

OIL ANALYSIS REPORT



Machine Id

BC-23 BC-23

Component Gearbox Fluid SAE 50W (--- GAL)

DIAGNOSIS

A Recommendation

The oil change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

Moderate concentration of visible dirt/debris present in the oil. There is a light concentration of water present in the oil.

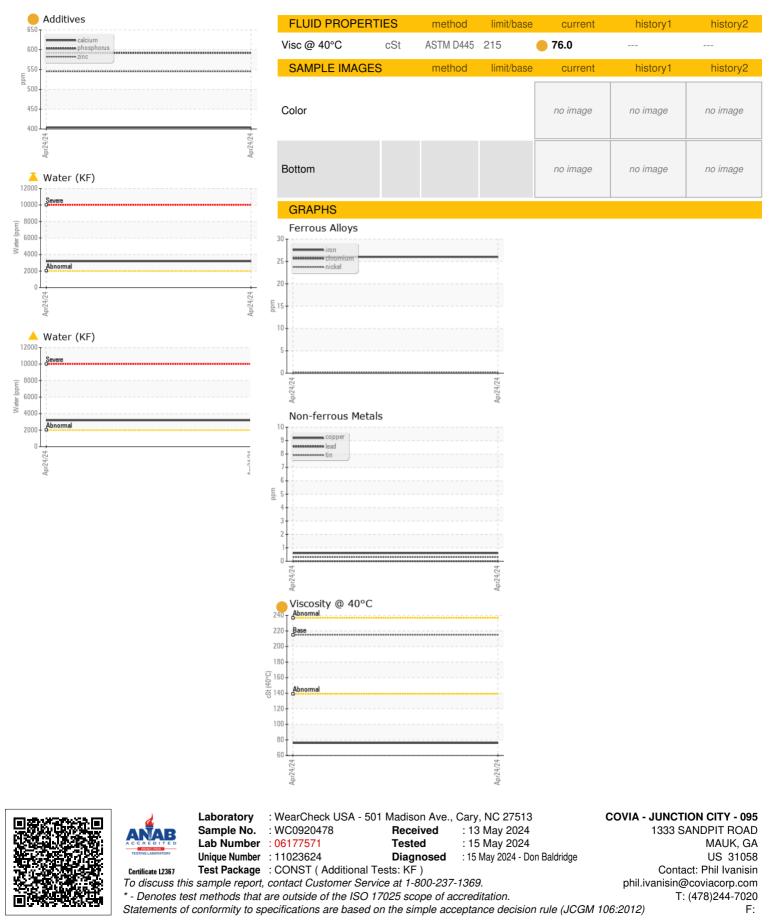
Fluid Condition

The oil viscosity is lower than normal. This plus the additive levels indicates the addition of a different brand, or type of oil. Confirm oil type.

SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		WC0920478		
Sample Date		Client Info		24 Apr 2024		
Machine Age	hrs	Client Info		0		
Oil Age	hrs	Client Info		0		
Oil Changed		Client Info		Changed		
Sample Status				ABNORMAL		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>200	26		
Chromium	ppm	ASTM D5185m	>10	<1		
Nickel	ppm	ASTM D5185m	>10	0		
Titanium	ppm	ASTM D5185m		0		
Silver	ppm	ASTM D5185m		0		
Aluminum	ppm	ASTM D5185m	>25	3		
Lead	ppm	ASTM D5185m	>50	0		
Copper	ppm	ASTM D5185m	>200	<1		
Tin	ppm	ASTM D5185m	>10	<1		
Vanadium	ppm	ASTM D5185m		0		
Cadmium	ppm	ASTM D5185m		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		4		
Barium	ppm	ASTM D5185m		2		
Molybdenum	ppm	ASTM D5185m		211		
Manganese	ppm	ASTM D5185m		<1		
Magnesium	ppm	ASTM D5185m		3		
Calcium	ppm	ASTM D5185m		404		
Phosphorus	ppm	ASTM D5185m		592		
Zinc	ppm	ASTM D5185m		545		
Sulfur	ppm	ASTM D5185m		2117		
CONTAMINANTS	6	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	9		
Sodium	ppm	ASTM D5185m		1		
Potassium	ppm	ASTM D5185m	>20	0		
Water	%	ASTM D6304	>0.2	A 0.318		
ppm Water	ppm	ASTM D6304	>2000	A 3180		
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE		
Yellow Metal	scalar	*Visual	NONE	NONE		
Precipitate	scalar	*Visual	NONE	NONE		
Silt	scalar	*Visual	NONE	NONE		
Debris	scalar	*Visual	NONE	A MODER		
Sand/Dirt	scalar	*Visual	NONE	NONE		
Appearance	scalar	*Visual	NORML	HAZY		
Odor	scalar	*Visual	NORML	NORML		
Emulsified Water	scalar	*Visual	>0.2	0.2%		
Free Water	scalar	*Visual		NEG		
Free Water	scalar	Visual		NEG		



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