



OIL ANALYSIS REPORT

Sample Rating Trend



WATER



Area

[10024224453]

Machine Id

NOT GIVEN WC0921312 - SO# 10024224453

Component

Hydraulic System

Fluid

{not provided} (--- GAL)

DIAGNOSIS

▲ Recommendation

We advise that you check for the source of water entry. We recommend you service the filters on this component. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.

Wear

All component wear rates are normal.

▲ Contamination

Appearance is hazy. Moderate concentration of visible dirt/debris present in the oil. There is a moderate concentration of water present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

| | method | limit/base | current | history1 | history2 |
|---------------|-------------|-------------|--------------------|----------|----------|
| Sample Number | Client Info | | WC0921312 | --- | --- |
| Sample Date | Client Info | | 07 May 2024 | --- | --- |
| Machine Age | hrs | Client Info | 0 | --- | --- |
| Oil Age | hrs | Client Info | 0 | --- | --- |
| Oil Changed | Client Info | | N/A | --- | --- |
| Sample Status | | | ABNORMAL | --- | --- |

WEAR METALS

| | method | limit/base | current | history1 | history2 |
|----------|--------|-----------------|--------------|----------|----------|
| Iron | ppm | ASTM D5185m >20 | 0 | --- | --- |
| Chromium | ppm | ASTM D5185m >10 | <1 | --- | --- |
| Nickel | ppm | ASTM D5185m >10 | 0 | --- | --- |
| Titanium | ppm | ASTM D5185m | 0 | --- | --- |
| Silver | ppm | ASTM D5185m | 0 | --- | --- |
| Aluminum | ppm | ASTM D5185m >10 | 0 | --- | --- |
| Lead | ppm | ASTM D5185m >10 | 0 | --- | --- |
| Copper | ppm | ASTM D5185m >75 | 0 | --- | --- |
| Tin | ppm | ASTM D5185m >10 | <1 | --- | --- |
| Vanadium | ppm | ASTM D5185m | 0 | --- | --- |
| Cadmium | ppm | ASTM D5185m | 0 | --- | --- |

ADDITIVES

| | method | limit/base | current | history1 | history2 |
|------------|--------|-------------|--------------|----------|----------|
| Boron | ppm | ASTM D5185m | 0 | --- | --- |
| Barium | ppm | ASTM D5185m | <1 | --- | --- |
| Molybdenum | ppm | ASTM D5185m | 0 | --- | --- |
| Manganese | ppm | ASTM D5185m | 0 | --- | --- |
| Magnesium | ppm | ASTM D5185m | 0 | --- | --- |
| Calcium | ppm | ASTM D5185m | 0 | --- | --- |
| Phosphorus | ppm | ASTM D5185m | 463 | --- | --- |
| Zinc | ppm | ASTM D5185m | 0 | --- | --- |
| Sulfur | ppm | ASTM D5185m | 478 | --- | --- |

CONTAMINANTS

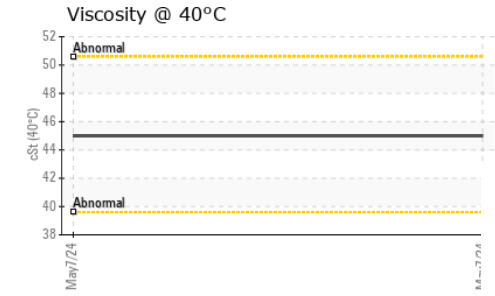
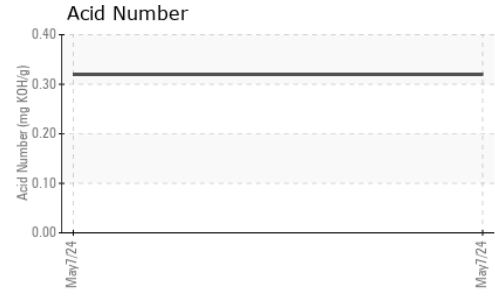
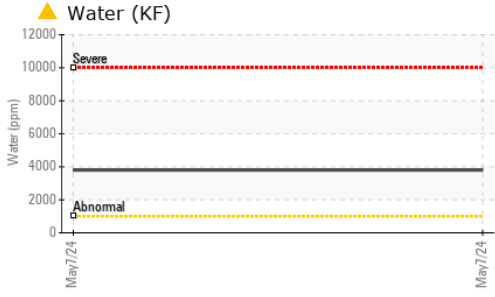
| | method | limit/base | current | history1 | history2 |
|-----------|--------|------------------|----------------|----------|----------|
| Silicon | ppm | ASTM D5185m >20 | 2 | --- | --- |
| Sodium | ppm | ASTM D5185m | 3 | --- | --- |
| Potassium | ppm | ASTM D5185m >20 | 0 | --- | --- |
| Water | % | ASTM D6304 >0.1 | ▲ 0.380 | --- | --- |
| ppm Water | ppm | ASTM D6304 >1000 | ▲ 3800 | --- | --- |

FLUID DEGRADATION

| | method | limit/base | current | history1 | history2 |
|------------------|----------|------------|-------------|----------|----------|
| Acid Number (AN) | mg KOH/g | ASTM D8045 | 0.32 | --- | --- |



OIL ANALYSIS REPORT



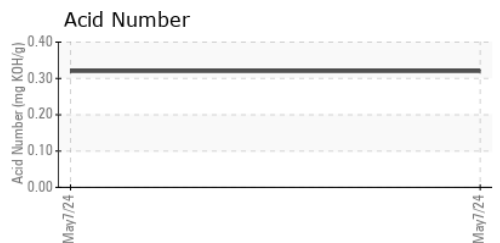
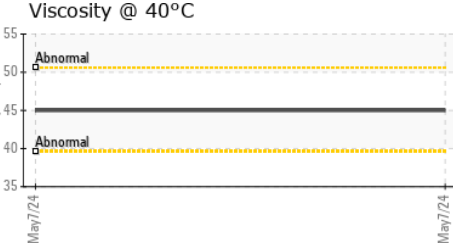
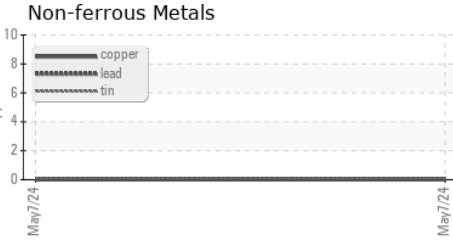
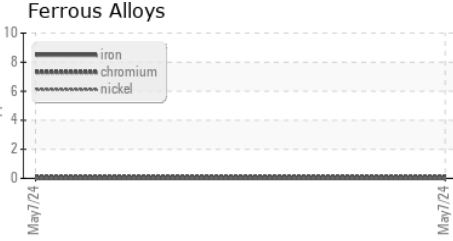
| VISUAL | method | limit/base | current | history1 | history2 | |
|------------------|--------|------------|---------|----------|----------|-----|
| White Metal | scalar | *Visual | NONE | NONE | --- | --- |
| Yellow Metal | scalar | *Visual | NONE | NONE | --- | --- |
| Precipitate | scalar | *Visual | NONE | NONE | --- | --- |
| Silt | scalar | *Visual | NONE | NONE | --- | --- |
| Debris | scalar | *Visual | NONE | ▲ MODER | --- | --- |
| Sand/Dirt | scalar | *Visual | NONE | NONE | --- | --- |
| Appearance | scalar | *Visual | NORML | ● HAZY | --- | --- |
| Odor | scalar | *Visual | NORML | NORML | --- | --- |
| Emulsified Water | scalar | *Visual | >0.1 | ▲ 0.2% | --- | --- |
| Free Water | scalar | *Visual | | NEG | --- | --- |

| FLUID PROPERTIES | method | limit/base | current | history1 | history2 |
|------------------|--------|------------|---------|----------|----------|
| Visc @ 40°C | cSt | ASTM D445 | 45.0 | --- | --- |

| SAMPLE IMAGES | method | limit/base | current | history1 | history2 |
|---------------|--------|------------|---------|----------|----------|
|---------------|--------|------------|---------|----------|----------|

| | | | | | |
|--------|--|--|--|----------|----------|
| Color | | | | no image | no image |
| Bottom | | | | no image | no image |

GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0921312 **Received** : 14 May 2024
Lab Number : 06178677 **Tested** : 16 May 2024
Unique Number : 11030003 **Diagnosed** : 16 May 2024 - Don Baldrige
Test Package : IND 2 (Additional Tests: KF)

Rochelle Foods - PRE
 1001 South Main, P.O. Box 45
 Rochelle, IL
 US 61068
 Contact: JAMES ROBINSON III
 jrobinson3@hormel.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T: (815)562-4147