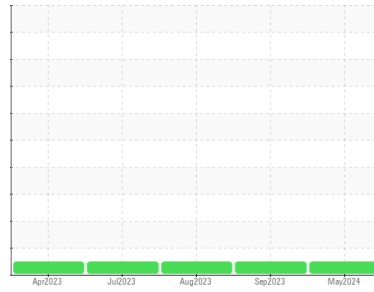




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Machine Id
HPCG2
 Component
Gearbox
 Fluid

PETRO CANADA ENDURATEX EP 320 (--- GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The condition of the oil is acceptable for the time in service.

| SAMPLE INFORMATION | | method | limit/base | current | history1 | history2 |
|--------------------|-------------|-------------|------------|--------------------|-------------|-------------|
| Sample Number | Client Info | | | WC0793761 | WC0793744 | WC0793704 |
| Sample Date | Client Info | | | 02 May 2024 | 29 Sep 2023 | 31 Aug 2023 |
| Machine Age | hrs | Client Info | | 11220 | 6390 | 5818 |
| Oil Age | hrs | Client Info | | 1557 | 0 | 1989 |
| Oil Changed | Client Info | | | Changed | Not Changd | Not Changd |
| Sample Status | | | | NORMAL | NORMAL | NORMAL |

| CONTAMINATION | | method | limit/base | current | history1 | history2 |
|---------------|-----------|--------|------------|------------|----------|----------|
| Water | WC Method | | >0.2 | NEG | NEG | NEG |

| WEAR METALS | | method | limit/base | current | history1 | history2 |
|-------------|-----|-------------|------------|--------------|----------|----------|
| Iron | ppm | ASTM D5185m | >200 | 0 | <1 | <1 |
| Chromium | ppm | ASTM D5185m | >10 | <1 | <1 | 0 |
| Nickel | ppm | ASTM D5185m | >10 | 0 | 0 | 0 |
| Titanium | ppm | ASTM D5185m | | 0 | <1 | <1 |
| Silver | ppm | ASTM D5185m | | 0 | 0 | 0 |
| Aluminum | ppm | ASTM D5185m | >25 | 0 | 2 | <1 |
| Lead | ppm | ASTM D5185m | >50 | 0 | 0 | 0 |
| Copper | ppm | ASTM D5185m | >200 | 0 | <1 | <1 |
| Tin | ppm | ASTM D5185m | >10 | <1 | 0 | 0 |
| Vanadium | ppm | ASTM D5185m | | 0 | 0 | <1 |
| Cadmium | ppm | ASTM D5185m | | 0 | 0 | 0 |

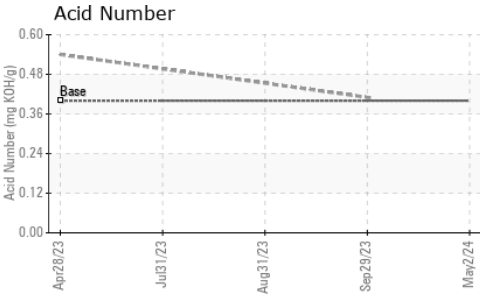
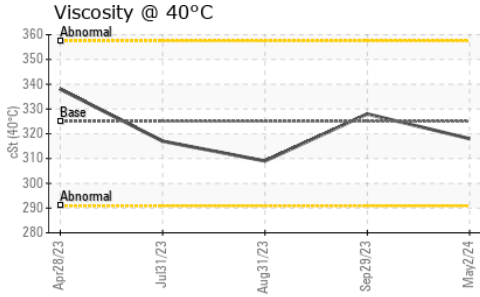
| ADDITIVES | | method | limit/base | current | history1 | history2 |
|------------|-----|-------------|------------|--------------|----------|----------|
| Boron | ppm | ASTM D5185m | 55 | 17 | 51 | 77 |
| Barium | ppm | ASTM D5185m | 0 | <1 | 0 | 0 |
| Molybdenum | ppm | ASTM D5185m | 0 | 0 | 0 | 0 |
| Manganese | ppm | ASTM D5185m | 0 | 0 | 0 | 0 |
| Magnesium | ppm | ASTM D5185m | 0 | 0 | 0 | 0 |
| Calcium | ppm | ASTM D5185m | 0 | 24 | 39 | 46 |
| Phosphorus | ppm | ASTM D5185m | 240 | 190 | 343 | 279 |
| Zinc | ppm | ASTM D5185m | 1 | 0 | 0 | 0 |
| Sulfur | ppm | ASTM D5185m | 13700 | 8589 | 8177 | 7085 |

| CONTAMINANTS | | method | limit/base | current | history1 | history2 |
|--------------|-----|-------------|------------|--------------|----------|----------|
| Silicon | ppm | ASTM D5185m | >50 | 1 | 1 | <1 |
| Sodium | ppm | ASTM D5185m | | <1 | 0 | <1 |
| Potassium | ppm | ASTM D5185m | >20 | 0 | 1 | 0 |

| FLUID DEGRADATION | | method | limit/base | current | history1 | history2 |
|-------------------|----------|------------|------------|------------|----------|----------|
| Acid Number (AN) | mg KOH/g | ASTM D8045 | 0.4 | --- | 0.41 | --- |



OIL ANALYSIS REPORT



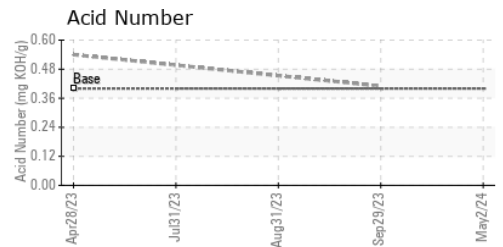
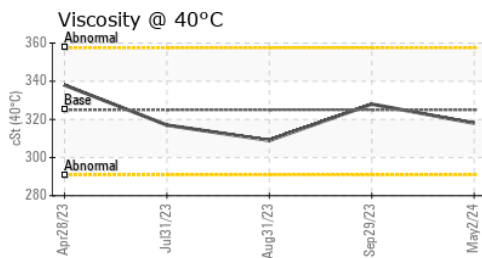
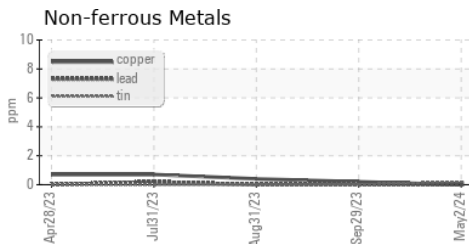
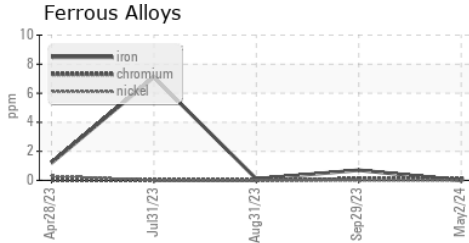
| VISUAL | method | limit/base | current | history1 | history2 |
|------------------|--------|------------|---------|----------|----------|
| White Metal | scalar | *Visual | NONE | NONE | NONE |
| Yellow Metal | scalar | *Visual | NONE | NONE | NONE |
| Precipitate | scalar | *Visual | NONE | NONE | NONE |
| Silt | scalar | *Visual | NONE | NONE | NONE |
| Debris | scalar | *Visual | NONE | NONE | NONE |
| Sand/Dirt | scalar | *Visual | NONE | NONE | NONE |
| Appearance | scalar | *Visual | NORML | NORML | NORML |
| Odor | scalar | *Visual | NORML | NORML | NORML |
| Emulsified Water | scalar | *Visual | >0.2 | NEG | NEG |
| Free Water | scalar | *Visual | | NEG | NEG |

| FLUID PROPERTIES | method | limit/base | current | history1 | history2 |
|------------------|--------|---------------|------------|----------|----------|
| Visc @ 40°C | cSt | ASTM D445 325 | 318 | 328 | 309 |

| SAMPLE IMAGES | method | limit/base | current | history1 | history2 |
|---------------|--------|------------|---------|----------|----------|
|---------------|--------|------------|---------|----------|----------|

| | | | | | | |
|--------|--|--|--|----------|----------|----------|
| Color | | | | no image | no image | no image |
| Bottom | | | | no image | no image | no image |

GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0793761 **Received** : 13 May 2024
Lab Number : **06177959** **Tested** : 15 May 2024
Unique Number : 11029285 **Diagnosed** : 15 May 2024 - Sean Felton
Test Package : FLEET (Additional Tests: TAN Man)

ACCURATE SOLUTIONS

PO BOX 6014
 MAYAGUEZ, ZZ
 PR 00681
 Contact: ROBERTO ACOSTA
 racosta@accurate.works
 T: (787)833-2658
 F: (787)832-4486

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)