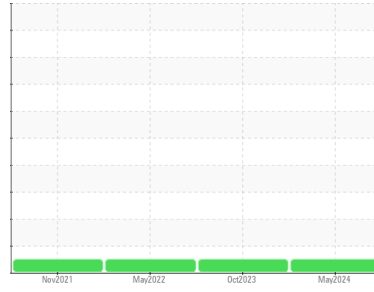




OIL ANALYSIS REPORT

Sample Rating Trend



NORMAL



Area

INNERLINER

Machine Id

[INNERLINER] EXTR_019 EXTRUDER 019 GB

Component

Gearbox

Fluid

MOBIL MOBILGEAR 600 XP 320 (96 LTR)

DIAGNOSIS

Recommendation

Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		WC0849658	WC0849621	WC0688506
Sample Date	Client Info		09 May 2024	04 Oct 2023	05 May 2022
Machine Age	hrs	Client Info	0	0	0
Oil Age	hrs	Client Info	0	0	0
Oil Changed	Client Info		N/A	N/A	N/A
Sample Status			NORMAL	NORMAL	NORMAL

WEAR METALS

	method	limit/base	current	history1	history2
PQ	ASTM D8184		23	24	---
Iron	ppm	ASTM D5185m >200	29	17	12
Chromium	ppm	ASTM D5185m >15	<1	0	0
Nickel	ppm	ASTM D5185m >15	<1	0	0
Titanium	ppm	ASTM D5185m	<1	0	0
Silver	ppm	ASTM D5185m	<1	0	1
Aluminum	ppm	ASTM D5185m >25	2	0	<1
Lead	ppm	ASTM D5185m >100	<1	0	0
Copper	ppm	ASTM D5185m >200	1	<1	1
Tin	ppm	ASTM D5185m >25	<1	0	0
Antimony	ppm	ASTM D5185m >5	---	---	---
Vanadium	ppm	ASTM D5185m	<1	0	0
Cadmium	ppm	ASTM D5185m	<1	0	0

ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	21	15	15
Barium	ppm	ASTM D5185m	5	0	0
Molybdenum	ppm	ASTM D5185m	<1	0	0
Manganese	ppm	ASTM D5185m	<1	0	<1
Magnesium	ppm	ASTM D5185m	3	0	0
Calcium	ppm	ASTM D5185m	11	3	1
Phosphorus	ppm	ASTM D5185m	487	330	341
Zinc	ppm	ASTM D5185m	14	0	2
Sulfur	ppm	ASTM D5185m	28751	17501	14631

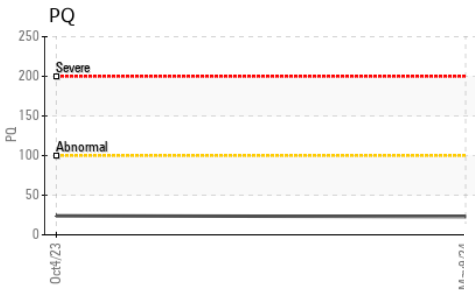
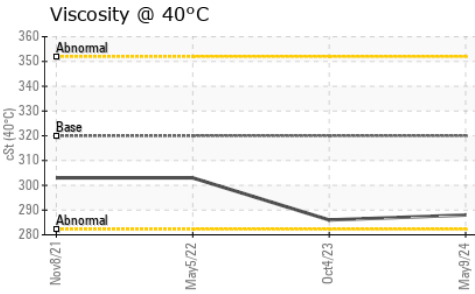
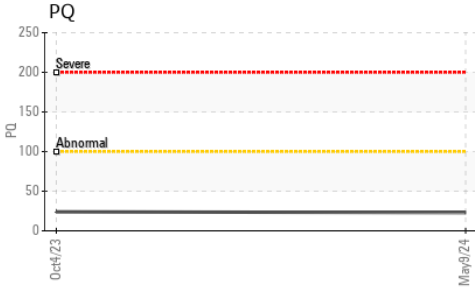
CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >50	2	<1	1
Sodium	ppm	ASTM D5185m	1	<1	<1
Potassium	ppm	ASTM D5185m >20	6	2	2
Water	%	ASTM D6304 >0.2	NEG	NEG	NEG

FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045	0.73	0.74	0.73

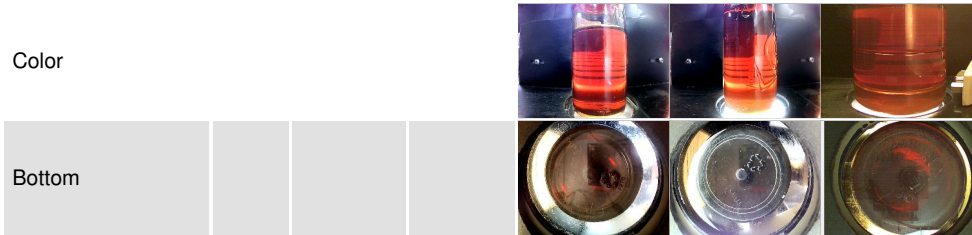
OIL ANALYSIS REPORT



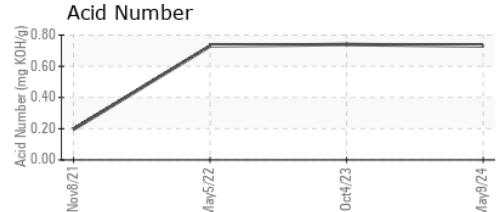
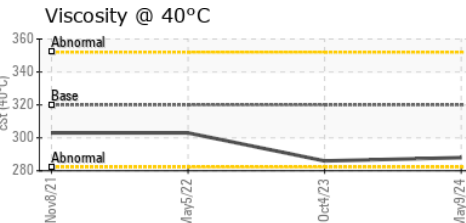
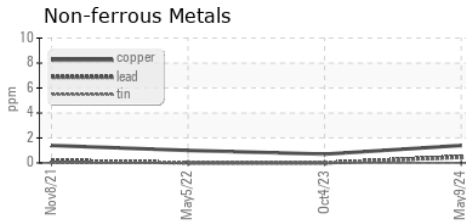
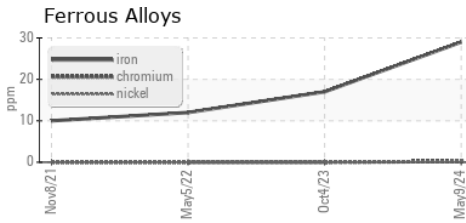
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D445	320	288	286	303

SAMPLE IMAGES	method	limit/base	current	history1	history2
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GRAPHS



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0849658 **Received** : 14 May 2024
Lab Number : **06178935** **Tested** : 16 May 2024
Unique Number : 11030261 **Diagnosed** : 16 May 2024 - Don Baldrige
Test Package : PLANT

NOKIAN TYRES US OPERATIONS LLC
 520 NOKIAN TYRES DRIVE
 DAYTON, TN
 US 37321
 Contact: Chris Randolph
 christopher.randolph@nokiantyres.com
 T: (423)457-3121
 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)