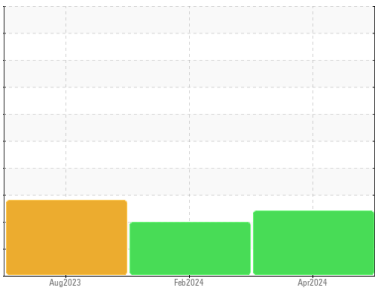
KIMBRO FLUID SOLUTIONS

OIL ANALYSIS REPORT

Area
HOTLINE/SCALPER
Machine Id
WAY LUBE RESERVOIR 1401-001-1520
Component
Hydraulic System
Fluid
CITGO SLIDERITE 220 (700 GAL)

Sample Rating Trend



ISO

DIAGNOSIS

Recommendation
We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor.

Wear
All component wear rates are normal.

Contamination
There is a high amount of particulates present in the oil.

Fluid Condition
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORMATION		method	limit/base	current	history1	history2
Sample Number		Client Info		**KFS0004856**	KFS0004834	KFS0003804
Sample Date		Client Info		**11 Apr 2024**	16 Feb 2024	01 Aug 2023
Machine Age	hrs	Client Info		**0**	0	0
Oil Age	hrs	Client Info		**0**	0	0
Oil Changed		Client Info		**N/A**	N/A	N/A
Sample Status				**ABNORMAL**	ABNORMAL	ABNORMAL

CONTAMINATION		method	limit/base	current	history1	history2
Water		WC Method	>0.05	**NEG**	NEG	NEG

WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>20	**5**	0	7
Chromium	ppm	ASTM D5185m	>20	**0**	0	0
Nickel	ppm	ASTM D5185m	>20	**<1**	<1	0
Titanium	ppm	ASTM D5185m		**0**	0	<1
Silver	ppm	ASTM D5185m		**0**	0	0
Aluminum	ppm	ASTM D5185m	>20	**6**	<1	4
Lead	ppm	ASTM D5185m	>20	**0**	0	0
Copper	ppm	ASTM D5185m	>20	**2**	0	3
Tin	ppm	ASTM D5185m	>20	**<1**	3	<1
Vanadium	ppm	ASTM D5185m		**0**	0	<1
Cadmium	ppm	ASTM D5185m		**0**	0	0

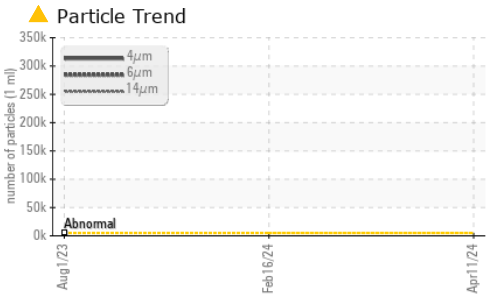
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		**0**	0	0
Barium	ppm	ASTM D5185m		**0**	1	<1
Molybdenum	ppm	ASTM D5185m		**0**	0	0
Manganese	ppm	ASTM D5185m		**<1**	0	<1
Magnesium	ppm	ASTM D5185m		**3**	2	7
Calcium	ppm	ASTM D5185m		**2**	6	2
Phosphorus	ppm	ASTM D5185m		**11**	10	27
Zinc	ppm	ASTM D5185m		**0**	10	24
Sulfur	ppm	ASTM D5185m		**3611**	3001	3669

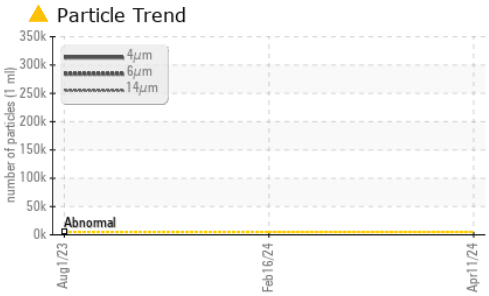
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	**2**	1	1
Sodium	ppm	ASTM D5185m		**0**	0	<1
Potassium	ppm	ASTM D5185m	>20	**2**	0	1

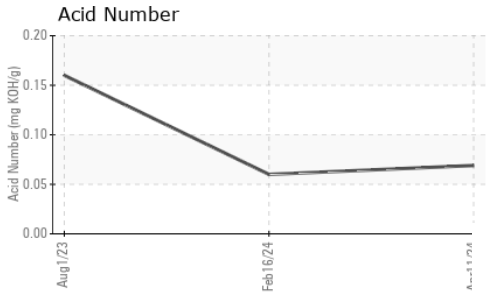
FLUID CLEANLINESS		method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>5000	▲ **324640**	---	---
Particles >6µm		ASTM D7647	>1300	▲ **156026**	---	---
Particles >14µm		ASTM D7647	>160	▲ **9030**	---	---
Particles >21µm		ASTM D7647	>40	▲ **1610**	---	---
Particles >38µm		ASTM D7647	>10	▲ **26**	---	---
Particles >71µm		ASTM D7647	>3	**2**	---	---
Oil Cleanliness		ISO 4406 (c)	>19/17/14	▲ **26/24/20**	---	---

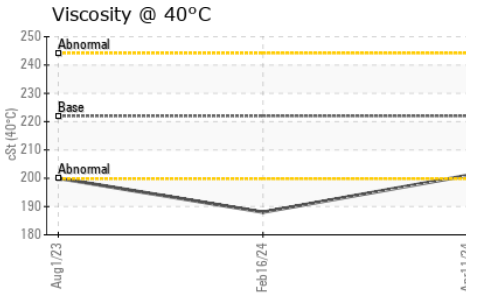
FLUID DEGRADATION		method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		**0.069**	0.06	0.16

OIL ANALYSIS REPORT



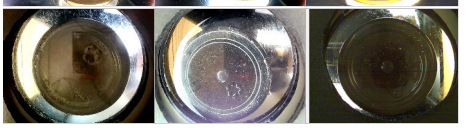




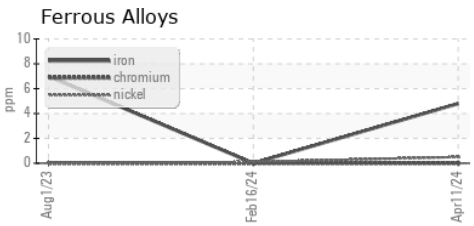


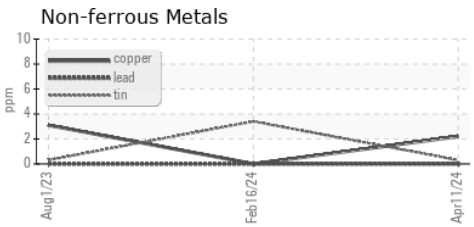
VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	**LIGHT**	▲ HEAVY	▲ MODER
Yellow Metal	scalar	*Visual	NONE	**NONE**	NONE	NONE
Precipitate	scalar	*Visual	NONE	**NONE**	NONE	NONE
Silt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Debris	scalar	*Visual	NONE	**NONE**	▲ MODER	LIGHT
Sand/Dirt	scalar	*Visual	NONE	**NONE**	NONE	NONE
Appearance	scalar	*Visual	NORML	**NORML**	NORML	NORML
Odor	scalar	*Visual	NORML	**NORML**	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	**NEG**	NEG	0.2%
Free Water	scalar	*Visual		**NEG**	NEG	NEG

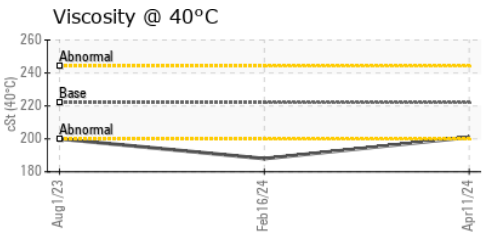
FLUID PROPERTIES		method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	222	**201**	▲ 188	200

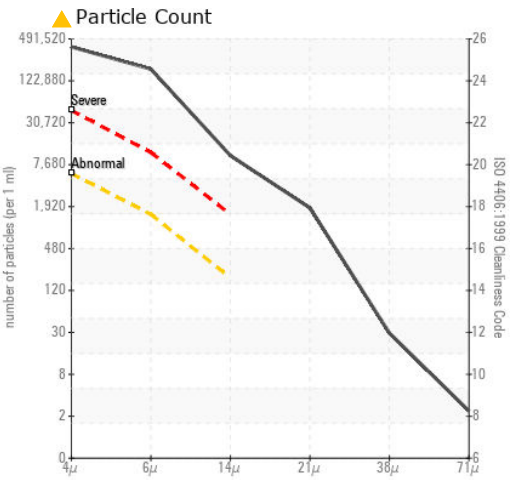
SAMPLE IMAGES	method	limit/base	current	history1	history2
Color					
Bottom					

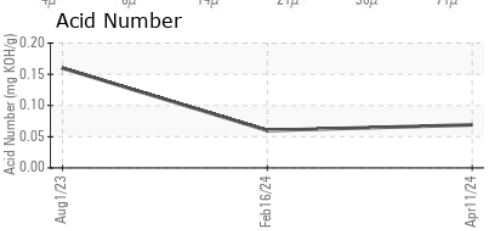
GRAPHS











Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : KFS0004856
Lab Number : 06179312
Unique Number : 11030638
Test Package : IND 2

Received : 14 May 2024
Tested : 16 May 2024
Diagnosed : 16 May 2024 - Don Baldridge

Certificate L2367

To discuss this sample report, contact Customer Service at 1-800-237-1369.
** - Denotes test methods that are outside of the ISO 17025 scope of accreditation.*
Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

CONSTELLIUM
4805 SECOND STREET
MUSCLE SHOALS, AL
US 35661
Contact: Joel Even
joel.even@constellium.com
T: (256)740-7490
F: