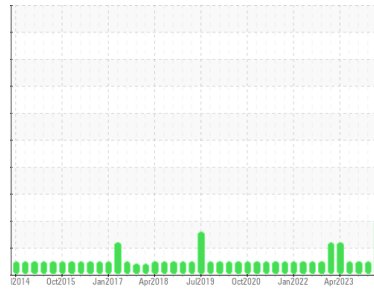




# OIL ANALYSIS REPORT

Sample Rating Trend



**WATER**



Machine Id  
**TYSWILFS B-35 (S/N 50008CLFMTHAA3)**  
 Component  
**Refrigeration Compressor**  
 Fluid  
**USPI ALT-68 SC (100 GAL)**

## DIAGNOSIS

### Recommendation

We recommend you service the filters on this component. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.

### Wear

All component wear rates are normal.

### Contamination

Moderate concentration of visible dirt/debris present in the oil. There is a light concentration of water present in the oil.

### Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

## SAMPLE INFORMATION

	method	limit/base	current	history1	history2
Sample Number	Client Info		<b>USP0011468</b>	USP248438	USP0003602
Sample Date	Client Info		<b>14 May 2024</b>	20 Feb 2024	20 Nov 2023
Machine Age	hrs	Client Info	<b>0</b>	0	0
Oil Age	hrs	Client Info	<b>0</b>	0	0
Oil Changed	Client Info		<b>N/A</b>	N/A	N/A
Sample Status			<b>ABNORMAL</b>	NORMAL	NORMAL

## WEAR METALS

	method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m >8	<b>3</b>	1	1
Chromium	ppm	ASTM D5185m >2	<b>&lt;1</b>	0	<1
Nickel	ppm	ASTM D5185m	<b>2</b>	0	<1
Titanium	ppm	ASTM D5185m	<b>&lt;1</b>	0	<1
Silver	ppm	ASTM D5185m >2	<b>&lt;1</b>	0	0
Aluminum	ppm	ASTM D5185m >3	<b>0</b>	0	0
Lead	ppm	ASTM D5185m >2	<b>&lt;1</b>	0	0
Copper	ppm	ASTM D5185m >8	<b>2</b>	0	<1
Tin	ppm	ASTM D5185m >4	<b>&lt;1</b>	0	0
Vanadium	ppm	ASTM D5185m	<b>&lt;1</b>	<1	0
Cadmium	ppm	ASTM D5185m	<b>&lt;1</b>	0	<1

## ADDITIVES

	method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m	<b>0</b>	0	0
Barium	ppm	ASTM D5185m	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m	<b>&lt;1</b>	0	<1
Manganese	ppm	ASTM D5185m	<b>0</b>	0	0
Magnesium	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Calcium	ppm	ASTM D5185m	<b>2</b>	2	1
Phosphorus	ppm	ASTM D5185m	<b>&lt;1</b>	0	<1
Zinc	ppm	ASTM D5185m	<b>2</b>	2	0
Sulfur	ppm	ASTM D5185m 50	<b>0</b>	11	0

## CONTAMINANTS

	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m >15	<b>1</b>	<1	<1
Sodium	ppm	ASTM D5185m	<b>&lt;1</b>	0	0
Potassium	ppm	ASTM D5185m >20	<b>1</b>	0	<1
Water	%	ASTM D6304 >0.01	<b>▲ 0.058</b>	0.003	0.006
ppm Water	ppm	ASTM D6304 >100	<b>▲ 580</b>	38	68

## FLUID CLEANLINESS

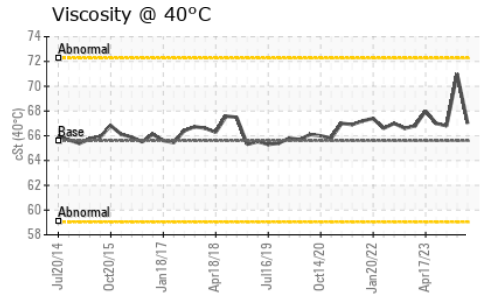
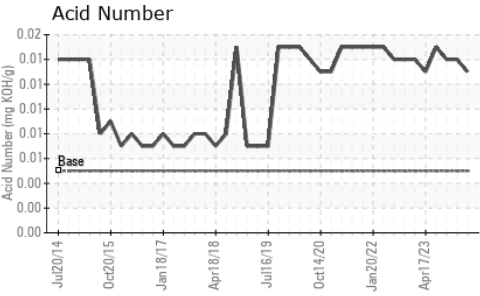
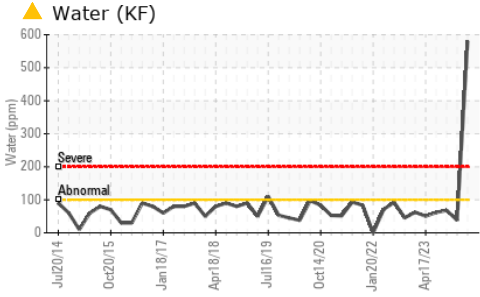
	method	limit/base	current	history1	history2
Particles >4µm	ASTM D7647	>10000	<b>---</b>	1236	4577
Particles >6µm	ASTM D7647	>2500	<b>---</b>	243	979
Particles >14µm	ASTM D7647	>320	<b>---</b>	9	19
Particles >21µm	ASTM D7647	>80	<b>---</b>	2	3
Particles >38µm	ASTM D7647	>20	<b>---</b>	0	0
Particles >71µm	ASTM D7647	>4	<b>---</b>	0	0
Oil Cleanliness	ISO 4406 (c)	>20/18/15	<b>---</b>	17/15/10	19/17/11

## FLUID DEGRADATION

	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D974 0.005	<b>0.013</b>	0.014	0.014



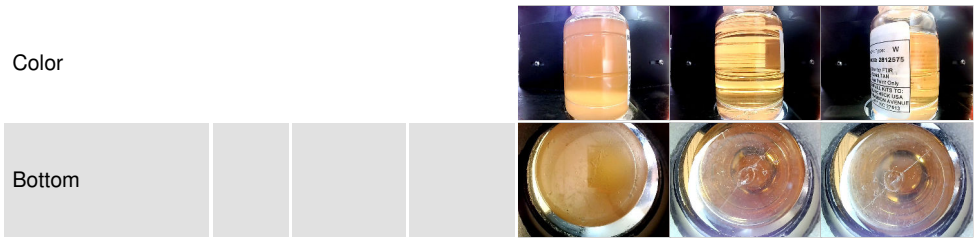
# OIL ANALYSIS REPORT



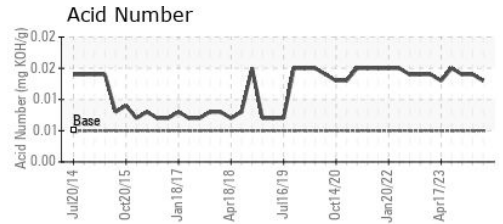
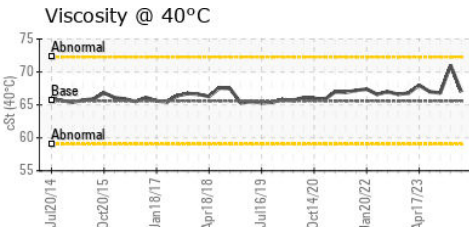
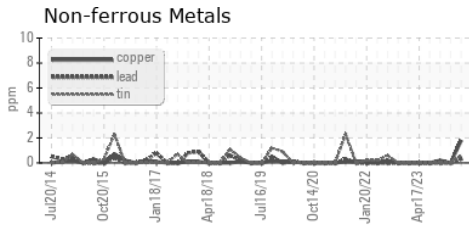
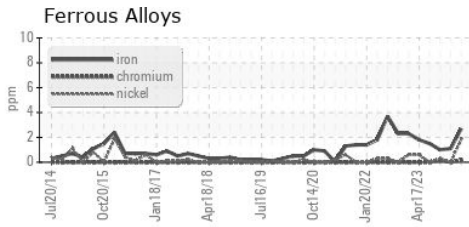
VISUAL	method	limit/base	current	history1	history2
White Metal	scalar	*Visual	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE
Precipitate	scalar	*Visual	NONE	NONE	NONE
Silt	scalar	*Visual	NONE	NONE	NONE
Debris	scalar	*Visual	▲ MODER	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.01	NEG	NEG
Free Water	scalar	*Visual		NEG	NEG

FLUID PROPERTIES	method	limit/base	current	history1	history2	
Visc @ 40°C	cSt	ASTM D445	65.6	67.0	71.0	66.8

SAMPLE IMAGES	method	limit/base	current	history1	history2
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## GRAPHS



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : USP0011468  
**Lab Number** : 06180217  
**Unique Number** : 11031543  
**Test Package** : IND 2  
**Received** : 15 May 2024  
**Tested** : 18 May 2024  
**Diagnosed** : 18 May 2024 - Jonathan Hester

**TYSON FOOD SERVICE PLT - WILKESBORO-USB**  
 706 FACTORY ST  
 WILKESBORO, NC  
 US 28697  
 Contact:

To discuss this sample report, contact Customer Service at 1-800-237-1369.  
 \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.  
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)