

## **OIL ANALYSIS REPORT**

Sample Rating Trend



Machine Id

### 9077874 (S/N 1422) Component Compressor

Compressor Fluid KAESER BREAK IN OIL (--- QTS)

#### DIAGNOSIS

#### Recommendation

Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

#### Wear

All component wear rates are normal.

#### Contamination

The amount and size of particulates present in the system are acceptable.

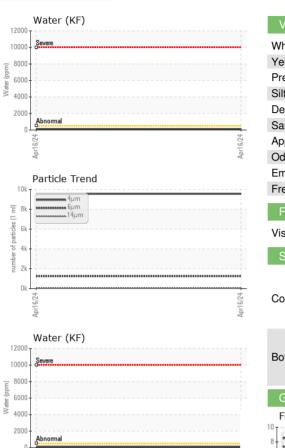
#### **Fluid Condition**

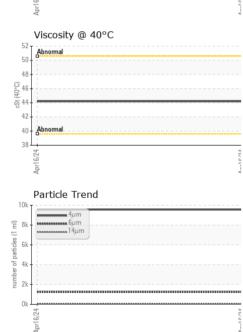
The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

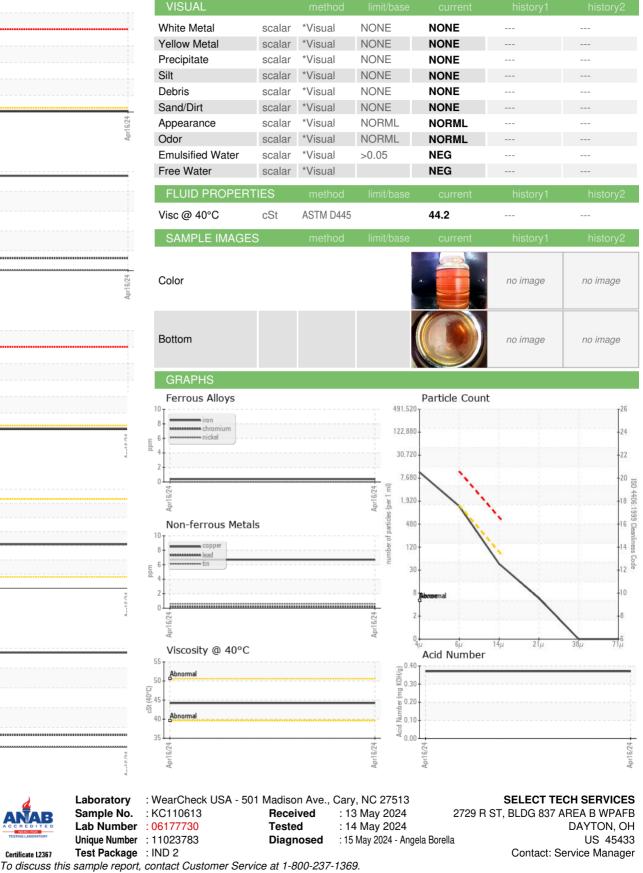
SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		KC110613		
Sample Date		Client Info		16 Apr 2024		
Machine Age	hrs	Client Info		6527		
Oil Age	hrs	Client Info		6527		
Oil Changed		Client Info		Changed		
Sample Status				NORMAL		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	<1		
Chromium	ppm	ASTM D5185m	>10	<1		
Nickel	ppm	ASTM D5185m	>3	0		
Titanium	ppm	ASTM D5185m	>3	<1		
Silver	ppm	ASTM D5185m	>2	0		
Aluminum	ppm	ASTM D5185m	>10	2		
Lead	ppm	ASTM D5185m	>10	<1		
Copper	ppm		>50	7		
Tin	ppm	ASTM D5185m	>10	<1		
Vanadium	ppm	ASTM D5185m		<1		
Cadmium	ppm	ASTM D5185m		<1		
	lele		11 11 11			
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0		
Barium	ppm	ASTM D5185m		3		
Molybdenum	ppm	ASTM D5185m		<1		
Manganese	ppm	ASTM D5185m		0		
Magnesium	ppm	ASTM D5185m		25		
Calcium	ppm	ASTM D5185m		3		
Phosphorus	ppm	ASTM D5185m		5		
Zinc	ppm	ASTM D5185m		39		
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<1		
Sodium	ppm	ASTM D5185m		6		
Potassium	ppm	ASTM D5185m	>20	2		
Water	%	ASTM D6304	>0.05	0.013		
ppm Water	ppm	ASTM D6304	>500	138		
FLUID CLEANLIN	IESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		9549		
Particles >6µm		ASTM D7647	>1300	1238		
Particles >14µm		ASTM D7647	>80	39		
Particles >21µm		ASTM D7647	>20	5		
Particles >38µm		ASTM D7647	>4	0		
Particles >71µm		ASTM D7647	>3	0		
Oil Cleanliness		ISO 4406 (c)	>/17/13	20/17/12		
FLUID DEGRADA		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.37		



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\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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Certificate 12367

Contact/Location: Service Manager - SELDAY Page 2 of 2