

OIL ANALYSIS REPORT

Sample Rating Trend

ISO

Machine Id

MRBS041491

Component Compressor Fluid ELARUT/ELARUTN (--- GAL)

DIAGNOSIS

A Recommendation

Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Wear

All component wear rates are normal.

Contamination

There is a high amount of silt (particulates < 14 microns in size) present in the oil.

Fluid Condition

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

SAMPLE INFORM	NATION	method	limit/base	current	history1	history2
Sample Number		Client Info		KCPA012473		
Sample Date		Client Info		30 Apr 2024		
Machine Age	hrs	Client Info		41000		
Oil Age	hrs	Client Info		48		
Oil Changed		Client Info		Changed		
Sample Status				ABNORMAL		
WEAR METALS		method	limit/base	current	history1	history2
Iron	ppm	ASTM D5185m	>50	2		
Chromium	ppm	ASTM D5185m	>10	<1		
Nickel	ppm	ASTM D5185m	>3	0		
Titanium	ppm	ASTM D5185m	>3	<1		
Silver	ppm	ASTM D5185m	>2	<1		
Aluminum	ppm	ASTM D5185m	>10	5		
Lead	ppm	ASTM D5185m	>10	<1		
Copper	ppm	ASTM D5185m	>50	<1		
Tin	ppm	ASTM D5185m	>10	<1		
Vanadium	ppm	ASTM D5185m	-	<1		
Cadmium	ppm	ASTM D5185m		<1		
ADDITIVES		method	limit/base	current	history1	history2
Boron	ppm	ASTM D5185m		0		
Barium	ppm	ASTM D5185m		0		
Molybdenum	ppm	ASTM D5185m		<1		
Manganese	ppm	ASTM D5185m		0		
Magnesium	ppm	ASTM D5185m		2		
Calcium	ppm	ASTM D5185m		<1		
Phosphorus	ppm	ASTM D5185m		78		
Zinc	ppm	ASTM D5185m		<1		
Sulfur	ppm	ASTM D5185m		456		
CONTAMINANTS	;	method	limit/base	current	history1	history2
Silicon	ppm	ASTM D5185m	>25	<1		
Sodium	ppm	ASTM D5185m		<1		
Potassium	ppm	ASTM D5185m	>20	2		
Water	%	ASTM D6304	>0.05	0.008		
ppm Water	ppm	ASTM D6304	>500	87		
FLUID CLEANLIN	IESS	method	limit/base	current	history1	history2
Particles >4µm		ASTM D7647		36032		
Particles >6µm		ASTM D7647	>1300	🔺 4645		
Particles >14µm		ASTM D7647	>80	44		
Particles >21µm		ASTM D7647	>20	8		
Particles >38µm		ASTM D7647	>4	0		
Particles >71µm		ASTM D7647	>3	0		
Oil Cleanliness		ISO 4406 (c)	>/17/13	A 22/19/13		
FLUID DEGRADA	TION	method	limit/base	current	history1	history2
Acid Number (AN)	mg KOH/g	ASTM D8045		0.27		

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Particle Trend

Water (KF)

Acid Number

Water (KF)

Abnormal

40 356

30k

alogited 20k

15k

10k

5

0

12000

1000

800 (maa)

600 Water 400

200

0.3

20.18

Ê 0.12

P 0.0

0.00

1000

600 Water (

4000

200

52

50

48

(10°C) 40°C) 41

42

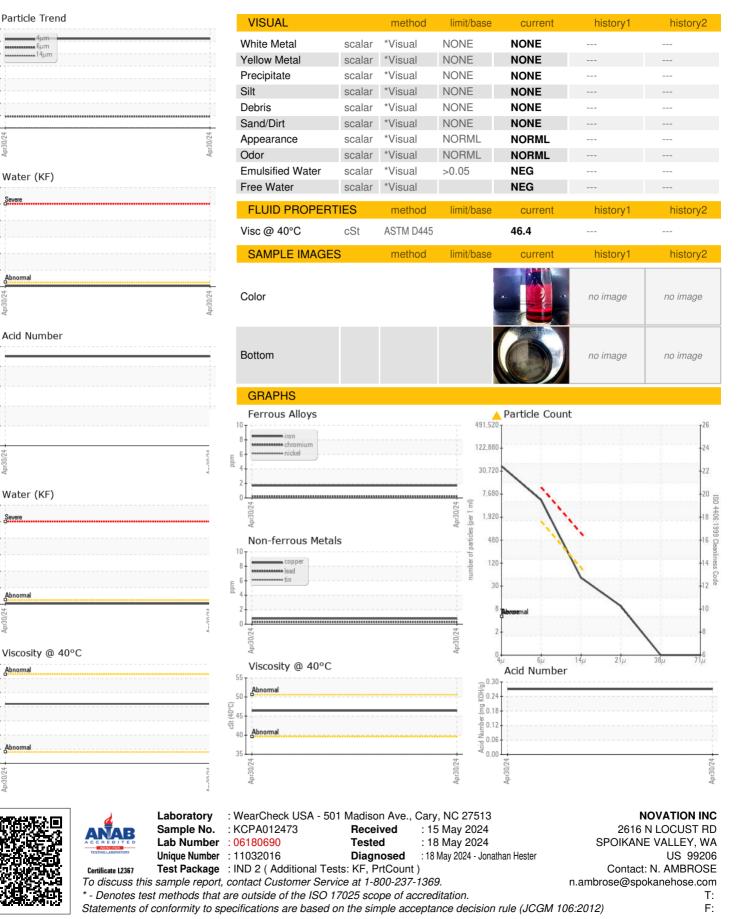
4(Abnorm

3

Built for a lifetime

14µm

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