madiso Recei Teste	ived :13 ed :14	(0,10) (0,10) (0,10) (0,10) (0,10) (0,0) (0,0) (0,0) (0,0) (0,0)	Jan25/24	PRINSCO 6401 M	
ample No. ab Number ique Number est Package	Non-ferrous Met	501 Madiso Recei Teste Diagr	ived : 13 ed : 14 nosed : 15	b209/eW (BH00.06 aquent.0.4 b209/eW b0.0.6 aquent.0.4 b0.0.6 aquent.0.4 b0.0.6 aquent.0.4 b0.0.6 aquent.0.4 b0.0.6 aquent.0.4 b0.0.6 aquent.0.4 b0.0.6 aquent.0.4 b0.0.6 aquent.0.4 b0.0.6 aquent.0.4 b0.0.6 aquent.0.4 b0.0.6 aquent.0.4 b0.0.6 aquent.0.4 b0.0.6 aquent.0.4 b0.0.6 aquent.0.4 b0.0.6 b0.0	b2/sguer Baldridge	PRINSCO 6401 M F Contact:	MILLER ROA IUBBARD, C US 970 DAVID ELL
ample No. ab Number ique Number est Package mple report	Non-ferrous Met	501 Madiso Recei Teste Diagr	ived : 13 ed : 14 nosed : 15 800-237-1369	, NC 27513 8 May 2024 May 2024 - Don	b2/sguer Baldridge	PRINSCO 6401 M H	MILLER ROA IUBBARD, C US 970 : DAVID ELL

Submitted By: DAVID ELLIS