

# **COOLANT REPORT**

46.105L [COLORADO^443] Component Coolant

SAMPLE INFORMATION method

Sample Rating Trend NORMAL



Fluid CATERPILLAR ELC (12 GAL)

COLORADO/443

## Recommendation

No corrective action is recommended at this time. The fluid is suitable for further service.

Area

# Corrosion

All metal levels are normal indicating no corrosion in the cooling system.

## Contaminants

There is no indication of any contamination in the coolant.

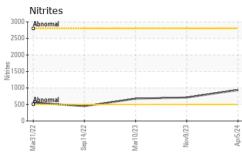
### **Coolant Condition**

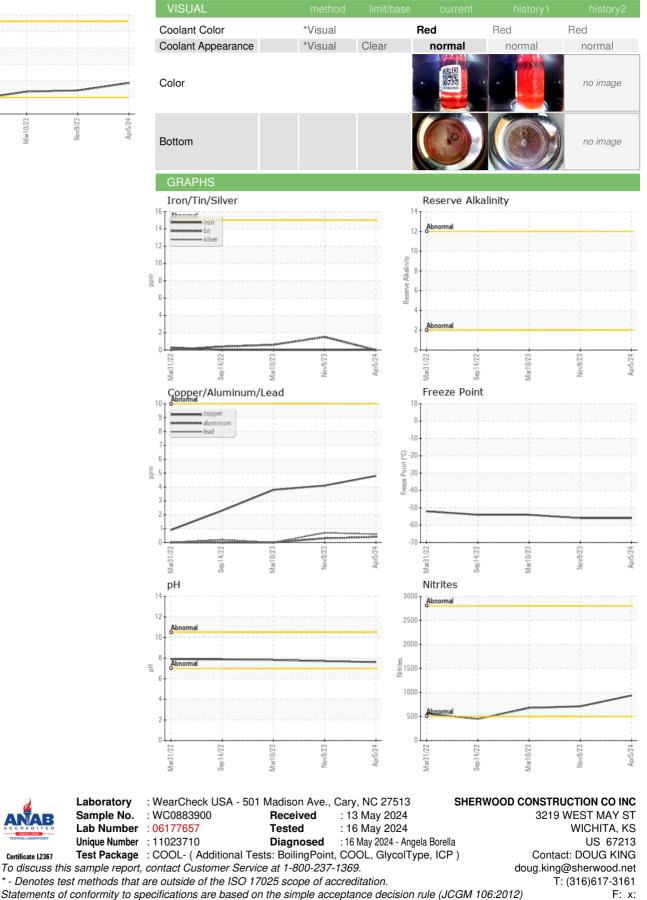
Carboxylate test failed. Glycol and nitrite levels are acceptable. The pH level of this fluid is within the acceptable limits.

		methou	iiiiii/base	Current	Thistory I	That of yz
Sample Number		Client Info		WC0883900	WC0859634	WC0766212
Sample Date		Client Info		05 Apr 2024	09 Nov 2023	10 Mar 2023
Machine Age	hrs	Client Info		2319	1832	1355
Oil Age	hrs	Client Info		2319	1832	0
Oil Changed		Client Info		Not Changd	Not Changd	Not Changd
Sample Status				NORMAL	NORMAL	NORMAL
PHYSICAL TEST F	RESULTS	method	limit/base	current	history1	history2
Glycol Type		FT-IR				
Specific Gravity		*ASTM D1298		1.079	1.078	1.078
рН	Scale 0-14	ASTM D1287		7.61	7.70	7.81
Nitrites	ppm	AP-053:2009		936	712	676
Reserve Alkalinity	Scale 0-20	*ASTM D1121				
Percentage Glycol	%	ASTM D3321		59.3	59.0	58.6
Freezing Point	°F	ASTM D3321		-56	-56	-54
Total Dissolved Solids				394.0	369.5	423.5
Carboxylate				fail	fail	pass
CORROSION INH	IBITORS	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D6130	0	43	45	81
Phosphorus	ppm	ASTM D6130	0	97	118	192
Boron	ppm	ASTM D6130	0	0	0	0
Molybdenum	ppm	ASTM D6130	950	828	717	1200
CORROSION		method	limit/base	current	history1	history2
Iron	ppm	ASTM D6130	>15	0	0	0
Aluminum	ppm	ASTM D6130	>10	<1	<1	0
Copper	ppm	ASTM D6130	>10	5	4	4
Lead	ppm	ASTM D6130	>10	<1	<1	0
Tin	ppm	ASTM D6130	>10	0	2	<1
Zinc	ppm	ASTM D6130		0	1	<1
CONTAMINANTS	;	method	limit/base	current	history1	history2
Chlorine	ppm	ASTM D6130		10	19	7
CARRIER SALTS		method	limit/base	current	history1	history2
Sodium	ppm	ASTM D6130		5098	3401	6589
Potassium	ppm	ASTM D6130		371	505	928
SCALE POTENTI	AL	method	limit/base	current	history1	history2
Calcium	ppm	ASTM D6130		0	2	1
Magnesium	ppm	ASTM D6130		<1	1	0



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Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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Certificate 12367

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