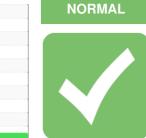


# **OIL ANALYSIS REPORT**

Sample Rating Trend





VOLVO A45G 342399 Component Hydraulic System

AW HYDRAULIC OIL ISO 46 (--- GAL)

## DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

#### Contamination

The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFOR	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		ML0001895	VCP368485	VCP315028
Sample Date		Client Info		09 May 2024	29 Nov 2022	29 Apr 2021
Machine Age	hrs	Client Info		8339	6131	4145
Oil Age	hrs	Client Info		5122	2000	0
Oil Changed		Client Info		Changed	Not Changd	Changed
Sample Status				NORMAL	NORMAL	NORMAL
CONTAMINATIC	ON	method	limit/base	current	history1	history2
Water		WC Method	>0.1	NEG	NEG	NEG
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	12	10	12
Chromium	ppm	ASTM D5185m	>20	<1	<1	<1
Nickel	ppm	ASTM D5185m	>10	0	<1	0
Titanium	ppm	ASTM D5185m		<1	<1	<1
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm		>20	3	2	0
Lead	ppm	ASTM D5185m	>20	1	1	4
Copper	ppm		>150	3	4	7
Tin	ppm	ASTM D5185m	>20	<1	<1	<1
Antimony	ppm	ASTM D5185m				0
Vanadium	ppm	ASTM D5185m		0	0	0
Cadmium	ppm	ASTM D5185m			<1	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	5	7	8	<1
Barium	ppm	ASTM D5185m	5	<1	0	0
Molybdenum	ppm	ASTM D5185m	5	3	4	<1
Manganese	ppm	ASTM D5185m		<1	<1	<1
Magnesium	ppm	ASTM D5185m	25	30	23	4
Calcium	ppm	ASTM D5185m	200	216	178	70
Phosphorus	ppm	ASTM D5185m	300	373	374	331
Zinc Sulfur	ppm ppm	ASTM D5185m ASTM D5185m	370 2500	470 3408	445 3112	433 5796
CONTAMINANT		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>20	9	6	8
Sodium	ppm	ASTM D5185m	20	3	2	<1
Potassium	ppm	ASTM D5185m	>20	0	0	<1
FLUID CLEANLI	NESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		1977	1154	789
Particles >6µm		ASTM D7647	>5000	112	109	156
Particles >14µm		ASTM D7647	>160	10	4	13
Particles >21µm		ASTM D7647		3	1	5
Particles >38µm		ASTM D7647	>10	0	0	0
				-		

ASTM D7647 >3

ISO 4406 (c) >--/19/14

0

18/14/10

Particles >71µm

**Oil Cleanliness** 

0

17/14/9

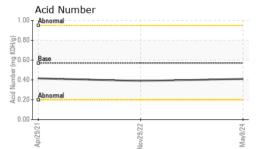
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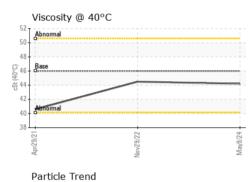
17/14/11

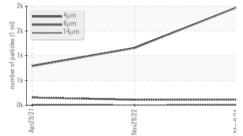


# **OIL ANALYSIS REPORT**

Particle Tren	d	
$\frac{2k}{\frac{2}{12}} = \frac{4\mu m}{4\mu m}$		
E 2k 6μm   sopptration 14μm   bag lik 1		
Apr29/21	Nov29/22	May9/24
	2	

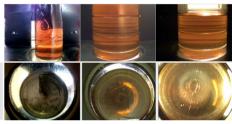




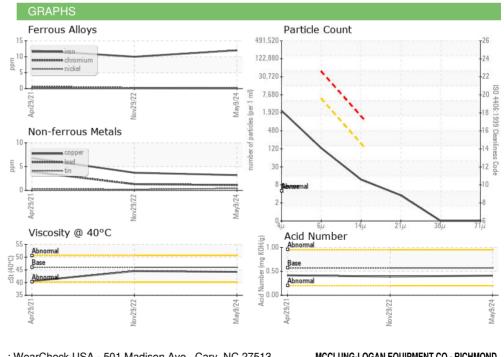


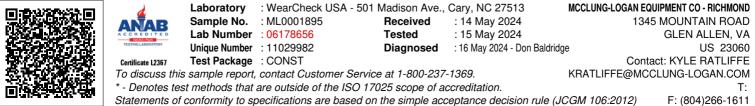
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.57	0.41	0.39	0.416
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	46	44.2	44.5	40.6
SAMPLE IMAGES		method	limit/base	current	history1	history2

Color



Bottom





Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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Submitted By: Service - Alex Anderson