

OIL ANALYSIS REPORT

Sample Rating Trend



Machine Id

8545453 (S/N 1384) Component Compressor

Compressor Fluid KAESER SIGMA (OEM) S-460 (--- QTS)

DIAGNOSIS

Recommendation

Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a high amount of particulates present in the oil.

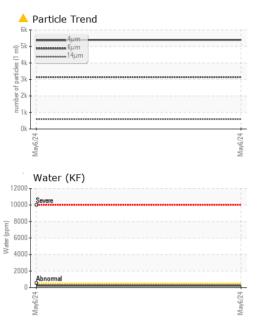
Fluid Condition

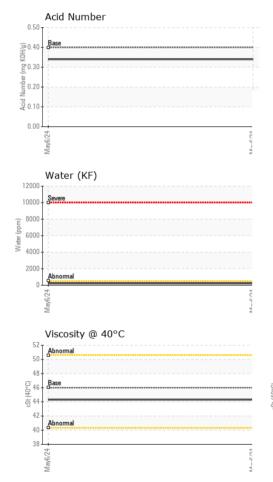
The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

Sample NumberClient InfoKC130823Sample DateClient Info06 May 202Machine AgehrsClient Info2137Oil Changed'rClient InfoKangedSample Status'rClient InfoKangedWEAR METALSMethodIntitueARNORMANickelpmASTM 051860NickelpmASTM 051860SilverpmASTM 051860<	SAMPLE INFORM	MATION	method	limit/base	current	history1	history2
Machine Age hrs Client Info 4247 Oil Age hrs Client Info 2137 Sample Status Client Info Changed WEAR METALS method Imil/base current history1 WEAR METALS method Imil/base current history1 WEAR METALS method Imil/base current history1 Nickel ppm ASTM D5185m >30 0 Silver ppm ASTM D5185m >10 <1 Aluminum ppm ASTM D5185m >10 <1 Aluminum ppm ASTM D5185m >10 <1 Addium ppm ASTM D5185m >10 <1 Capper ppm ASTM D5185m >10 <1 Addium ppm ASTM D5185m <0 <t< th=""><th>Sample Number</th><th></th><th>Client Info</th><th></th><th>KC130823</th><th></th><th></th></t<>	Sample Number		Client Info		KC130823		
Oil Age hrs Client Info 2137 Sample Status I I ABNORMAL WEAR METALS method limit/base current history1 history2 Iron ppm ASTM 05185m >50 0 Nickel ppm ASTM 05185m >10 <1	Sample Date		Client Info		06 May 2024		
Oil Changed Client Info Changed	Machine Age	hrs	Client Info		4247		
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Oil Cleanliness ISO 4406 (c) >/17/13 20/19/16 FLUID DEGRADATION method limit/base current history1 history2	Particles >38µm		ASTM D7647	>4	1		
FLUID DEGRADATION method limit/base current history1 history2	Particles >71µm		ASTM D7647	>3	0		
	Oil Cleanliness		ISO 4406 (c)	>/17/13	20/19/16		
	FLUID DEGRADA	TION	method	limit/base	current	history1	history2
	Acid Number (AN)	mg KOH/g	ASTM D8045	0.4	0.34		

KAESER COMPRESSORS Built for a lifetime."

OIL ANALYSIS REPORT





		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE		
Yellow Metal	scalar	*Visual	NONE	NONE		
Precipitate	scalar	*Visual	NONE	NONE		
Silt	scalar	*Visual	NONE	NONE		
Debris	scalar	*Visual	NONE	NONE		
Sand/Dirt	scalar	*Visual	NONE	NONE		
ppearance	scalar	*Visual	NORML	NORML		
)dor	scalar	*Visual	NORML	NORML		
Emulsified Water	scalar	*Visual	>0.05	NEG		
Free Water	scalar	*Visual	>0.05	NEG		
				NEG		
FLUID PROPER	TIES	method	limit/base	current	history1	history2
/isc @ 40°C	cSt	ASTM D445	46	44.3		
SAMPLE IMAGE	S	method	limit/base	current	history1	history2
Color				a.	no image	no image
Bottom					no image	no image
GRAPHS						
Ferrous Alloys				Particle Count	<u>.</u>	
			491,520	T.		T ²⁶
Iron chromium			122,880			-24
nickel						
			30,720	-		-22
			7,680			-20
5/24						
May6/24						-18
May6/24						+18
Non-ferrous Meta						-18 -16
Non-ferrous Meta			of particles (per 1 ml) 1761)- -		-18 -16 -14
Non-ferrous Meta			480 420 μ μ μ μ 1.920 480 μ μ μ μ 1.920 480 μ μ μ μ μ μ μ μ μ μ μ μ μ μ μ μ μ μ μ)- - -		-18 -16 -14 -12
Non-ferrous Meta			May6/24)- - -		+18 +16 +14
Non-ferrous Meta			+209keW +209keW 480 30 30 30 480 480 480 480 480 480 480 480 480 48) - - - Bioresemal		-18 -16 -14 -12
Non-ferrous Meta			+2/94eW (Jun Last) september 486 +2/94eW 30 +2/94e) - - - - - - - - - - - - - - - - - - -		-18 +16 -14 +12
Non-ferrous Meta			+2/94eW (Jun Last) september 486 +2/94eW 30 +2/94e	р 	14μ 21μ	-18 -16 -14 -12
Non-ferrous Meta			+279/eW (m Las) 1.920 +279/eW 30 579/eW 480 480 480 480 480 480 480 480 480 480	β β β β β β β β β β β β β β	14μ 21μ	-18 -16 -14 -12 -10 -8 -6
Non-ferrous Meta			+2/9/eW (m Las) 1.920 +2/9/eW 30 5/9/eW 480 5/9/eW 480 5/9/eW 480 6/0/eW	β β β β β β β β β β β β β β	14μ 21μ	-18 -16 -14 -12 -10 -8 -6
Non-ferrous Meta			+2/9/eW (m Las) 1.920 +2/9/eW 30 5/9/eW 480 5/9/eW 480 5/9/eW 480 6/0/eW	β β β β β β β β β β β β β β	14μ 21μ	-18 -16 -14 -12 -10 -8 -6
Non-ferrous Meta			+2/9/eW (m Las) 1.920 +2/9/eW 30 5/9/eW 480 5/9/eW 480 5/9/eW 480 6/0/eW	β β β β β β β β β β β β β β	14μ 21μ	-18 -16 -14 -12 -10 -8 -6
Non-ferrous Meta			+2/9/eW (m Las) 1.920 +2/9/eW 30 5/9/eW 480 5/9/eW 480 5/9/eW 480 6/0/eW	β β β β β β β β β β β β β β	14μ 21μ	-18 -16 -14 -12 -10 -8 -6
Non-ferrous Meta			+2/94eW (Jun Last) septed jo and mun 42/94eW 30 42/94e	Acid Number	14μ 21μ	-18 -16 -14 -12 -10 -8 -6
Non-ferrous Meta			+2094eW (m 1 = a) 1.920 (b) 1.920 (c) 1.20 (c) 1	Acid Number	14μ 21μ	-18 -16 -14 -12 -10 -10 -8 -6 -71μ
Non-ferrous Meta			Horner of the second se	Acid Number	14μ 21μ	-18 -16 -14 -12 -10 -10 -8 -6 -71μ
Non-ferrous Meta	ls		+209/eW +209/eW +209/eW +209/eW +209/eW (0,0.50 (0,0.40) (0,0.40) (0,	Acid Number	14μ 21μ	-18 -16 -14 -14 -12 -10
Non-ferrous Meta	Is 1 1 Madisc	n Ave., Cary	+209/eW +209/eW +209/eW +209/eW +209/eW +209/eW (0,0.50 (0,HO) 600 (0,HO) 600 (0,HO) 600 (0,HO) 600 (0,HO) 600 (0,HO) 600 (0,HO) 600 (0,0.50 (0,HO) 600 (0,0.50) (0,0	Acid Number		18 16 14 14 12 0 8 36µ 71µ 10 10 10 10 10 10 10 10 10 10 10 10 10
Non-ferrous Meta	Is 1 Madisc Recei	n Ave., Cary ived : 13	+209/ем +200/ем +209/ем +2	Acid Number	DRT UNION RIAL	18 16 14 16 14 12 10 8 36µ 71µ 10 10 10 10 10 10 10 10 10 10
Non-ferrous Meta	Is 1 Madisc Recei Teste	n Ave., Cary ived : 13 d : 14	+209/eW +209/eW +209/eW +209/eW +209/eW +209/eW (0,0.50 (0,HO) 600 (0,HO) 600 (0,HO) 600 (0,HO) 600 (0,HO) 600 (0,HO) 600 (0,HO) 600 (0,0.50 (0,HO) 600 (0,0.50) (0,0	Acid Number	DRT UNION RIAL	18 16 14 12 10 36µ 71µ 10 10 14 12 10 8 5 5 71µ

To discuss this sample report, contact Customer Service at 1-800-237-1369. * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Certificate L2367

Laboratory Sample No. Lab Number Unique Number Test Package

> Contact/Location: Service Manager - TUFWES Page 2 of 2

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