

OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id
LEROI 111442 (S/N SC392020)
 Component
Rotary Compressor
 Fluid
CIMARRON HB-150 (--- GAL)

DIAGNOSIS

Recommendation
 We recommend you service the filters on this component. Resample at the next service interval to monitor. Please note that this is a corrected copy.

Wear
 All component wear rates are normal.

Contamination
 There is a high amount of particulates present in the oil.

Fluid Condition
 The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

method	limit/base	current	history1	history2
Sample Number	Client Info	TO90004233	---	---
Sample Date	Client Info	01 May 2024	---	---
Machine Age	hrs Client Info	0	---	---
Oil Age	hrs Client Info	0	---	---
Oil Changed	Client Info	N/A	---	---
Sample Status		ABNORMAL	---	---

WEAR METALS

method	limit/base	current	history1	history2
Iron ppm ASTM D5185m	>70	8	---	---
Chromium ppm ASTM D5185m	>10	<1	---	---
Nickel ppm ASTM D5185m		<1	---	---
Titanium ppm ASTM D5185m		<1	---	---
Silver ppm ASTM D5185m		0	---	---
Aluminum ppm ASTM D5185m	>3	2	---	---
Lead ppm ASTM D5185m	>4	<1	---	---
Copper ppm ASTM D5185m	>20	1	---	---
Tin ppm ASTM D5185m	>3	<1	---	---
Vanadium ppm ASTM D5185m		<1	---	---
Cadmium ppm ASTM D5185m		<1	---	---

ADDITIVES

method	limit/base	current	history1	history2
Boron ppm ASTM D5185m	0	5	---	---
Barium ppm ASTM D5185m	0	1	---	---
Molybdenum ppm ASTM D5185m	0	<1	---	---
Manganese ppm ASTM D5185m		0	---	---
Magnesium ppm ASTM D5185m	0	<1	---	---
Calcium ppm ASTM D5185m	0	5	---	---
Phosphorus ppm ASTM D5185m	0	15	---	---
Zinc ppm ASTM D5185m	0	7	---	---
Sulfur ppm ASTM D5185m	0	628	---	---

CONTAMINANTS

method	limit/base	current	history1	history2
Silicon ppm ASTM D5185m	>45	2	---	---
Sodium ppm ASTM D5185m		12	---	---
Potassium ppm ASTM D5185m	>20	2	---	---
Water % ASTM D6304	>2.26	1.32	---	---
ppm Water ppm ASTM D6304	>22600	13200	---	---

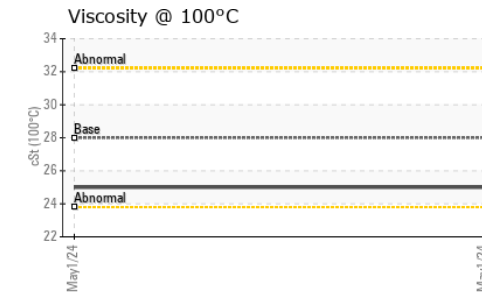
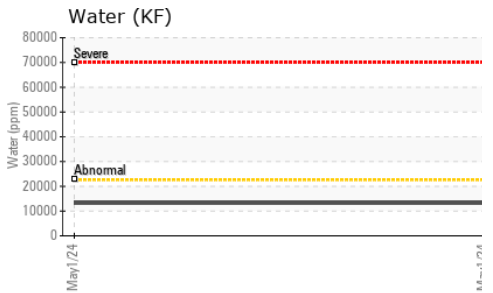
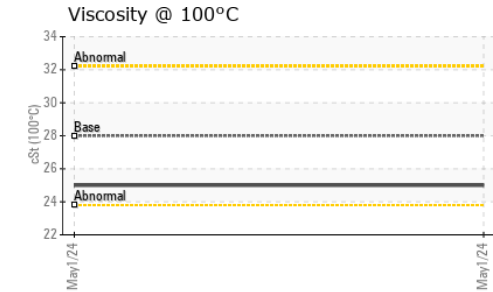
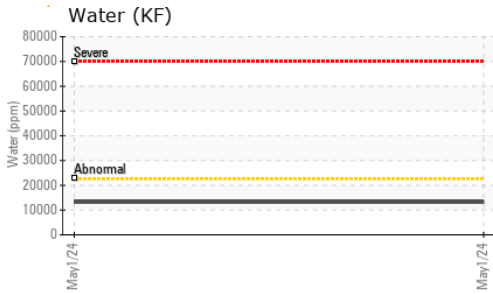
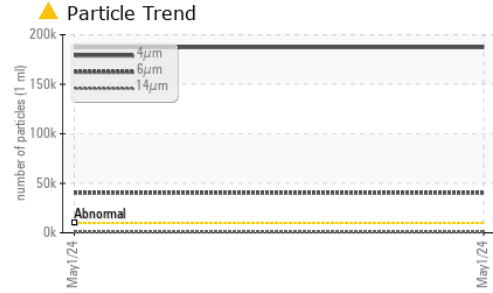
FLUID CLEANLINESS

method	limit/base	current	history1	history2
Particles >4µm ASTM D7647	>10000	▲ 187187	---	---
Particles >6µm ASTM D7647	>2500	▲ 40332	---	---
Particles >14µm ASTM D7647	>320	▲ 670	---	---
Particles >21µm ASTM D7647	>80	▲ 57	---	---
Particles >38µm ASTM D7647	>20	1	---	---
Particles >71µm ASTM D7647	>4	1	---	---
Oil Cleanliness ISO 4406 (c)	>20/18/15	▲ 25/23/17	---	---

FLUID DEGRADATION

method	limit/base	current	history1	history2
Acid Number (AN) mg KOH/g ASTM D8045		0.26	---	---

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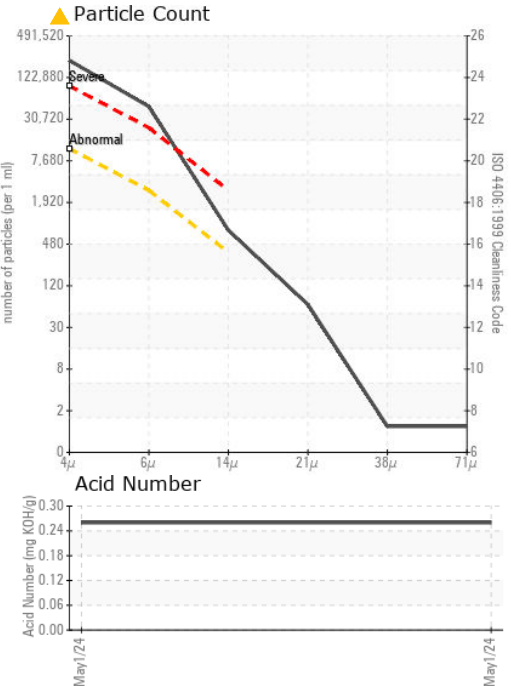
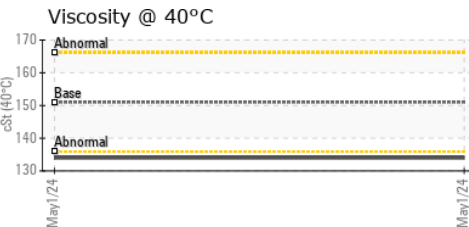
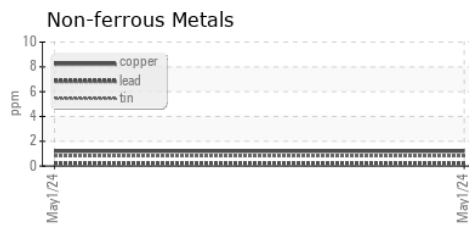
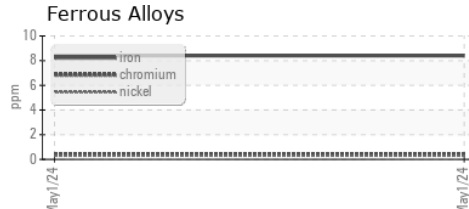


VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	---
Precipitate	scalar	*Visual	NONE	NONE	---
Silt	scalar	*Visual	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	---
Emulsified Water	scalar	*Visual	>2.26	NEG	---
Free Water	scalar	*Visual		NEG	---

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	151	134	---
Visc @ 100°C	cSt	ASTM D445	28	25.0	---
Viscosity Index (VI)	Scale	ASTM D2270	224	221	---

SAMPLE IMAGES	method	limit/base	current	history1	history2
Color				no image	no image
Bottom				no image	no image

GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513

Sample No. : TO90004233

Lab Number : 06177749

Unique Number : 11023802

Test Package : IND 2 (Additional Tests: KF, KV100, PrtCount, VI)

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Received : 13 May 2024

Tested : 13 Jun 2024

Diagnosed : 13 Jun 2024 - Doug Bogart

CIMARRON ENERGY - CARLSBAD

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