

Area

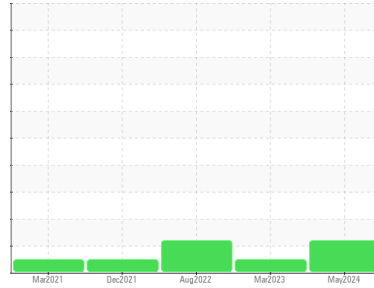
PALLUBE 32 FOOD GRADE

Machine Id

PALATEK 19DE000036 - MSC-ADELL

Component

Compressor



DIAGNOSIS

▲ Recommendation

The oil change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

▲ Fluid Condition

The AN level is above the recommended limit.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number	Client Info			UCS06178880	UCS05810516	UCS05612792
Sample Date	Client Info			08 May 2024	27 Mar 2023	02 Aug 2022
Machine Age	hrs	Client Info		29634	22791	17544
Oil Age	hrs	Client Info		6343	5247	5729
Oil Changed	Client Info			Changed	Changed	Changed
Sample Status				ABNORMAL	NORMAL	ABNORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Water	WC Method		>0.1	NEG	NEG	NEG

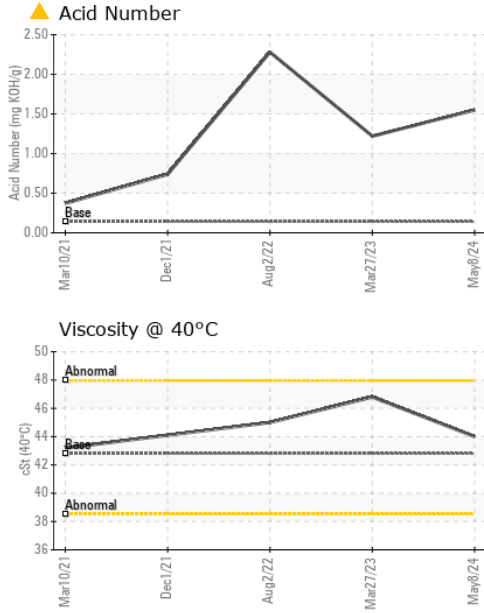
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	<1	0	<1
Chromium	ppm	ASTM D5185m	>10	<1	0	0
Nickel	ppm	ASTM D5185m		0	0	0
Titanium	ppm	ASTM D5185m		<1	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>25	1	0	2
Lead	ppm	ASTM D5185m	>25	0	0	0
Copper	ppm	ASTM D5185m	>50	<1	0	<1
Tin	ppm	ASTM D5185m	>15	<1	0	0
Antimony	ppm	ASTM D5185m		---	---	---
Vanadium	ppm	ASTM D5185m		<1	0	0
Cadmium	ppm	ASTM D5185m		0	0	0

ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	1	0	0	0
Barium	ppm	ASTM D5185m	730	0	0	<1
Molybdenum	ppm	ASTM D5185m	0	0	0	0
Manganese	ppm	ASTM D5185m	0.0	0	<1	0
Magnesium	ppm	ASTM D5185m	0	<1	9	0
Calcium	ppm	ASTM D5185m	0	3	0	0
Phosphorus	ppm	ASTM D5185m	0	417	266	213
Zinc	ppm	ASTM D5185m	0	0	1	<1
Sulfur	ppm	ASTM D5185m	590	407	515	408

CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<1	<1	0
Sodium	ppm	ASTM D5185m		0	0	<1
Potassium	ppm	ASTM D5185m	>20	1	0	0

FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.14	▲ 1.55	1.22	▲ 2.28

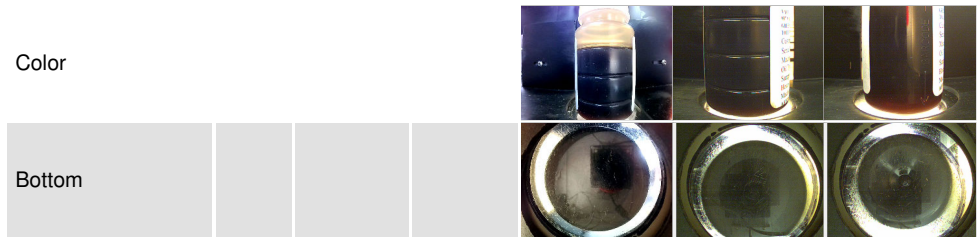
OIL ANALYSIS REPORT



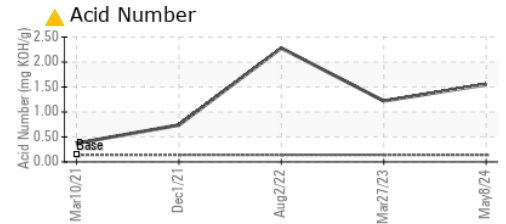
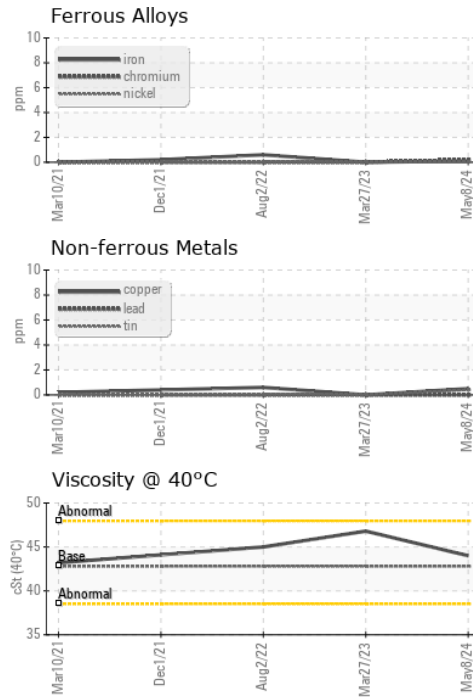
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	42.8	44.0	46.8

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : UCS06178880
Lab Number : 06178880
Unique Number : 11030206
Test Package : IND 2

Received : 14 May 2024
Tested : 15 May 2024
Diagnosed : 16 May 2024 - Don Baldrige

VACUUM PUMP and COMPRESSOR
 1490 GRUBER RD
 GREEN BAY, WI
 US 54313
 Contact: ROBIN
 robin@vpc-inc.com
 T: (920)662-1113
 F: (920)662-1116

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)