

OIL ANALYSIS REPORT

Sample Rating Trend



Machine Id

Component Turbine Fluid ROYAL PURPLE SYNFILM GT 32 (--- GAL)

DIAGNOSIS

A Recommendation

No corrective action is recommended at this time. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a high amount of particulates present in the oil. Moderate concentration of visible dirt/debris present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

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Sample Number		Client Info		RP0043282	RP0041522	RP0039507
Sample Date		Client Info		13 May 2024	12 May 2024	17 Apr 2024
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Sample Status				ABNORMAL	NORMAL	SEVERE
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>15	0	0	0
Chromium	ppm	ASTM D5185m	>4	0	<1	0
Nickel	ppm	ASTM D5185m	>2	<1	0	0
Titanium	ppm	ASTM D5185m		0	<1	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>10	<1	2	0
Lead	ppm	ASTM D5185m		0	<1	2
Copper	mag	ASTM D5185m	>5	0	<1	2
Tin	maa	ASTM D5185m	>5	<1	<1	0
Vanadium	mag	ASTM D5185m		0	0	<1
Cadmium	ppm	ASTM D5185m		0	<1	0
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		<1	2	0
Molybdenum	ppm	ASTM D5185m		0	<1	0
Manganese	ppm	ASTM D5185m		<1	0	<1
Magnesium	ppm	ASTM D5185m		104	97	<1
Calcium	ppm	ASTM D5185m		3	5	0
Phosphorus	ppm	ASTM D5185m		8	6	0
Zinc	ppm	ASTM D5185m		0	2	1
CONTAMINANTS		method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>15	0	<1	2
Sodium	ppm	ASTM D5185m		2	0	0
Potassium	ppm	ASTM D5185m	>20	2	1	1
Water	%	ASTM D6304	>0.03	0.022	0.021	▲ 0.330
ppm Water	ppm	ASTM D6304	>300	229	219	▲ 3300
FLUID CLEANLIN	ESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647	>2500	A 25954		
Particles >6µm		ASTM D7647	>640	<u> </u>		
Particles >14µm		ASTM D7647	>80	🔺 747		
Particles >21µm		ASTM D7647	>20	238		
Particles >38µm		ASTM D7647	>4	<mark>/</mark> 21		
Particles >71µm		ASTM D7647	>3	4		
Oil Cleanliness		ISO 4406 (c)	>18/16/13	A 22/20/17		
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.46	0.43	0.13



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VISUAL		method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	A MODER	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.03	NEG	NEG	▲ 0.2%
Free Water	scalar	*Visual		NEG	NEG	▲ >10%
FLUID PROPERT	IES	method	limit/base	current	history1	history2
Visc @ 40°C	cSt	ASTM D445	32	33.5	32.7	32.6
SAMPLE IMAGES	6	method	limit/base	current	history1	history2
Color					. 6	. 6



Bottom



Test Package : IND 2 (Additional Tests: PrtCount) rte L2367 To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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