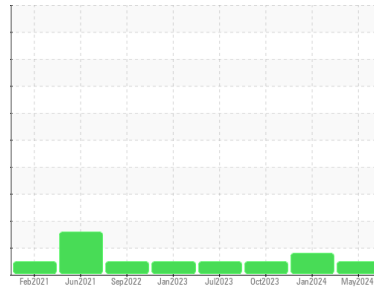




# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Area  
**BOILERS**  
 Machine Id  
**AC 2 (S/N U28222)**  
 Component  
**Air Compressor**  
 Fluid  
**USPI MAX FG AIR 46 (9 GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>USPM36139</b>	USPM30934	USPM25503
Sample Date	Client Info		<b>03 May 2024</b>	29 Jan 2024	25 Oct 2023
Machine Age	hrs	Client Info	<b>48544</b>	48536	48507
Oil Age	hrs	Client Info	<b>3481</b>	3473	3444
Oil Changed	Client Info		<b>N/A</b>	N/A	Not Changd
Sample Status			<b>NORMAL</b>	ATTENTION	NORMAL

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >50	<1	0	0
Chromium	ppm	ASTM D5185m >4	<1	0	<1
Nickel	ppm	ASTM D5185m >4	0	0	0
Titanium	ppm	ASTM D5185m	<1	<1	0
Silver	ppm	ASTM D5185m	0	0	0
Aluminum	ppm	ASTM D5185m >10	1	0	2
Lead	ppm	ASTM D5185m >20	0	0	0
Copper	ppm	ASTM D5185m >40	<1	0	0
Tin	ppm	ASTM D5185m >5	<1	<1	0
Vanadium	ppm	ASTM D5185m	<1	<1	0
Cadmium	ppm	ASTM D5185m	<1	0	0

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 0	0	0	0
Barium	ppm	ASTM D5185m 0	0	0	0
Molybdenum	ppm	ASTM D5185m 0	<1	0	0
Manganese	ppm	ASTM D5185m	0	0	0
Magnesium	ppm	ASTM D5185m 0	<1	0	<1
Calcium	ppm	ASTM D5185m 0	0	0	<1
Phosphorus	ppm	ASTM D5185m 0	0	0	0
Zinc	ppm	ASTM D5185m 0	2	0	0
Sulfur	ppm	ASTM D5185m 0	0	0	0

## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >25	2	1	2
Sodium	ppm	ASTM D5185m	<1	<1	0
Potassium	ppm	ASTM D5185m >20	2	0	1
Water	%	ASTM D6304 >0.6	<b>0.012</b>	0.010	0.011
ppm Water	ppm	ASTM D6304 >6000	<b>122</b>	104	114.7

## FLUID CLEANLINESS

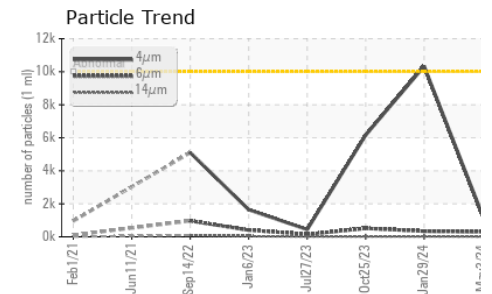
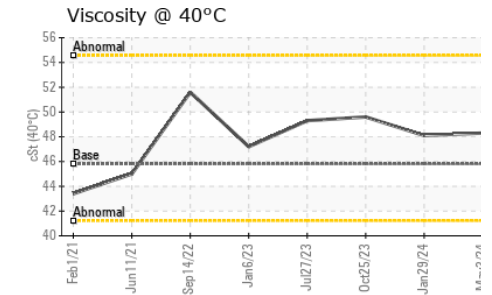
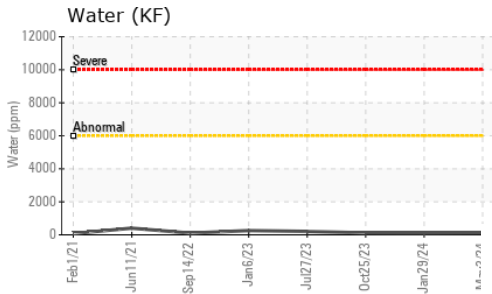
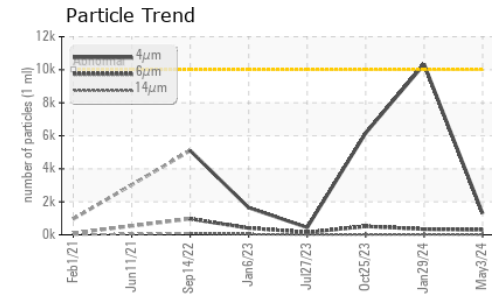
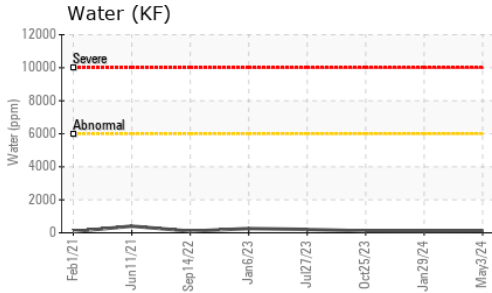
	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>10000	<b>1296</b>	10331	6162
Particles >6µm	ASTM D7647	>2500	<b>306</b>	341	514
Particles >14µm	ASTM D7647	>640	<b>13</b>	20	19
Particles >21µm	ASTM D7647	>160	<b>2</b>	5	5
Particles >38µm	ASTM D7647	>40	<b>0</b>	0	0
Particles >71µm	ASTM D7647	>10	<b>0</b>	0	0
Oil Cleanliness	ISO 4406 (c)	>20/18/16	<b>17/15/11</b>	21/16/11	20/16/11

## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.16	<b>0.19</b>	0.19	0.23



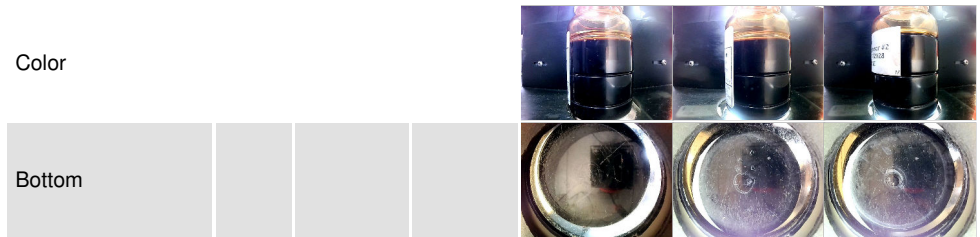
# OIL ANALYSIS REPORT



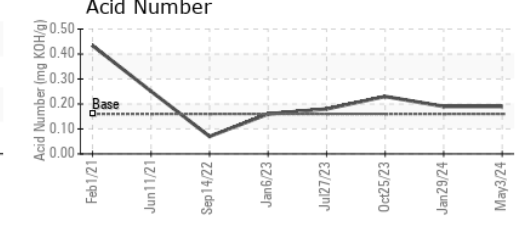
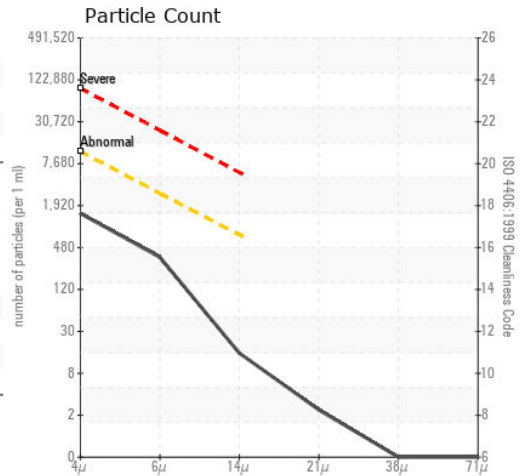
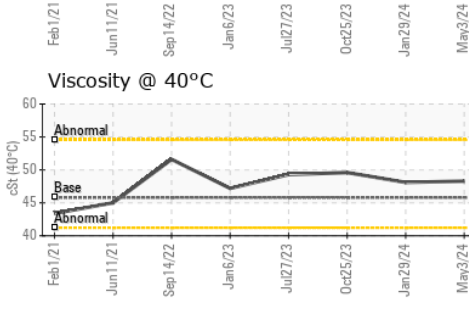
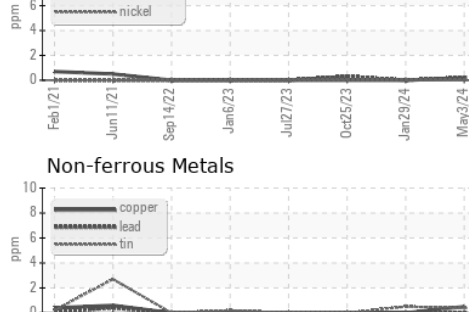
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.6	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	45.8	48.3	48.1

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
 Sample No. : USPM36139  
 Lab Number : 06178786  
 Unique Number : 11030112  
 Test Package : IND 2  
 Received : 14 May 2024  
 Tested : 15 May 2024  
 Diagnosed : 16 May 2024 - Doug Bogart

KraftHeinz - Escalon - Plant 8384  
 1905 MCHENRY  
 ESCALON, CA  
 US 95320  
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:  
F: