

# **OIL ANALYSIS REPORT**

Sample Rating Trend

FRICK FRICK A

Component Screw Compressor Fluid COMPRESSOR OIL ISO 100 (--- GAL)

## DIAGNOSIS

### Recommendation

We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor.

#### Wear

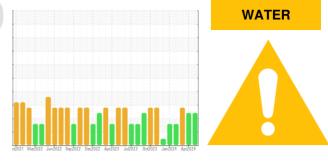
All component wear rates are normal.

# Contamination

There is a moderate amount of silt (particulates < 14 microns in size) present in the oil. There is a light concentration of water present in the oil.

#### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.



SAMPLE INFORM	IATION	method	limit/base	current	history1	history2
Sample Number		Client Info		TO50002557	TO50001892	TO50001894
Sample Date		Client Info		07 May 2024	19 Apr 2024	06 Mar 2024
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				ABNORMAL	ABNORMAL	ABNORMAL
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>60	<1	0	0
Chromium	ppm	ASTM D5185m	>4	<1	0	0
Nickel	ppm	ASTM D5185m		<1	0	0
Titanium	ppm	ASTM D5185m		<1	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>5	2	0	0
Lead	ppm	ASTM D5185m	>10	0	<1	0
Copper	ppm	ASTM D5185m	>30	<1	0	0
Tin	ppm	ASTM D5185m	>15	<1	1	<1
Vanadium	ppm	ASTM D5185m		<1	0	0
Cadmium	ppm	ASTM D5185m		<1	0	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	5	0	0	0
Barium	ppm	ASTM D5185m	5	0	0	0
Molybdenum	ppm	ASTM D5185m	5	0	0	0
Manganese	ppm	ASTM D5185m		0	<1	0
Magnesium	ppm	ASTM D5185m	5	<1	<1	<1
Calcium	ppm	ASTM D5185m	5	4	0	0
Phosphorus	ppm	ASTM D5185m	150	4	4	0
Zinc	ppm	ASTM D5185m	5	0	0	0
Sulfur	ppm	ASTM D5185m	5000	1000	1135	1114
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	20	23	15
Sodium	ppm	ASTM D5185m		3	0	<1
Potassium	ppm	ASTM D5185m	>20	4	2	<1
Water	%	ASTM D6304	>0.1	<b>A</b> 0.317	▲ 0.404	▲ 0.324
ppm Water	ppm	ASTM D6304	>1000	<b>A</b> 3174	4049	▲ 3237
FLUID CLEANLIN	ESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>10000	<b>e</b> 10586	17352	▲ 34534
Particles >6µm		ASTM D7647	>2500	930	1324	4414
Particles >14µm		ASTM D7647	>320	40	34	155
Particles >21µm		ASTM D7647	>80	13	10	43
Particles >38µm		ASTM D7647	>20	1	0	0
Particles >71µm		ASTM D7647	>4	0	0	0
Oil Cleanliness		ISO 4406 (c)	>20/18/15	<b>e</b> 21/17/12	21/18/12	▲ 22/19/14
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.51	0.166	0.107	0.76

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Base 10 Abnormal

1.20

(B/HO)

E 0.72

a 0.41

Poid O.2

0.00

22 2

1

(100°C) 14 14

Bas Abnormal

Anr7/77

Acid Number

0ct6/22

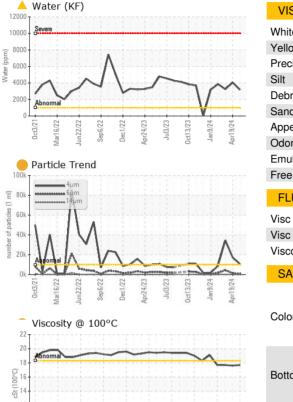
ct6/22

Viscosity @ 100°C

eb7/23

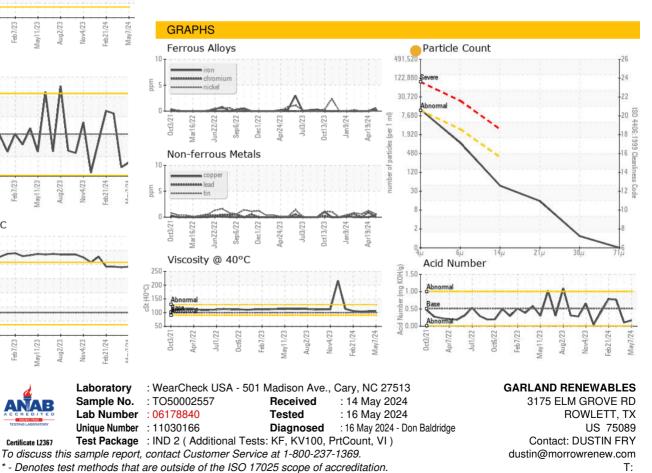
eb7/23

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VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG	NEG
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	100	105	105	104
Visc @ 100°C	cSt	ASTM D445	11.2	17.7	17.6	17.7
Viscosity Index (VI)	Scale	ASTM D2270	97	186	185	188
SAMPLE IMAGES		method	limit/base	current	history1	history2
Color						
5						

Bottom



\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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Contact/Location: DUSTIN FRY - GARROW

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