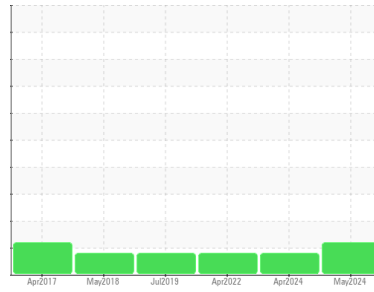


OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id

TKS PRESS 3 UNIT 8

Component

Hydraulic System

Fluid

TULCO LUBSOIL SUPER HYDRAULIC AW 68 (50 GAL)

DIAGNOSIS

Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		TO50000991	TO50000875	TO5000734
Sample Date	Client Info		09 May 2024	17 Apr 2024	20 Apr 2022
Machine Age	yrs	Client Info	1908	0	0
Oil Age	yrs	Client Info	1	0	3
Oil Changed	Client Info		Filtered	N/A	Not Changd
Sample Status			ABNORMAL	ABNORMAL	ABNORMAL

WEAR METALS

	method	limit/base	current	history1	history2
PQ	ASTM D8184		26	---	---
Iron	ppm	ASTM D5185m >20	22	17	22
Chromium	ppm	ASTM D5185m >10	0	0	0
Nickel	ppm	ASTM D5185m >10	0	0	0
Titanium	ppm	ASTM D5185m	0	<1	0
Silver	ppm	ASTM D5185m	0	0	0
Aluminum	ppm	ASTM D5185m >10	<1	<1	1
Lead	ppm	ASTM D5185m >10	<1	2	2
Copper	ppm	ASTM D5185m >75	26	23	22
Tin	ppm	ASTM D5185m >10	<1	<1	<1
Antimony	ppm	ASTM D5185m	---	---	---
Vanadium	ppm	ASTM D5185m	0	<1	0
Cadmium	ppm	ASTM D5185m	0	0	<1

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	<1
Barium	ppm	ASTM D5185m	0	0	0
Molybdenum	ppm	ASTM D5185m	0	0	<1
Manganese	ppm	ASTM D5185m	1	<1	<1
Magnesium	ppm	ASTM D5185m	2	3	4
Calcium	ppm	ASTM D5185m	5	3	1
Phosphorus	ppm	ASTM D5185m 425	164	146	164
Zinc	ppm	ASTM D5185m 500	120	121	145
Sulfur	ppm	ASTM D5185m 1900	5727	5576	3616

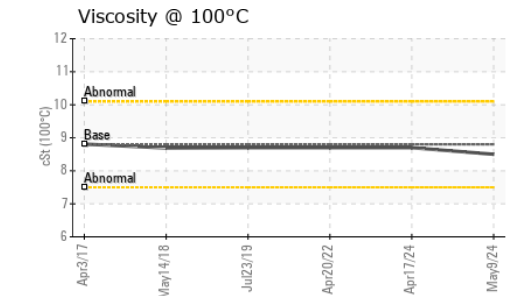
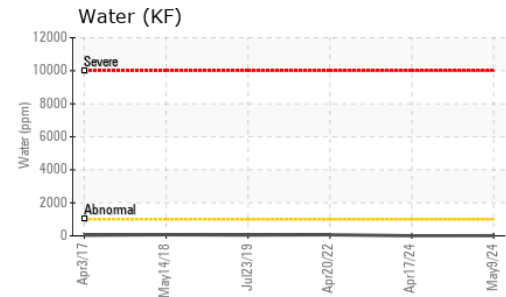
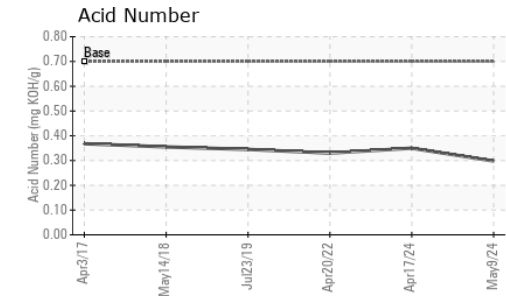
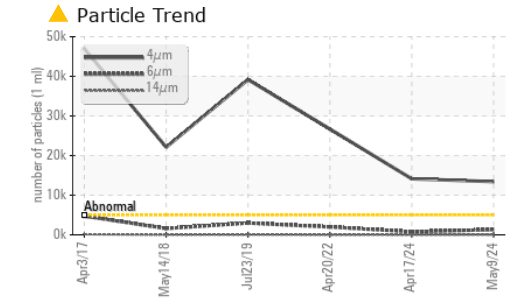
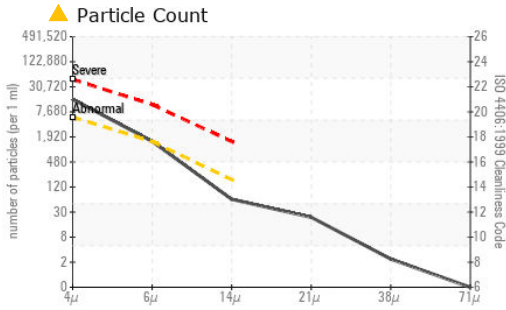
CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >20	15	12	14
Sodium	ppm	ASTM D5185m	3	<1	<1
Potassium	ppm	ASTM D5185m >20	0	1	3
Water	%	ASTM D6304 >0.1	0.001	0.00	0.006
ppm Water	ppm	ASTM D6304 >1000	4	0	69.1

FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	▲ 13415	▲ 14134	▲ 26704
Particles >6µm	ASTM D7647	>1300	● 1315	772	● 1970
Particles >14µm	ASTM D7647	>160	54	10	18
Particles >21µm	ASTM D7647	>40	20	3	4
Particles >38µm	ASTM D7647	>10	2	0	0
Particles >71µm	ASTM D7647	>3	0	0	0
Oil Cleanliness	ISO 4406 (c)	>19/17/14	▲ 21/18/13	▲ 21/17/10	▲ 22/18/11

OIL ANALYSIS REPORT

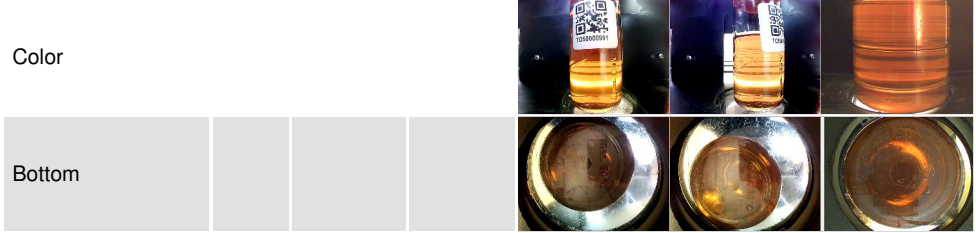


FLUID DEGRADATION	method	limit/base	current	history1	history2	
Acid Number (AN)	mg KOH/g	ASTM D8045	0.7	0.298	0.35	0.33

VISUAL	method	limit/base	current	history1	history2	
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D445	67.4	66.4	66.0	66.3
Visc @ 100°C	cSt	ASTM D445	8.8	8.5	8.7	8.7
Viscosity Index (VI)	Scale	ASTM D2270	102	97	103	102

SAMPLE IMAGES	method	limit/base	current	history1	history2
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Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : TO50000991 **Received** : 13 May 2024
Lab Number : **06177488** **Tested** : 21 May 2024
Unique Number : 11023541 **Diagnosed** : 21 May 2024 - Jonathan Hester
Test Package : IND 2 (Additional Tests: KF, KV100, PQ, VI)

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To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)