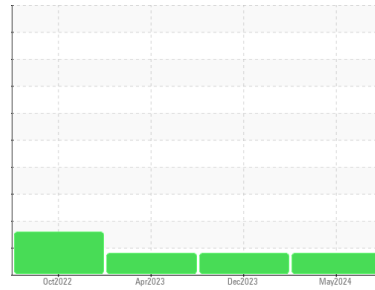




OIL ANALYSIS REPORT

Sample Rating Trend



WEAR



Area

HOTLINE/120 MILL

Machine Id

120 MILL MTR STAND 4 SOUTH BRG 1415-036-0221

Component

South Bearing

Fluid

ROYAL PURPLE SYNFLM GT 68 (30 GAL)

DIAGNOSIS

Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

Wear

The lead level is abnormal. All other component wear rates are normal.

Contamination

The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		KFS0004804	KFS0005147	KFS0003476
Sample Date	Client Info		10 May 2024	19 Dec 2023	17 Apr 2023
Machine Age	hrs	Client Info	0	0	0
Oil Age	hrs	Client Info	0	0	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			ABNORMAL	ABNORMAL	ABNORMAL

CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>2	NEG	NEG	NEG

WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	0	0
Chromium	ppm	ASTM D5185m	>20	<1	<1
Nickel	ppm	ASTM D5185m	>20	0	0
Titanium	ppm	ASTM D5185m		0	0
Silver	ppm	ASTM D5185m		0	0
Aluminum	ppm	ASTM D5185m	>20	0	2
Lead	ppm	ASTM D5185m	>20	▲ 40	▲ 31
Copper	ppm	ASTM D5185m	>20	0	<1
Tin	ppm	ASTM D5185m	>20	<1	0
Vanadium	ppm	ASTM D5185m		0	0
Cadmium	ppm	ASTM D5185m		0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0
Barium	ppm	ASTM D5185m		<1	0
Molybdenum	ppm	ASTM D5185m		0	0
Manganese	ppm	ASTM D5185m		0	<1
Magnesium	ppm	ASTM D5185m	90	85	94
Calcium	ppm	ASTM D5185m		<1	2
Phosphorus	ppm	ASTM D5185m		0	33
Zinc	ppm	ASTM D5185m		0	0
Sulfur	ppm	ASTM D5185m		21951	20827

CONTAMINANTS

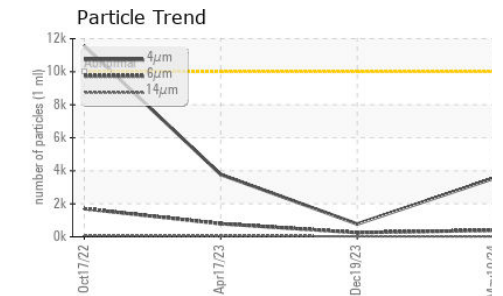
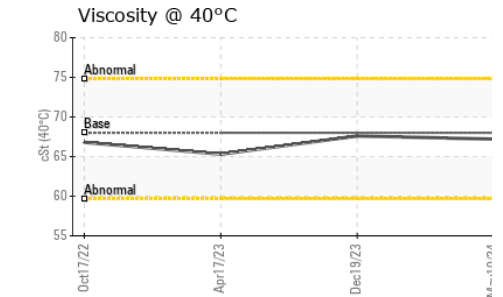
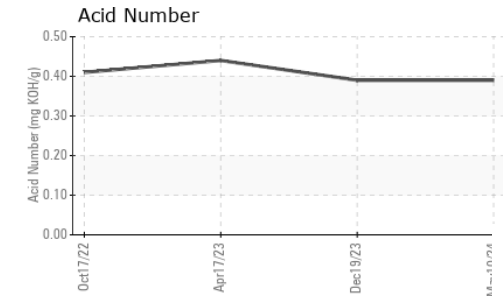
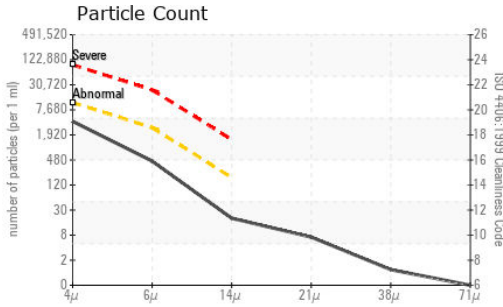
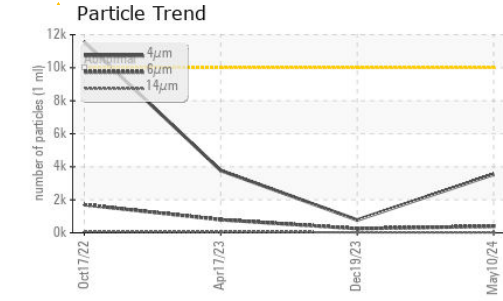
	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	0	1
Sodium	ppm	ASTM D5185m		2	2
Potassium	ppm	ASTM D5185m	>20	0	1

FLUID CLEANLINESS

	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>10000	3547	777	3775
Particles >6µm	ASTM D7647	>2500	396	254	795
Particles >14µm	ASTM D7647	>160	17	27	54
Particles >21µm	ASTM D7647	>40	6	7	25
Particles >38µm	ASTM D7647	>10	1	0	3
Particles >71µm	ASTM D7647	>3	0	0	0
Oil Cleanliness	ISO 4406 (c)	>20/18/14	19/16/11	17/15/12	19/17/13

FLUID DEGRADATION

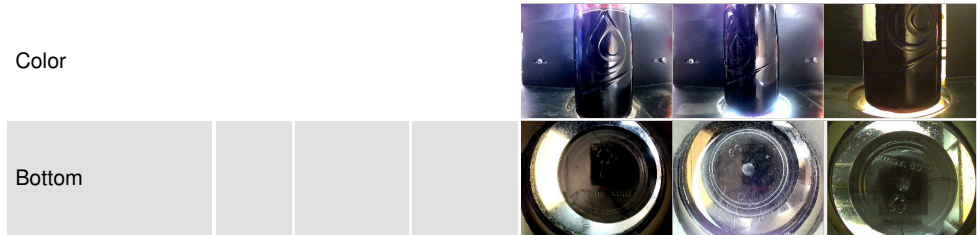
	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.39	0.39



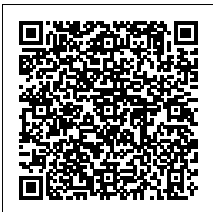
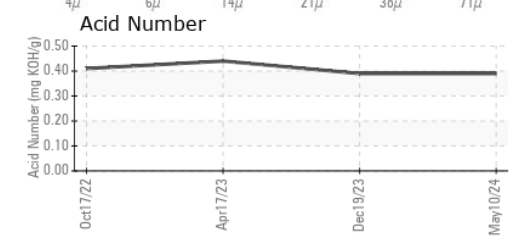
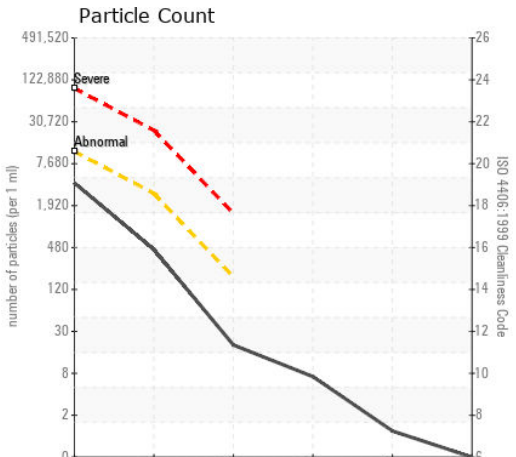
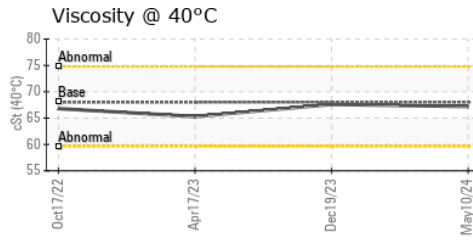
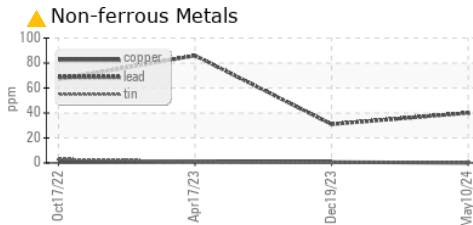
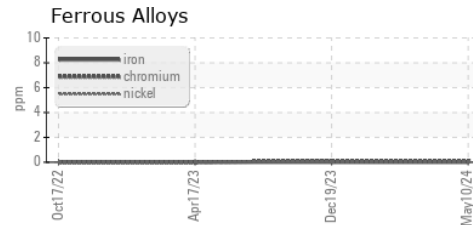
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 68	67.2	67.6	65.3

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KFS0004804 **Received** : 14 May 2024
Lab Number : 06178694 **Tested** : 15 May 2024
Unique Number : 11030020 **Diagnosed** : 16 May 2024 - Don Baldrige
Test Package : IND 2 (Additional Tests: PrtCount)

CONSTELLIUM
 4805 SECOND STREET
 MUSCLE SHOALS, AL
 US 35661
 Contact: Joel Even
 joel.even@constellium.com
 T: (256)740-7490
 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)