

OIL ANALYSIS REPORT

Sample Rating Trend



Area CARS CARS09MAY2024-245

Gearbox Fluid QUALIFYING OIL 47 (--- GAL)

DIAGNOSIS

Recommendation

The oil is near the end of it's useful service life, recommend schedule an oil change. We recommend an early resample to monitor this condition.

Wear

All component wear rates are normal.

Contamination

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

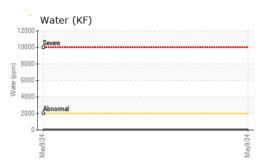
Fluid Condition

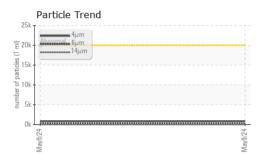
The AN level is at the top-end of the recommended limit.

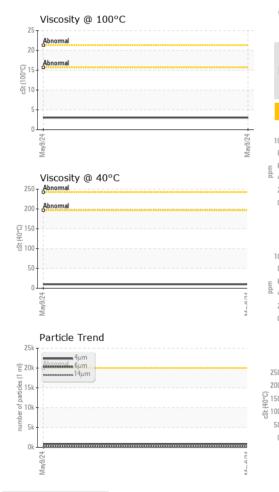
SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		WC0685913		
Sample Date		Client Info		09 May 2024		
Machine Age	mls	Client Info		0		
Oil Age	mls	Client Info		0		
Oil Changed		Client Info		N/A		
Sample Status				ABNORMAL		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>200	0		
Chromium	ppm	ASTM D5185m	>10	0		
Nickel	ppm	ASTM D5185m	>10	0		
Titanium	ppm	ASTM D5185m		0		
Silver	ppm	ASTM D5185m		1		
Aluminum	ppm	ASTM D5185m	>25	2		
Lead	ppm	ASTM D5185m	>50	0		
Copper	ppm	ASTM D5185m	>200	0		
Tin	ppm	ASTM D5185m	>10	0		
Vanadium	ppm	ASTM D5185m		0		
Cadmium	ppm	ASTM D5185m		0		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0		
Barium	ppm	ASTM D5185m		2		
Molybdenum	ppm	ASTM D5185m		761		
Manganese	ppm	ASTM D5185m		<1		
Magnesium	ppm	ASTM D5185m		1		
Calcium	ppm	ASTM D5185m		6		
Phosphorus	ppm	ASTM D5185m		1521		
Zinc	ppm	ASTM D5185m		2		
Sulfur	ppm	ASTM D5185m		41564		
CONTAMINANTS	5	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>50	4		
Sodium	ppm	ASTM D5185m		1		
Potassium	ppm	ASTM D5185m	>20	0		
Water	%	ASTM D6304	>0.2	0.003		
ppm Water	ppm	ASTM D6304	>2000	28		
FLUID CLEANLIN	IESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>20000	823		
Particles >6µm		ASTM D7647	>5000	166		
Particles >14µm		ASTM D7647	>640	16		
Particles >21µm		ASTM D7647	>160	6		
Particles >38µm		ASTM D7647	>40	0		
Particles >71µm		ASTM D7647	>10	0		
Oil Cleanliness		ISO 4406 (c)	>21/19/16	17/15/11		
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		4 .185		



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	VISUAL		method	limit/base	current	history1	history2
	White Metal	scalar	*Visual	NONE	NONE		
1	Yellow Metal	scalar	*Visual	NONE	NONE		
	Precipitate	scalar	*Visual	NONE	NONE		
	Silt	scalar	*Visual	NONE	NONE		
	Debris	scalar	*Visual	NONE	NONE		
	Sand/Dirt	scalar	*Visual	NONE	NONE		
May9/24	Appearance	scalar	*Visual	NORML	NORML		
Wa	Odor	scalar	*Visual	NORML	NORML		
	Emulsified Water	scalar	*Visual	>0.2	NEG		
	Free Water	scalar	*Visual		NEG		
	FLUID PROPERT	FIES	method	limit/base	current	history1	history2
	Visc @ 40°C	cSt	ASTM D445		9.90		
	Visc @ 100°C	cSt	ASTM D445		3.03		
	Viscosity Index (VI)	Scale	ASTM D2270		181		
	SAMPLE IMAGE	S	method	limit/base	current	history1	history2
May9/24							
2	Color					no image	no image
	Bottom					no image	no image
	GRAPHS						
	Ferrous Alloys				Particle Count		
May9/24	10 8			491,520	Severe		1 ²⁶
2	annance chromium			122,880			-24
	E 4			30,720	Abnormal		-22
	2						20
	May9/24			(per 1 ml) 1'900			
	May			Mark 1,920	t		-18
	Non-ferrous Meta	ls		.1만 480		1	
	¹⁰ copper			5 5 120			-14
	E 6			qunu			+20 +18 +16 +14
Č.	4			30			-12
0 - FA	2			8	+		-10
				9/24	-		-8
	May9/24			May9/24			
	Viscosity @ 40°C				ہوں Acid Number	14μ 21μ	38µ 71µ
	250 Abnormal						
				(B/H0 4.0 9/H0 4.0 9/10 8/10			
	(Ĵ. 150 - 량 100 -			53.0 ja 20	I		
				4 2.0 - 4 2.0	-		
	0			0.0 Acid	4		
c c	May9,/24			May9/24	May9/24		
Laboratory Sample No. Lab Number Unique Number Test Package		Recei Teste Diagr	ived : 14 ed : 16 nosed : 17	May 2024 May 2024 May 2024 - Jonat	COMPLIA	PI	ARCH SERVICE ST FRONT S LAINFIELD, N US 0706 MATT LARKI

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