

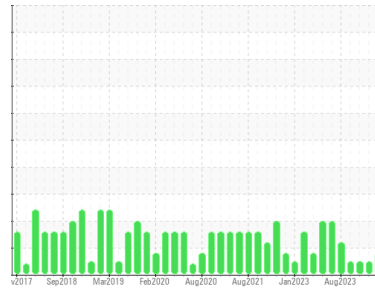


# OIL ANALYSIS REPORT



Machine Id  
**CATERPILLAR D10T 15105048 (S/N CCAT0D10THRJG01478)**  
 Component  
**Hydraulic System**  
 Fluid  
**CAT TDTO 10W (--- GAL)**

Sample Rating Trend



## DIAGNOSIS

### Recommendation

Oil and filter change at the time of sampling has been noted. No corrective action is recommended at this time. Resample at the next service interval to monitor.

### Wear

The copper level is abnormal. All other component wear rates are normal.

### Contamination

The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

| method        | limit/base  | current            | history1    | history2    |
|---------------|-------------|--------------------|-------------|-------------|
| Sample Number | Client Info | <b>RP0036869</b>   | RP0036204   | RP0036194   |
| Sample Date   | Client Info | <b>07 May 2024</b> | 19 Dec 2023 | 08 Nov 2023 |
| Machine Age   | hrs         | <b>70999</b>       | 70375       | 70115       |
| Oil Age       | hrs         | <b>565</b>         | 590         | 330         |
| Oil Changed   | Client Info | <b>Changed</b>     | Not Changd  | Not Changed |
| Sample Status |             | <b>ABNORMAL</b>    | NORMAL      | NORMAL      |

## WEAR METALS

| method   | limit/base | current         | history1     | history2 |    |
|----------|------------|-----------------|--------------|----------|----|
| Iron     | ppm        | ASTM D5185m >20 | <b>0</b>     | 0        | 0  |
| Chromium | ppm        | ASTM D5185m >10 | <b>&lt;1</b> | 0        | 0  |
| Nickel   | ppm        | ASTM D5185m >10 | <b>0</b>     | 0        | 0  |
| Titanium | ppm        | ASTM D5185m     | <b>0</b>     | 0        | <1 |
| Silver   | ppm        | ASTM D5185m     | <b>0</b>     | 0        | 0  |
| Aluminum | ppm        | ASTM D5185m >10 | <b>0</b>     | 0        | 0  |
| Lead     | ppm        | ASTM D5185m >10 | <b>0</b>     | 0        | 0  |
| Copper   | ppm        | ASTM D5185m >75 | <b>▲ 130</b> | 6        | 6  |
| Tin      | ppm        | ASTM D5185m >10 | <b>&lt;1</b> | 0        | 0  |
| Vanadium | ppm        | ASTM D5185m     | <b>0</b>     | 0        | <1 |
| Cadmium  | ppm        | ASTM D5185m     | <b>0</b>     | 0        | 0  |

## ADDITIVES

| method     | limit/base | current          | history1   | history2 |     |
|------------|------------|------------------|------------|----------|-----|
| Boron      | ppm        | ASTM D5185m      | <b>0</b>   | 0        | 0   |
| Barium     | ppm        | ASTM D5185m      | <b>1</b>   | 0        | 0   |
| Molybdenum | ppm        | ASTM D5185m      | <b>0</b>   | 0        | 0   |
| Manganese  | ppm        | ASTM D5185m      | <b>0</b>   | 0        | 0   |
| Magnesium  | ppm        | ASTM D5185m      | <b>6</b>   | 0        | 0   |
| Calcium    | ppm        | ASTM D5185m 2980 | <b>104</b> | 45       | 35  |
| Phosphorus | ppm        | ASTM D5185m 1100 | <b>513</b> | 287      | 298 |
| Zinc       | ppm        | ASTM D5185m 1270 | <b>641</b> | 393      | 369 |

## CONTAMINANTS

| method    | limit/base | current          | history1     | history2 |       |
|-----------|------------|------------------|--------------|----------|-------|
| Silicon   | ppm        | ASTM D5185m >20  | <b>&lt;1</b> | <1       | 1     |
| Sodium    | ppm        | ASTM D5185m      | <b>1</b>     | 4        | 5     |
| Potassium | ppm        | ASTM D5185m >20  | <b>0</b>     | 0        | 0     |
| Water     | %          | ASTM D6304 >0.1  | <b>0.011</b> | 0.013    | 0.010 |
| ppm Water | ppm        | ASTM D6304 >1000 | <b>115</b>   | 131      | 107   |

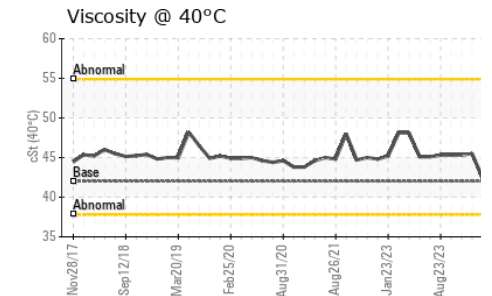
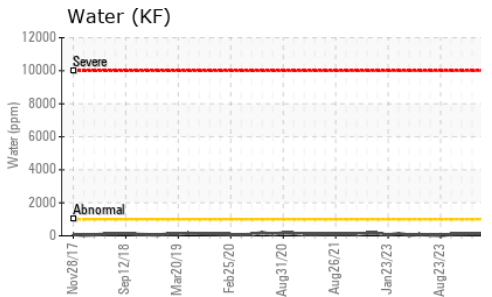
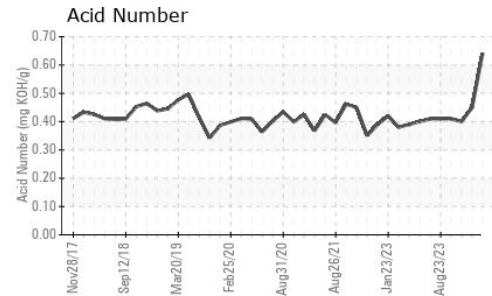
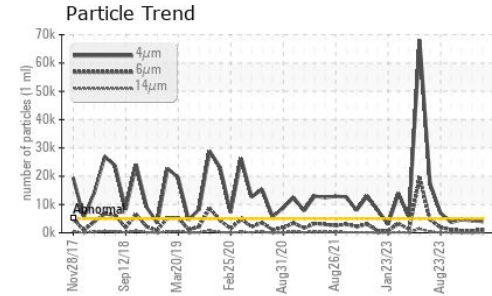
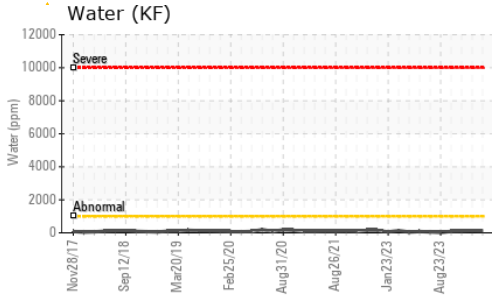
## FLUID CLEANLINESS

| method          | limit/base             | current         | history1 | history2 |
|-----------------|------------------------|-----------------|----------|----------|
| Particles >4µm  | ASTM D7647 >5000       | <b>3965</b>     | 4301     | 4623     |
| Particles >6µm  | ASTM D7647 >1300       | <b>1039</b>     | 707      | 692      |
| Particles >14µm | ASTM D7647 >160        | <b>75</b>       | 49       | 50       |
| Particles >21µm | ASTM D7647 >40         | <b>20</b>       | 14       | 17       |
| Particles >38µm | ASTM D7647 >10         | <b>1</b>        | 1        | 1        |
| Particles >71µm | ASTM D7647 >3          | <b>0</b>        | 0        | 0        |
| Oil Cleanliness | ISO 4406 (c) >19/17/14 | <b>19/17/13</b> | 19/17/13 | 19/17/13 |

## FLUID DEGRADATION

| method           | limit/base | current    | history1    | history2 |      |
|------------------|------------|------------|-------------|----------|------|
| Acid Number (AN) | mg KOH/g   | ASTM D8045 | <b>0.64</b> | 0.45     | 0.40 |

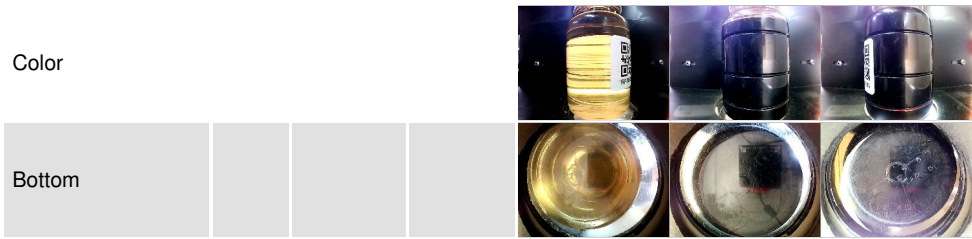
# OIL ANALYSIS REPORT



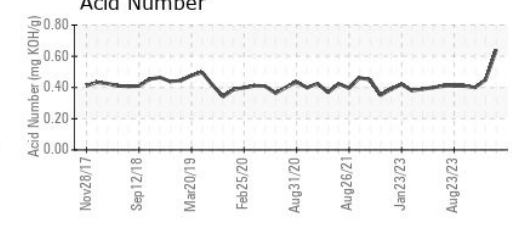
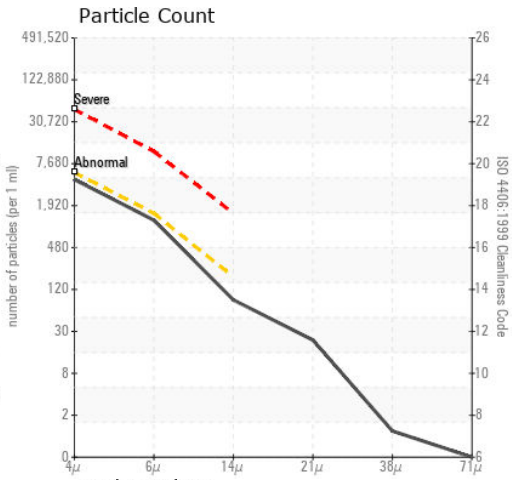
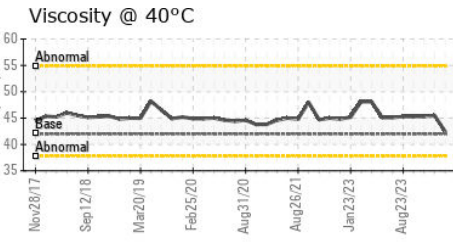
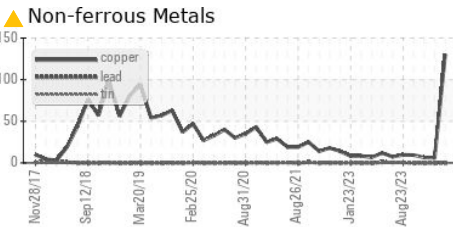
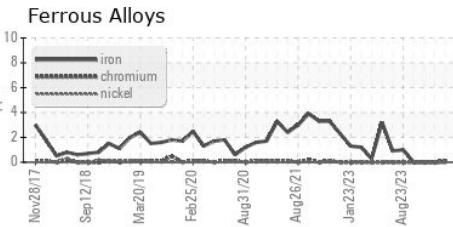
| VISUAL           | method | limit/base | current | history1     | history2 |
|------------------|--------|------------|---------|--------------|----------|
| White Metal      | scalar | *Visual    | NONE    | <b>NONE</b>  | NONE     |
| Yellow Metal     | scalar | *Visual    | NONE    | <b>NONE</b>  | NONE     |
| Precipitate      | scalar | *Visual    | NONE    | <b>NONE</b>  | NONE     |
| Silt             | scalar | *Visual    | NONE    | <b>NONE</b>  | NONE     |
| Debris           | scalar | *Visual    | NONE    | <b>NONE</b>  | NONE     |
| Sand/Dirt        | scalar | *Visual    | NONE    | <b>NONE</b>  | NONE     |
| Appearance       | scalar | *Visual    | NORML   | <b>NORML</b> | NORML    |
| Odor             | scalar | *Visual    | NORML   | <b>NORML</b> | NORML    |
| Emulsified Water | scalar | *Visual    | >0.1    | <b>NEG</b>   | NEG      |
| Free Water       | scalar | *Visual    |         | <b>NEG</b>   | NEG      |

| FLUID PROPERTIES | method | limit/base | current | history1    | history2 |
|------------------|--------|------------|---------|-------------|----------|
| Visc @ 40°C      | cSt    | ASTM D445  | 42.0    | <b>42.4</b> | 45.5     |

| SAMPLE IMAGES | method | limit/base | current | history1 | history2 |
|---------------|--------|------------|---------|----------|----------|
|---------------|--------|------------|---------|----------|----------|



## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : RP0036869  
**Lab Number** : 06178725  
**Unique Number** : 11030051  
**Test Package** : IND 2

**Received** : 14 May 2024  
**Tested** : 15 May 2024  
**Diagnosed** : 16 May 2024 - Don Baldrige

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To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)