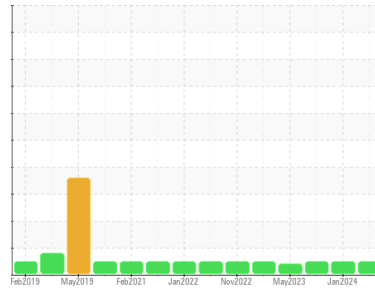




# OIL ANALYSIS REPORT

Sample Rating Trend



**NORMAL**



Machine Id  
**16 BUSCH RP-1 (S/N 5547609)**  
 Component  
**Pump**  
 Fluid  
**USPI VAC 100 (--- GAL)**

## DIAGNOSIS

### Recommendation

Resample at the next service interval to monitor.

### Wear

All component wear rates are normal.

### Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>USPM36149</b>	USPM30676	USPM29834
Sample Date	Client Info		<b>13 May 2024</b>	17 Jan 2024	02 Oct 2023
Machine Age	hrs	Client Info	<b>0</b>	0	0
Oil Age	hrs	Client Info	<b>0</b>	0	0
Oil Changed	Client Info		<b>N/A</b>	N/A	N/A
Sample Status			<b>NORMAL</b>	NORMAL	NORMAL

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >90	<b>3</b>	1	3
Chromium	ppm	ASTM D5185m >5	<b>&lt;1</b>	0	0
Nickel	ppm	ASTM D5185m >5	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m >3	<b>&lt;1</b>	0	0
Silver	ppm	ASTM D5185m >3	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m >7	<b>1</b>	0	0
Lead	ppm	ASTM D5185m >12	<b>0</b>	<1	0
Copper	ppm	ASTM D5185m >30	<b>&lt;1</b>	0	<1
Tin	ppm	ASTM D5185m >9	<b>&lt;1</b>	<1	0
Vanadium	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Cadmium	ppm	ASTM D5185m	<b>&lt;1</b>	0	0

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m 0	<b>0</b>	0	0
Barium	ppm	ASTM D5185m 0	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m 0	<b>&lt;1</b>	0	<1
Manganese	ppm	ASTM D5185m	<b>0</b>	0	0
Magnesium	ppm	ASTM D5185m 0	<b>1</b>	0	3
Calcium	ppm	ASTM D5185m 0	<b>4</b>	5	8
Phosphorus	ppm	ASTM D5185m 1800	<b>615</b>	521	464
Zinc	ppm	ASTM D5185m 0	<b>1</b>	0	1
Sulfur	ppm	ASTM D5185m 0	<b>10</b>	0	71

## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >60	<b>20</b>	19	18
Sodium	ppm	ASTM D5185m	<b>1</b>	<1	0
Potassium	ppm	ASTM D5185m >20	<b>2</b>	1	<1
Water	%	ASTM D6304 >.1	<b>0.034</b>	0.011	0.020
ppm Water	ppm	ASTM D6304 >1000	<b>341</b>	119	208.3

## FLUID CLEANLINESS

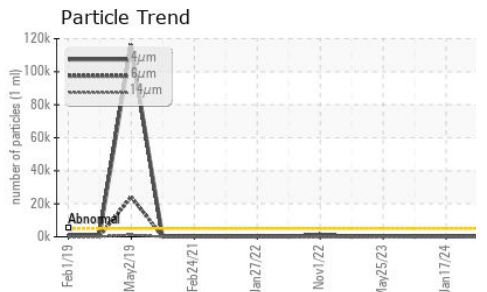
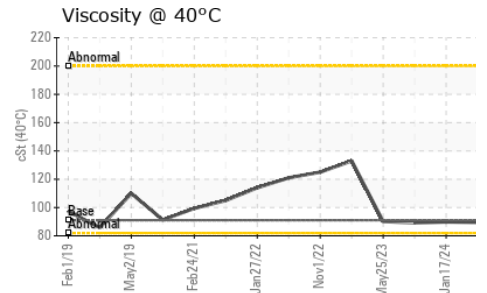
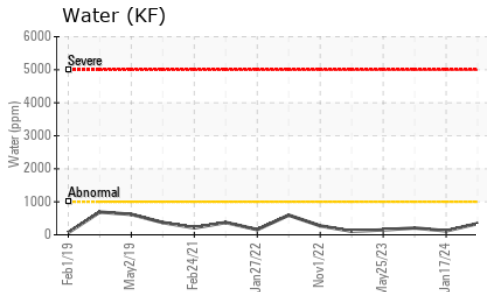
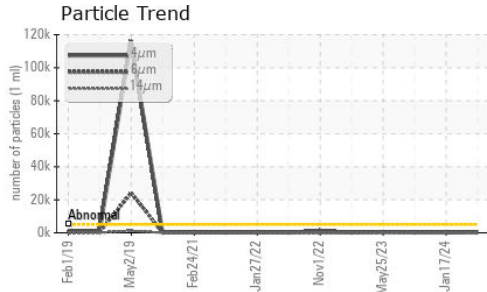
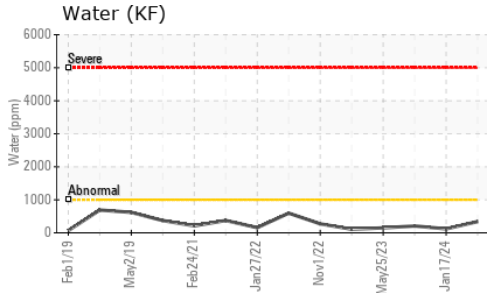
	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>5000	<b>524</b>	213	238
Particles >6µm	ASTM D7647	>1300	<b>97</b>	51	52
Particles >14µm	ASTM D7647	>160	<b>12</b>	11	7
Particles >21µm	ASTM D7647	>40	<b>7</b>	3	3
Particles >38µm	ASTM D7647	>10	<b>3</b>	0	1
Particles >71µm	ASTM D7647	>3	<b>1</b>	0	0
Oil Cleanliness	ISO 4406 (c)	>19/17/14	<b>16/14/11</b>	15/13/11	15/13/10

## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045 0.05	<b>0.19</b>	0.078	0.084



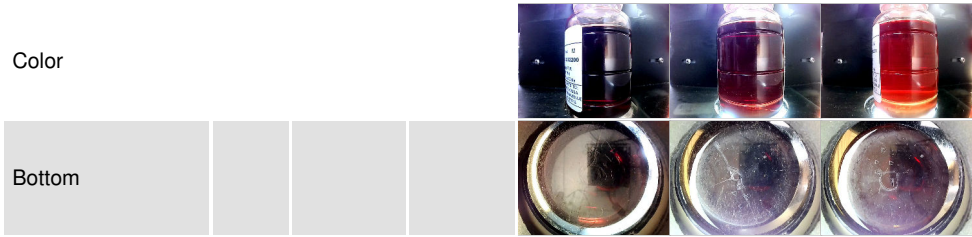
# OIL ANALYSIS REPORT



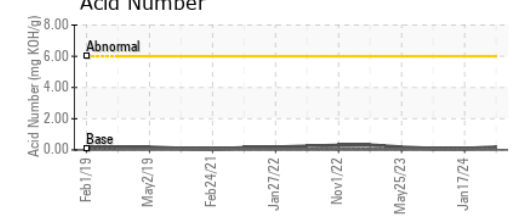
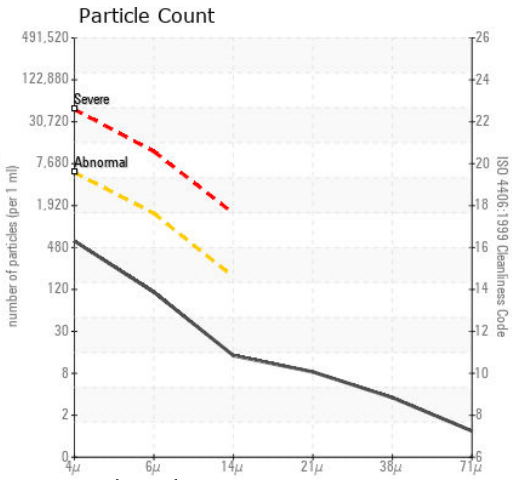
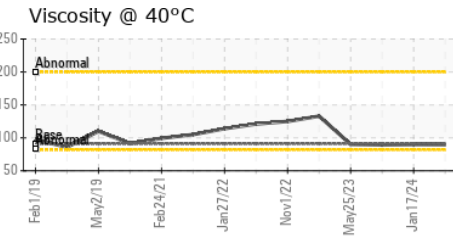
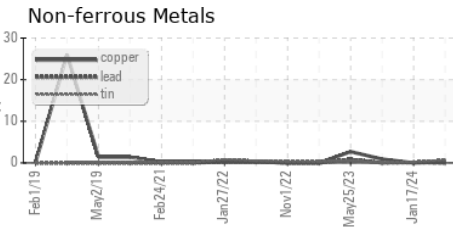
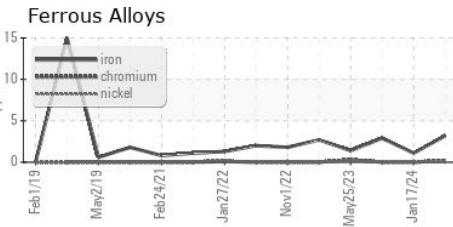
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>.1	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445 91	<b>89.5</b>	89.8	89.2

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : USPM36149      **Received** : 14 May 2024  
**Lab Number** : 06178796      **Tested** : 21 May 2024  
**Unique Number** : 11030122      **Diagnosed** : 21 May 2024 - Doug Bogart  
**Test Package** : IND 2

**SMITHFIELD - LINCOLN**  
 200 S 2ND ST  
 LINCOLN, NE  
 US 68508  
 Contact: Service Manager

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)