### <u>Sullivan</u> Palatek.

## **OIL ANALYSIS REPORT**

Sample Rating Trend

NORMAL

#### Area FG-4000 Machine Id SENNEBOGEN C22-2N 5164256

Component Compressor

#### DIAGNOSIS

#### Recommendation

Resample at the next service interval to monitor.

#### Wear

All component wear rates are normal.

#### Contamination

There is no indication of any contamination in the oil.

#### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

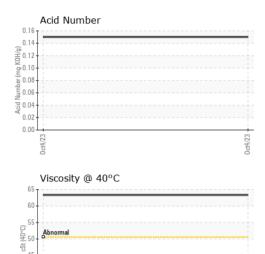
SAMPLE INFORM	<b>NATION</b>	method	limit/base	current	history1	history2
Sample Number		Client Info		UCS06178888		
Sample Date		Client Info		04 Oct 2023		
Machine Age	hrs	Client Info		8147		
Oil Age	hrs	Client Info		3200		
Oil Changed		Client Info		Changed		
Sample Status				NORMAL		
CONTAMINATIO	N	method	limit/base	current	history1	history2
Water		WC Method	>0.1	NEG		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	<1		
Chromium	ppm	ASTM D5185m	>5	<1		
Nickel	ppm	ASTM D5185m		0		
Titanium	ppm	ASTM D5185m		<1		
Silver	ppm	ASTM D5185m		0		
Aluminum	ppm	ASTM D5185m	>15	1		
Lead	ppm	ASTM D5185m	>65	0		
Copper	ppm	ASTM D5185m	>65	<1		
Tin	ppm	ASTM D5185m	>10	<1		
Vanadium	ppm	ASTM D5185m		<1		
Cadmium	ppm	ASTM D5185m		<1		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0		
Barium	ppm	ASTM D5185m		0		
Molybdenum	ppm	ASTM D5185m		0		
Manganese	ppm	ASTM D5185m		0		
Magnesium	ppm	ASTM D5185m		<1		
Calcium	ppm	ASTM D5185m		5		
Phosphorus	ppm	ASTM D5185m		40		
Zinc	ppm	ASTM D5185m		53		
Sulfur	ppm	ASTM D5185m		68		
CONTAMINANTS	;	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>35	4		
Sodium	ppm	ASTM D5185m		<1		
Potassium	ppm	ASTM D5185m	>20	1		
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.15		



45

Abnormal 40 35 Oct4/23

# **OIL ANALYSIS REPORT**



	VISUAL		method	limit/base	current	history1	history2
	White Metal	scalar	*Visual	NONE	NONE		
	Yellow Metal	scalar	*Visual	NONE	NONE		
1	Precipitate	scalar	*Visual	NONE	NONE		
	Silt	scalar	*Visual	NONE	NONE		
	Debris	scalar	*Visual	NONE	NONE		
	Sand/Dirt	scalar	*Visual	NONE	NONE		
0ct4/23	Appearance	scalar	*Visual	NORML	NORML		
0	Odor	scalar	*Visual	NORML	NORML		
	Emulsified Water	scalar	*Visual	>0.1	NEG		
	Free Water	scalar	*Visual		NEG		
	FLUID PROPERT	IES	method	limit/base	current	history1	history2
	Visc @ 40°C	cSt	ASTM D445		63.3		
	SAMPLE IMAGES		method	limit/base	current	history1	history2
Oct4/23	Color					no image	no image
	Bottom					no image	no image
	GRAPHS						
	B chomium udd			0ct4/23			
	Non-ferrous Metals			0c4/23			
	Viscosity @ 40°C			0	Acid Number		
	, -						
	65 T				5 T		
	65			1.0 HOX 10	5 0		
	65 60 \$55 \$55 \$50 <b>Abnormal</b>			1.0 per (mg KOH/g)	5		
	65 60 55 55 50 60 40 40 40 60 40 60 40 60 40 60 40 60 60 60 60 60 60 60 60 60 60 60 60 60			1.0 (J) Number N	5		
	65 60 \$55 \$55 \$50 <b>Abnormal</b>			1.0 1.0 9.0 9.0 9.0 9.0 9.0 9.0 9.0 9.0 9.0 9	0		
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Laboratory	: WearCheck USA - 501			, NC 27513	5 0 15 10 15 10 15 10 15 10 15 15 10 15 15 10 15 15 10 15 15 10 15 15 10 15 15 10 15 15 10 15 15 10 15 15 10 15 15 10 15 10 15 10 15 10 15 10 15 10 15 10 15 10 15 10 15 10 15 10 15 10 15 15 10 15 10 15 10 15 15 10 10 10 10 10 10 10 10 10 10 10 10 10	JE	
Sample No.	65 60 60 60 60 60 60 60 60 60 60	Recei	ived : 14	, NC 27513 May 2024	0		EMCO-MAXA
Sample No. Lab Number	<ul> <li>WearCheck USA - 501</li> <li>UCS06178888</li> <li>06178888</li> </ul>	Recei Teste	ived : 14 d : 15	, NC 27513 May 2024 May 2024	044/23		EMCO-MAXAI ST FARGO, N US 5807
Sample No.	<ul> <li>WearCheck USA - 501</li> <li>UCS06178888</li> <li>11030214</li> </ul>	Recei	ived : 14 d : 15	, NC 27513 May 2024	044/23	WES	ST FARGO, N

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

Report Id: UCJEMWES [WUSCAR] 06178888 (Generated: 05/16/2024 13:05:43) Rev: 1

Contact/Location: DALE K - UCJEMWES

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