

## **OIL ANALYSIS REPORT**



#### Machine Id

# C-2 (S/N 28478001000)

**Refrigeration Compressor** 

USPI 1009-68 SC (90 GAL)

#### Recommendation

Resample at the next service interval to monitor.

#### Wear

All component wear rates are normal.

#### Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

### Fluid Condition

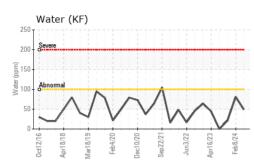
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

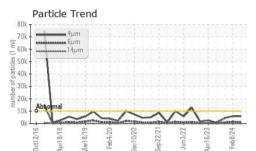
		ct2016 Apr20	18 Mar2019 Feb2020 D	ec2020 Sep2021 Jun2022 Apr202	3 Feb2024	
SAMPLE INFORM		una nationa ni	line it /le e e e		la ta ta mut	biotow.0
	MATION	method	limit/base	current	history1	history2
Sample Number		Client Info		USP0011448 14 May 2024	USP0007237 08 Feb 2024	USP0003331
Sample Date Machine Age	hrs	Client Info		14 May 2024 0	08 Feb 2024	27 Oct 2023 0
Oil Age	hrs	Client Info		0	0	0
Oil Changed	1113	Client Info		N/A	N/A	N/A
Sample Status				NORMAL	NORMAL	NORMAL
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>8	0	0	0
Chromium	ppm	ASTM D5185m		<1	0	<1
Nickel	ppm	ASTM D5185m		0	0	0
Titanium	ppm	ASTM D5185m		<1	0	<1
Silver	ppm		>2	0	0	0
Aluminum	ppm	ASTM D5185m	>3	1	0	0
Lead	ppm	ASTM D5185m	>2	0	0	0
Copper	ppm	ASTM D5185m	>8	<1	<1	<1
Tin	ppm	ASTM D5185m	>4	<1	0	0
Vanadium	ppm	ASTM D5185m		<1	0	<1
Cadmium	ppm	ASTM D5185m		<1	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		0	0	0
Vanganese	ppm	ASTM D5185m		0	0	0
Magnesium	ppm	ASTM D5185m		<1	0	0
Calcium	ppm	ASTM D5185m		0	0	0
Phosphorus	ppm	ASTM D5185m		0	0	0
Zinc	ppm	ASTM D5185m		0	0	0
Sulfur	ppm	ASTM D5185m	50	39	29	27
CONTAMINANTS	8	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	<1	<1	0
Sodium	ppm	ASTM D5185m		0	<1	0
Potassium	ppm	ASTM D5185m	>20	1	0	2
Water	%	ASTM D6304		0.004	0.008	0.002
ppm Water	ppm	ASTM D6304	>100	49	81	21.3
FLUID CLEANLIN	NESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000	5920	5976	4269
Particles >6µm		ASTM D7647		1075	1509	814
Particles >14µm		ASTM D7647	>320	31	40	21
Particles >21µm		ASTM D7647		8	5	5
Particles >38µm		ASTM D7647	>20	0	0	0
Particles >71µm		ASTM D7647		0	0	0
Oil Cleanliness		ISO 4406 (c)	>20/18/15	20/17/12	20/18/12	19/17/12
FLUID DEGRADA		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974	0.005	0.014	0.014	0.012

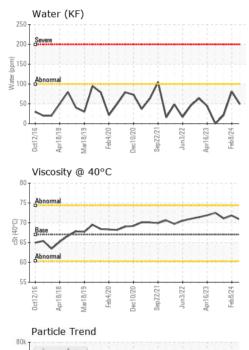
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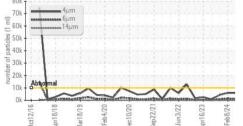


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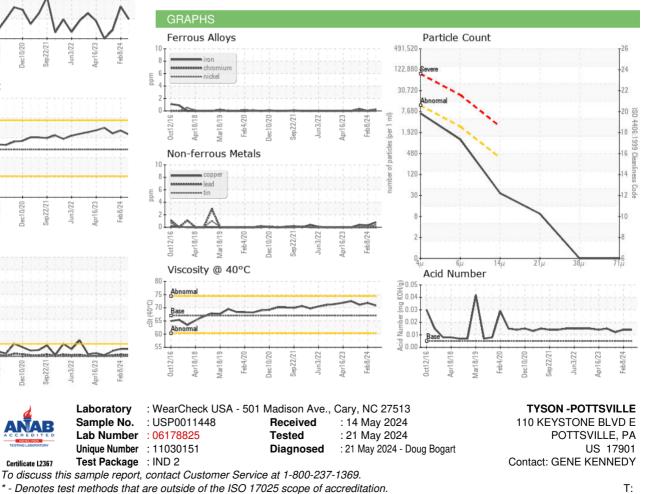






VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.01	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPERT	TIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	67	70.8	71.8	71.1
SAMPLE IMAGES m		method	limit/base	current	history1	history2
Color						N MAT
Bottom						(0)

ottom



Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

F:

Certificate 12367

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