

# **OIL ANALYSIS REPORT**

### Machine Id **10 BUSCH L-4 STG-1 (S/N USM121420153)** Component Pump

Fluid USPI VAC 100 (--- GAL)

#### DIAGNOSIS

#### Recommendation

Resample at the next service interval to monitor.

#### Wear

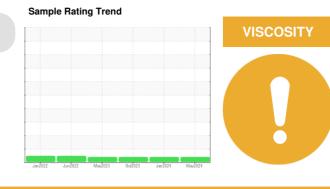
All component wear rates are normal.

#### Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

## Fluid Condition

The oil viscosity is lower than normal. Confirmed. The AN level is acceptable for this fluid.

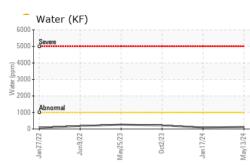


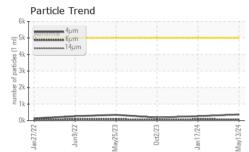
SAMPLE INFORM	<b>IATION</b>	method	limit/base	current	history1	history2
Sample Number		Client Info		USPM36148	USPM30681	USPM29839
Sample Date		Client Info		13 May 2024	17 Jan 2024	02 Oct 2023
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				ATTENTION	ATTENTION	ATTENTION
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>90	1	0	6
Chromium	ppm	ASTM D5185m	>5	<1	0	0
Nickel	ppm	ASTM D5185m	>5	0	0	0
Titanium	ppm	ASTM D5185m	>3	<1	0	0
Silver	ppm	ASTM D5185m	>3	0	0	0
Aluminum	ppm	ASTM D5185m	>7	1	0	<1
Lead	ppm	ASTM D5185m	>12	0	0	0
Copper	ppm	ASTM D5185m	>30	<1	0	<1
Tin	ppm	ASTM D5185m	>9	<1	0	<1
Vanadium	ppm	ASTM D5185m		<1	0	0
Cadmium	ppm	ASTM D5185m		0	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	0	0	0	0
Barium	ppm	ASTM D5185m	0	0	0	2
Molybdenum	ppm	ASTM D5185m	0	<1	0	0
Manganese	ppm	ASTM D5185m		0	0	0
Magnesium	ppm	ASTM D5185m	0	<1	0	<1
Calcium	ppm	ASTM D5185m	0	3	0	<1
Phosphorus	ppm	ASTM D5185m	1800	424	468	643
Zinc	ppm	ASTM D5185m	0	0	0	1
Sulfur	ppm	ASTM D5185m	0	186	69	276
CONTAMINANTS	;	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>60	21	22	33
Sodium	ppm	ASTM D5185m		0	0	<1
Potassium	ppm	ASTM D5185m	>20	1	<1	1
Water	%	ASTM D6304	>.1	0.012	0.009	0.021
ppm Water	ppm	ASTM D6304	>1000	125	91	215.6
FLUID CLEANLIN	IESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	367	265	184
Particles >6µm		ASTM D7647	>1300	65	75	45
Particles >14µm		ASTM D7647	>160	11	8	7
Particles >21µm		ASTM D7647	>40	6	3	3
Particles >38µm		ASTM D7647	>10	1	1	1
Particles >71µm		ASTM D7647	>3	0	1	0
Oil Cleanliness		ISO 4406 (c)	>19/17/14	16/13/11	15/13/10	15/13/10
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.05	0.17	0.087	0.172

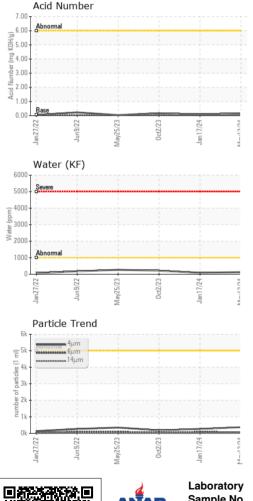
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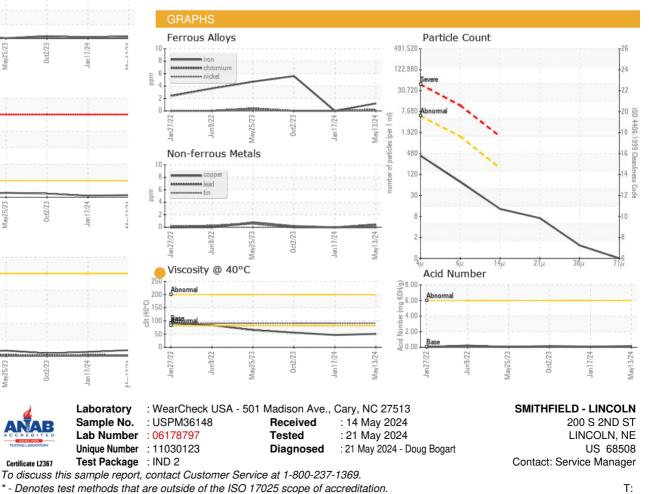
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VISUAL		method	limit/base	current	history1	history2	
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE	
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE	
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE	
Silt	scalar	*Visual	NONE	NONE	NONE	NONE	
Debris	scalar	*Visual	NONE	NONE	NONE	NONE	
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE	
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML	
Odor	scalar	*Visual	NORML	NORML	NORML	NORML	
Emulsified Water	scalar	*Visual	>.1	NEG	NEG	NEG	
Free Water	scalar	*Visual		NEG	NEG	NEG	
FLUID PROPERT	IES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D445	91	<b>6</b> 50.7	46.5	55.71	
SAMPLE IMAGES	;	method	limit/base	current	history1	history2	
Color Color							
Bottom							



Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T: F:

Contact/Location: Service Manager - SMILIN