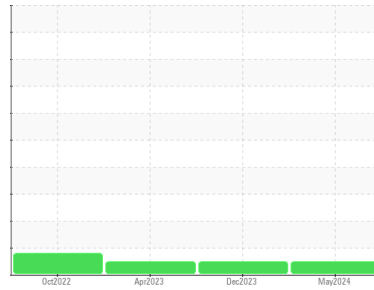




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Area

HOTLINE/120 MILL

Machine Id

120 STAND 3A GEN WEST BRG 1415-035-0182

Component

Bearing

Fluid

ROYAL PURPLE SYNFLM GT 68 (25 GAL)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

| method | limit/base | current | history1 | history2 |
|---------------|-------------|--------------------|-------------|-------------|
| Sample Number | Client Info | KFS0004652 | KFS0002507 | KFS0003468 |
| Sample Date | Client Info | 10 May 2024 | 20 Dec 2023 | 17 Apr 2023 |
| Machine Age | hrs | Client Info | 0 | 0 |
| Oil Age | hrs | Client Info | 0 | 0 |
| Oil Changed | Client Info | N/A | N/A | N/A |
| Sample Status | | NORMAL | NORMAL | NORMAL |

WEAR METALS

| method | limit/base | current | history1 | history2 | | |
|----------|------------|-------------|----------|--------------|----|----|
| Iron | ppm | ASTM D5185m | >20 | 0 | <1 | 0 |
| Chromium | ppm | ASTM D5185m | >20 | <1 | <1 | 0 |
| Nickel | ppm | ASTM D5185m | >20 | 0 | 0 | <1 |
| Titanium | ppm | ASTM D5185m | | 0 | 0 | 0 |
| Silver | ppm | ASTM D5185m | | 0 | 0 | 0 |
| Aluminum | ppm | ASTM D5185m | >20 | 0 | 2 | <1 |
| Lead | ppm | ASTM D5185m | >20 | 12 | 11 | 8 |
| Copper | ppm | ASTM D5185m | >20 | 0 | <1 | <1 |
| Tin | ppm | ASTM D5185m | >20 | 1 | 0 | <1 |
| Vanadium | ppm | ASTM D5185m | | 0 | 0 | 0 |
| Cadmium | ppm | ASTM D5185m | | 0 | 0 | 0 |

ADDITIVES

| method | limit/base | current | history1 | history2 | |
|------------|------------|-------------|----------|--------------|-------|
| Boron | ppm | ASTM D5185m | | 0 | 0 |
| Barium | ppm | ASTM D5185m | | 1 | 0 |
| Molybdenum | ppm | ASTM D5185m | | 0 | 0 |
| Manganese | ppm | ASTM D5185m | | 0 | 0 |
| Magnesium | ppm | ASTM D5185m | 90 | 83 | 91 |
| Calcium | ppm | ASTM D5185m | | 3 | 2 |
| Phosphorus | ppm | ASTM D5185m | | 2 | 30 |
| Zinc | ppm | ASTM D5185m | | 0 | 0 |
| Sulfur | ppm | ASTM D5185m | | 22007 | 19141 |

CONTAMINANTS

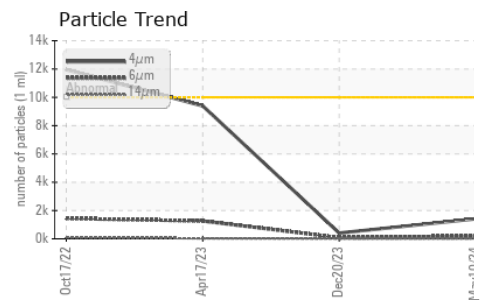
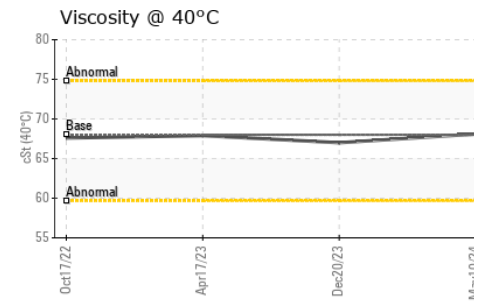
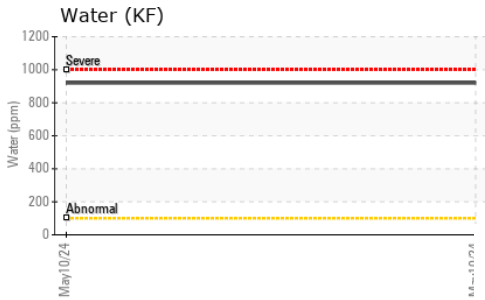
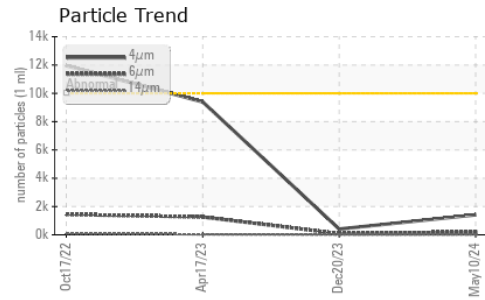
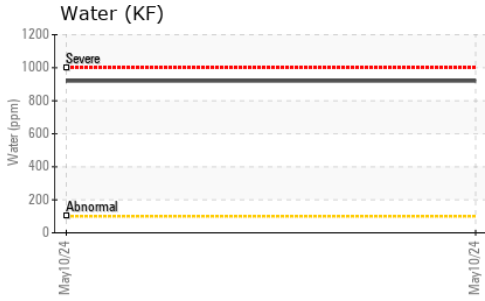
| method | limit/base | current | history1 | history2 | |
|-----------|------------|-------------|----------|--------------|-----|
| Silicon | ppm | ASTM D5185m | >15 | 0 | 1 |
| Sodium | ppm | ASTM D5185m | | <1 | <1 |
| Potassium | ppm | ASTM D5185m | >20 | 0 | 2 |
| Water | % | ASTM D6304 | >2 | 0.092 | --- |
| ppm Water | ppm | ASTM D6304 | | 920 | --- |

FLUID CLEANLINESS

| method | limit/base | current | history1 | history2 |
|-----------------|--------------|-----------|-----------------|----------|
| Particles >4µm | ASTM D7647 | >10000 | 1413 | 408 |
| Particles >6µm | ASTM D7647 | >2500 | 201 | 86 |
| Particles >14µm | ASTM D7647 | >160 | 18 | 12 |
| Particles >21µm | ASTM D7647 | >40 | 4 | 3 |
| Particles >38µm | ASTM D7647 | >10 | 0 | 0 |
| Particles >71µm | ASTM D7647 | >3 | 0 | 0 |
| Oil Cleanliness | ISO 4406 (c) | >20/18/14 | 18/15/11 | 16/14/11 |

FLUID DEGRADATION

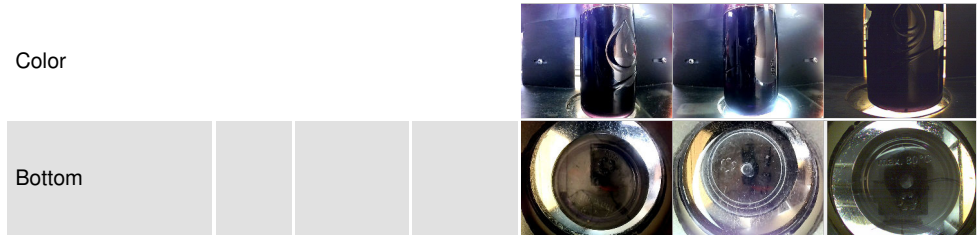
| method | limit/base | current | history1 | history2 |
|------------------|------------|------------|----------|-------------|
| Acid Number (AN) | mg KOH/g | ASTM D8045 | | 0.32 |



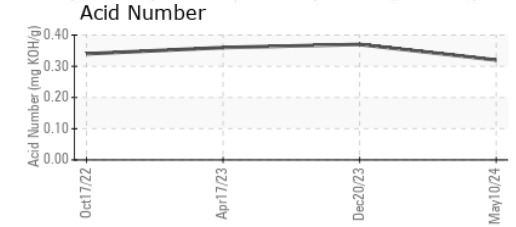
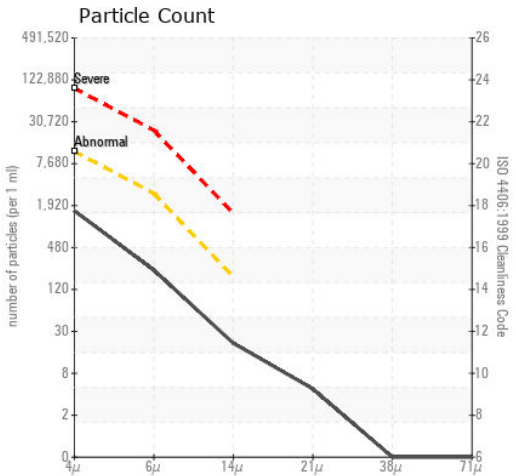
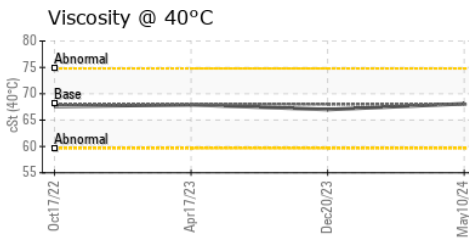
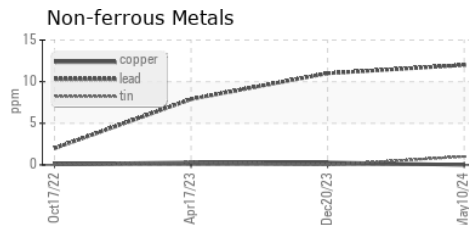
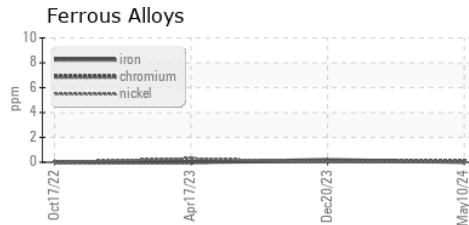
| VISUAL | method | limit/base | current | history1 | history2 |
|------------------|--------|------------|---------|----------|----------|
| White Metal | scalar | *Visual | NONE | NONE | NONE |
| Yellow Metal | scalar | *Visual | NONE | NONE | NONE |
| Precipitate | scalar | *Visual | NONE | NONE | NONE |
| Silt | scalar | *Visual | NONE | NONE | NONE |
| Debris | scalar | *Visual | NONE | NONE | NONE |
| Sand/Dirt | scalar | *Visual | NONE | NONE | NONE |
| Appearance | scalar | *Visual | NORML | NORML | NORML |
| Odor | scalar | *Visual | NORML | NORML | NORML |
| Emulsified Water | scalar | *Visual | >2 | 0.2% | NEG |
| Free Water | scalar | *Visual | | NEG | NEG |

| FLUID PROPERTIES | method | limit/base | current | history1 | history2 |
|------------------|--------|--------------|---------|----------|----------|
| Visc @ 40°C | cSt | ASTM D445 68 | 68.1 | 67.0 | 67.9 |

| SAMPLE IMAGES | method | limit/base | current | history1 | history2 |
|---------------|--------|------------|---------|----------|----------|
|---------------|--------|------------|---------|----------|----------|



GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KFS0004652 **Received** : 14 May 2024
Lab Number : 06178688 **Tested** : 20 May 2024
Unique Number : 11030014 **Diagnosed** : 20 May 2024 - Jonathan Hester
Test Package : IND 2 (Additional Tests: KF, PrtCount)

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

CONSTELLIUM
 4805 SECOND STREET
 MUSCLE SHOALS, AL
 US 35661

Contact: Joel Even
 joel.even@constellium.com

T: (256)740-7490

F: