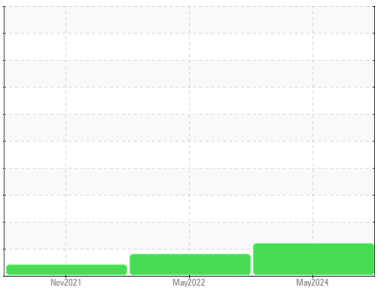
# OIL ANALYSIS REPORT

Sample Rating Trend




ISO

Area
**INNERLINER**
Machine Id
**[INNERLINER] CAL_004 HYDRAULIC CIRCULATING**
Component
**Hydraulic System**
Fluid
**{not provided} (40 LTR)**

## DIAGNOSIS

**Recommendation**
Resample at the next service interval to monitor. Please specify the brand, type, and viscosity of the oil on your next sample.

**Wear**
All component wear rates are normal.

**Contamination**
There is a high amount of silt (particulates < 14 microns in size) present in the oil.

**Fluid Condition**
The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

| SAMPLE INFORMATION | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Sample Number | | Client Info | | **WC0857153** | WC0688504 | WC0620162 |
| Sample Date | | Client Info | | **07 May 2024** | 05 May 2022 | 08 Nov 2021 |
| Machine Age | hrs | Client Info | | **0** | 0 | 0 |
| Oil Age | hrs | Client Info | | **0** | 0 | 0 |
| Oil Changed | | Client Info | | **N/A** | N/A | N/A |
| Sample Status | | | | **ABNORMAL** | ABNORMAL | ATTENTION |

| WEAR METALS | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Iron | ppm | ASTM D5185m | >20 | **0** | 1 | <1 |
| Chromium | ppm | ASTM D5185m | >20 | **<1** | 0 | <1 |
| Nickel | ppm | ASTM D5185m | >20 | **0** | 0 | <1 |
| Titanium | ppm | ASTM D5185m | | **0** | 0 | 0 |
| Silver | ppm | ASTM D5185m | | **0** | 0 | 0 |
| Aluminum | ppm | ASTM D5185m | >20 | **0** | <1 | 0 |
| Lead | ppm | ASTM D5185m | >20 | **0** | 0 | <1 |
| Copper | ppm | ASTM D5185m | >20 | **2** | 3 | 1 |
| Tin | ppm | ASTM D5185m | >20 | **<1** | <1 | <1 |
| Antimony | ppm | ASTM D5185m | | **---** | --- | 0 |
| Vanadium | ppm | ASTM D5185m | | **0** | 0 | 0 |
| Cadmium | ppm | ASTM D5185m | | **0** | 0 | 0 |

| ADDITIVES | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Boron | ppm | ASTM D5185m | | **0** | 5 | 3 |
| Barium | ppm | ASTM D5185m | | **<1** | 0 | 0 |
| Molybdenum | ppm | ASTM D5185m | | **0** | 0 | <1 |
| Manganese | ppm | ASTM D5185m | | **0** | 0 | 0 |
| Magnesium | ppm | ASTM D5185m | | **3** | 0 | <1 |
| Calcium | ppm | ASTM D5185m | | **7** | 0 | 1 |
| Phosphorus | ppm | ASTM D5185m | | **1251** | 1175 | 1114 |
| Zinc | ppm | ASTM D5185m | | **24** | 42 | 23 |
| Sulfur | ppm | ASTM D5185m | | **0** | 173 | 150 |

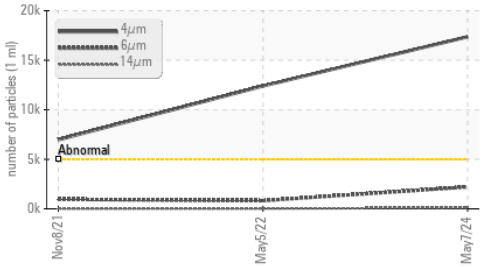
| CONTAMINANTS | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Silicon | ppm | ASTM D5185m | >15 | **0** | 1 | 1 |
| Sodium | ppm | ASTM D5185m | | **<1** | 0 | 0 |
| Potassium | ppm | ASTM D5185m | >20 | **2** | <1 | 1 |
| Water | % | ASTM D6304 | >0.05 | **NEG** | NEG | NEG |

| FLUID CLEANLINESS | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Particles >4µm | | ASTM D7647 | >5000 | ▲ **17369** | ▲ 12401 | ● 6970 |
| Particles >6µm | | ASTM D7647 | >1300 | ● **2207** | 822 | 961 |
| Particles >14µm | | ASTM D7647 | >160 | **95** | 23 | 24 |
| Particles >21µm | | ASTM D7647 | >40 | **27** | 5 | 3 |
| Particles >38µm | | ASTM D7647 | >10 | **1** | 0 | 0 |
| Particles >71µm | | ASTM D7647 | >3 | **0** | 0 | 0 |
| Oil Cleanliness | | ISO 4406 (c) | >19/17/14 | ▲ **21/18/14** | ▲ 21/17/12 | ● 20/17/12 |

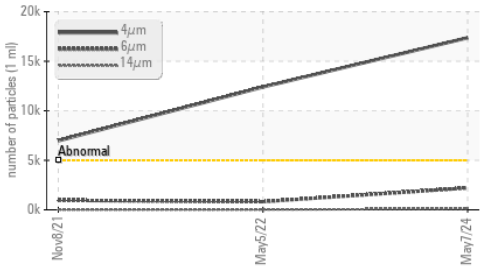
| FLUID DEGRADATION | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Acid Number (AN) | mg KOH/g | ASTM D8045 | | **2.36** | 1.89 | 0.176 |

# OIL ANALYSIS REPORT

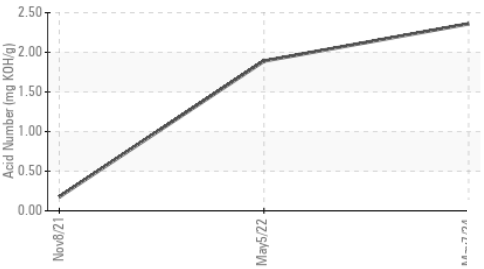
Particle Trend



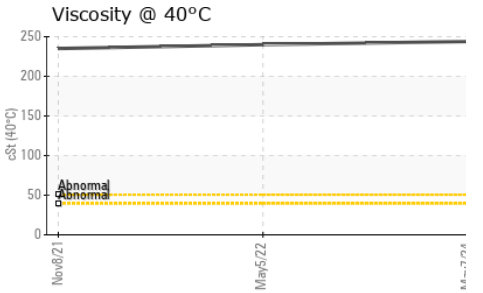

Particle Trend




Acid Number

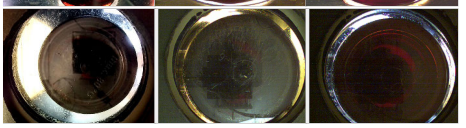



Viscosity @ 40°C



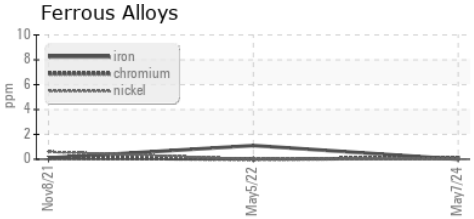

| VISUAL | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| White Metal | scalar | *Visual | NONE | **NONE** | NONE | NONE |
| Yellow Metal | scalar | *Visual | NONE | **NONE** | NONE | NONE |
| Precipitate | scalar | *Visual | NONE | **NONE** | NONE | NONE |
| Silt | scalar | *Visual | NONE | **NONE** | NONE | NONE |
| Debris | scalar | *Visual | NONE | **NONE** | NONE | NONE |
| Sand/Dirt | scalar | *Visual | NONE | **NONE** | NONE | NONE |
| Appearance | scalar | *Visual | NORML | **NORML** | NORML | NORML |
| Odor | scalar | *Visual | NORML | **NORML** | NORML | NORML |
| Emulsified Water | scalar | *Visual | >0.05 | **NEG** | NEG | NEG |
| Free Water | scalar | *Visual | | **NEG** | NEG | NEG |

| FLUID PROPERTIES | | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|---|
| Visc @ 40°C | cSt | ASTM D445 | | **244** | 240 | 235.1 |

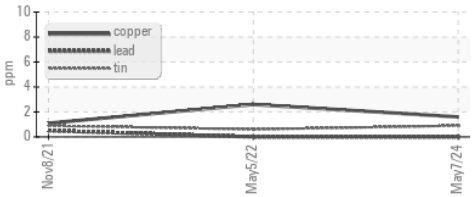
| SAMPLE IMAGES | method | limit/base | current | history1 | history2 |
|---|---|---|---|---|---|
| Color | | |  | | |
| Bottom | | |  | | |

## GRAPHS

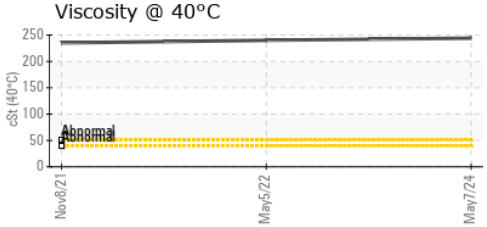
Ferrous Alloys



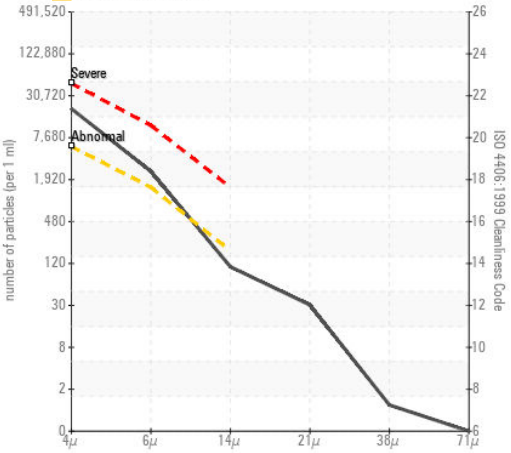

Non-ferrous Metals



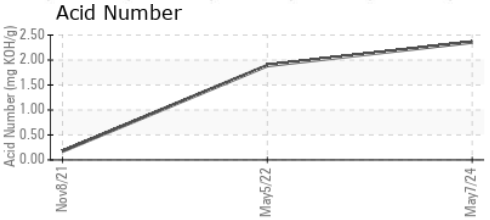

Viscosity @ 40°C




Particle Count




Acid Number




**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513
**Sample No.** : WC0857153
**Lab Number** : 06178672
**Unique Number** : 11029998
**Test Package** : PLANT

**Received** : 14 May 2024
**Tested** : 16 May 2024
**Diagnosed** : 16 May 2024 - Don Baldridge

Certificate L2367

*To discuss this sample report, contact Customer Service at 1-800-237-1369.*
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
*Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)*

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