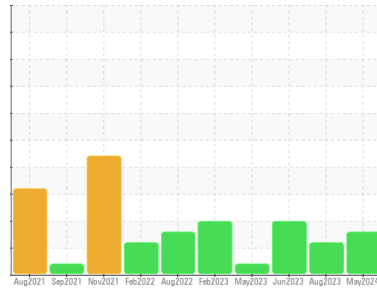




# OIL ANALYSIS REPORT

Sample Rating Trend



ISO



Machine Id  
**B66914 - PRECOOK (S/N 02012003)**

Component  
**Vacuum Pump**  
Fluid  
{not provided} (--- GAL)

## DIAGNOSIS

### Recommendation

We recommend you service the filters on this component. Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is a high amount of particulates present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>WC0921324</b>	WC0820492	WC0814157
Sample Date	Client Info		<b>03 May 2024</b>	01 Aug 2023	14 Jun 2023
Machine Age	hrs	Client Info	<b>0</b>	0	0
Oil Age	hrs	Client Info	<b>0</b>	0	0
Oil Changed	Client Info		<b>N/A</b>	N/A	N/A
Sample Status			<b>ABNORMAL</b>	ATTENTION	ABNORMAL

## CONTAMINATION

	method	limit/base	current	history1	history2
Water	WC Method	>.1	<b>NEG</b>	NEG	NEG

## WEAR METALS

	method	limit/base	current	history1	history2	
Iron	ppm	ASTM D5185m	>20	<b>0</b>	0	0
Chromium	ppm	ASTM D5185m	>20	<b>&lt;1</b>	0	0
Nickel	ppm	ASTM D5185m	>20	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m		<b>0</b>	0	0
Silver	ppm	ASTM D5185m		<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m	>20	<b>0</b>	<1	1
Lead	ppm	ASTM D5185m	>20	<b>&lt;1</b>	0	0
Copper	ppm	ASTM D5185m	>20	<b>0</b>	0	0
Tin	ppm	ASTM D5185m	>20	<b>&lt;1</b>	0	0
Vanadium	ppm	ASTM D5185m		<b>0</b>	<1	0
Cadmium	ppm	ASTM D5185m		<b>0</b>	0	0

## ADDITIVES

	method	limit/base	current	history1	history2	
Boron	ppm	ASTM D5185m		<b>0</b>	0	0
Barium	ppm	ASTM D5185m		<b>&lt;1</b>	0	4
Molybdenum	ppm	ASTM D5185m		<b>0</b>	0	0
Manganese	ppm	ASTM D5185m		<b>0</b>	0	0
Magnesium	ppm	ASTM D5185m		<b>4</b>	<1	<1
Calcium	ppm	ASTM D5185m		<b>0</b>	0	8
Phosphorus	ppm	ASTM D5185m		<b>97</b>	337	90
Zinc	ppm	ASTM D5185m		<b>0</b>	0	8
Sulfur	ppm	ASTM D5185m		<b>160</b>	416	121

## CONTAMINANTS

	method	limit/base	current	history1	history2	
Silicon	ppm	ASTM D5185m	>15	<b>6</b>	2	<1
Sodium	ppm	ASTM D5185m		<b>7</b>	0	0
Potassium	ppm	ASTM D5185m	>20	<b>2</b>	0	0

## FLUID CLEANLINESS

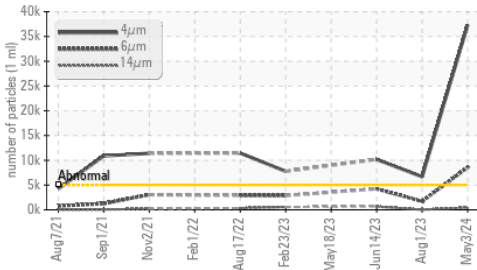
	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	<b>▲ 37282</b>	● 6673	▲ 10183
Particles >6µm	ASTM D7647	>1300	<b>▲ 8555</b>	● 1690	▲ 4236
Particles >14µm	ASTM D7647	>160	<b>▲ 440</b>	19	▲ 662
Particles >21µm	ASTM D7647	>40	<b>46</b>	1	▲ 114
Particles >38µm	ASTM D7647	>10	<b>1</b>	0	0
Particles >71µm	ASTM D7647	>3	<b>1</b>	0	0
Oil Cleanliness	ISO 4406 (c)	>19/17/14	<b>▲ 22/20/16</b>	● 20/18/11	▲ 21/19/17

## FLUID DEGRADATION

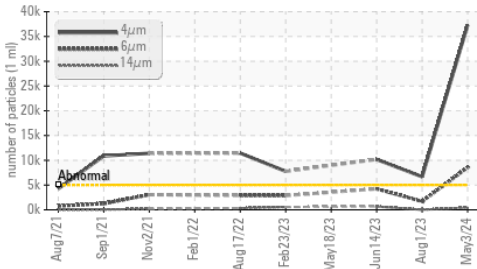
	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	<b>1.11</b>	0.19	0.05

# OIL ANALYSIS REPORT

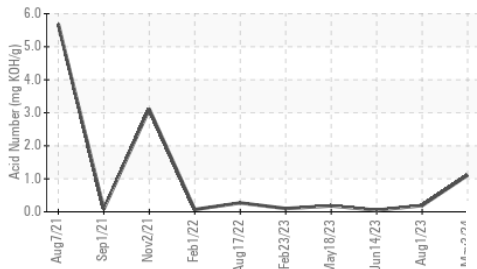
▲ Particle Trend



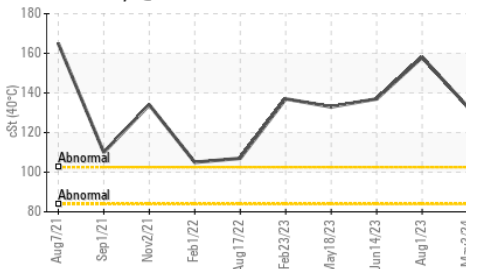
▲ Particle Trend



Acid Number



Viscosity @ 40°C



VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>.1	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	133	158	137

SAMPLE IMAGES

Color

Bottom

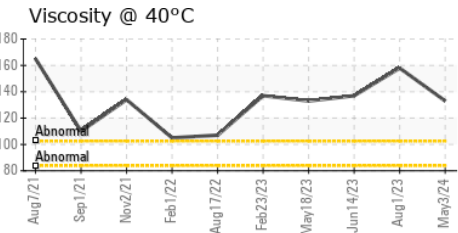
GRAPHS

Ferrous Alloys

Non-ferrous Metals

▲ Particle Count

Acid Number



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : WC0921324 **Received** : 14 May 2024  
**Lab Number** : 06178697 **Tested** : 15 May 2024  
**Unique Number** : 11030023 **Diagnosed** : 16 May 2024 - Angela Borella  
**Test Package** : IND 2 ( Additional Tests: PrtCount )

**HORMEL FOODS-BELOIT**  
 3000 KENNEDY DRIVE  
 BELOIT, WI  
 US 53511  
 Contact: Craig Bennett  
 cabennett@hormel.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012) F: (608)365-8322